



**COMBINATION FIRE/SMOKE DAMPER  
FOR GRILLES**  
1 1/2 HR. LABEL • LEAKAGE CLASS I OR II  
VERTICAL OR HORIZONTAL MOUNT  
**MODEL: 1271G**



**QUALIFICATIONS:**

- **UL 555 & CAN/ULC-S112 CLASSIFIED DYNAMIC FIRE DAMPER** 1 1/2 hr. Label (File #'s R9492 and R19569).
- **UL 555S & CAN/ULC-S112.1 CLASSIFIED SMOKE DAMPER** Leakage Class I or II at 250°F or 350°F elevated temperature (File # R9492)
- **Meets NFPA 80, 90A, 92, 101 and 105.**
- **Maximum velocity: 2000 fpm @ 4" w.g. (10 m/s @ 1 kPa).**

Model 1271G combination fire/smoke damper is specifically designed for supply or return ducts that terminate at a grille. The special factory sleeve with unique 3/4" (19) grille mounting flanges simplifies installation, saves on field labor and eliminates the requirements for unsightly front retaining angles which commonly protrude from behind the grill. Steel grille with correctly located countersunk screw holes is available from Nailor and installs over and completely hides the mounting flanges. The standard damper offset in the sleeve accommodates a single or double deflection supply air grille, single deflection supply air register or a return air grille or register.

The 1271G is ideal for applications where building codes require both a fire damper for the protection of ductwork penetrations in walls or floors that have a fire resistance rating of up to 2 hours and also require a leakage rated damper for operational smoke control in static or dynamic smoke management systems.

The 1271G has been especially designed and tested to offer a rugged cost effective damper well suited to the majority of commercial applications.

**STANDARD CONSTRUCTION:**

- Frame:** 5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized steel hat channel.
- Blades:** 6" (152) wide on 5 1/2" (140) centers. 16 ga. (1.6) galvanized steel vee groove or double-skin design.
- Sleeve:** 16" x 20 ga. (406 x 1.0) galvanized steel with 3/4" (19) wide grille mounting tabs.
- Linkage:** Concealed in frame. 12 ga. (2.7) plated steel.
- Bearings:** 1/2" (13) dia. self-lubricating oilite bronze.
- Axles:** 1/2" (13) dia. plated steel double bolted to blades.
- Jackshaft:** 1/2" (13) dia. cadmium plated steel.
- Jamb Seals:** Stainless steel.
- Blade Seals:** Stainless steel on vee groove blade.

**Heat Responsive Device (Controlled Closure):**

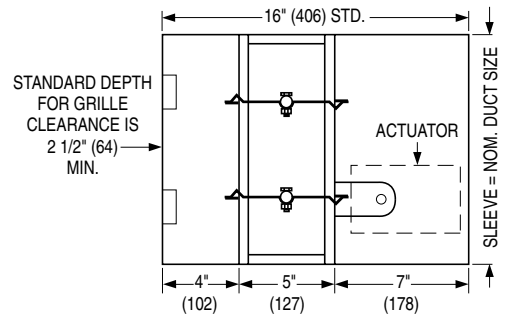
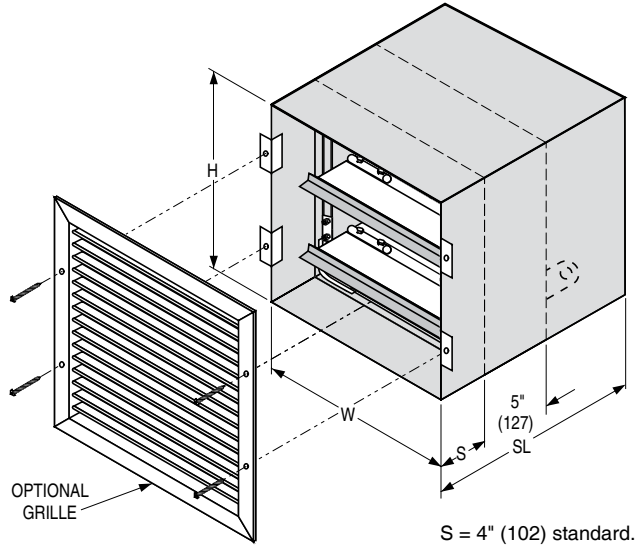
ERL (Electric Resettable Link) is standard on dampers with electric actuators:  
250°F (121°C) standard. 165°F (74°C), 212°F (100°C) and 350°F (177°C) available.

PRL (Pneumatic Replaceable Link) is standard on dampers with pneumatic actuators: 212°F (100°C) standard. 165°F (74°C) and 280°F (138°C) available.

**Model 1271G Sizes (Duct W x H):**

Velocity/ Pressure Rating	Elevated Temp. °F	Minimum	Maximum
		Single Section Vertical/Horizontal	Single Section Vertical/Horizontal
24	250/350	8" x 8" (203 x 203)	24" x 24" (610 x 610)

**Note:** With S = 4" (102), a minimum 6 1/2" (165) wall thickness is required for this installation. Centerline of damper must be within plane of wall. Reducing the offset reduces the minimum wall thickness by an equal amount, but also reduces clearance for the grille.



**BASE MODEL SELECTION:**

- 1271G** Standard factory sleeve (caulked to UL requirements) 16" (406) see above.
- 1271G** Non-standard sleeve: Specify \_\_\_ length \_\_\_ ga. Non-standard damper position: S = \_\_\_\_.

**LEAKAGE CLASS / ELEVATED TEMPERATURE:**

- I  II @ 250°F (Standard)
- I  II @ 350°F (Optional)

**ACTUATOR SELECTION:**

- Electric**  **Pneumatic** Specify model \_\_\_\_\_.

**ACTUATOR LOCATION :**

- External** (std.)  **Internal** (in the airstream)

**ACTUATOR FAIL POSITION:** Closed.

**OPTIONS:**

- BS** Stainless steel bearings
- MLS-300** Position indicator switch pack
- MLS-400** Electric Fire Sensor (Re-openable control system). Includes dual heat sensors (165°F and 250°F or 350°F) and position indicator switch pack.
- QS1** Quick-set retaining angle (one side)
- TDF1** Flange (one end)

**SCHEDULE TYPE:**

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

For installation instructions, see IOM-FSDGTINST  
Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
10 - 16 - 24	1200	6 - 16 - 16	1271G

# DAMPER TEST SWITCH

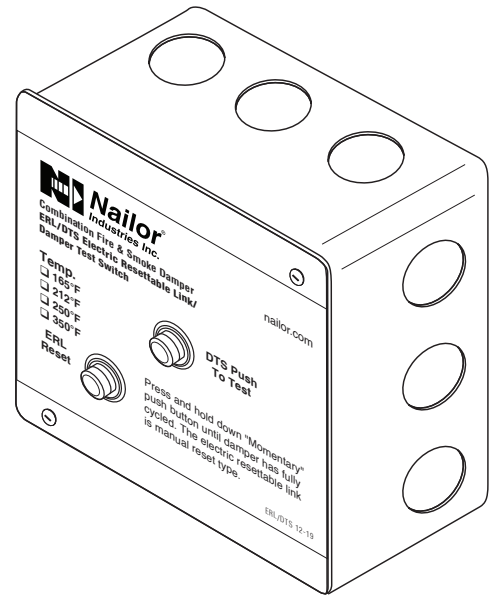
FOR USE WITH ALL SMOKE AND COMBINATION FIRE/SMOKE DAMPERS

**MODEL: DTS**

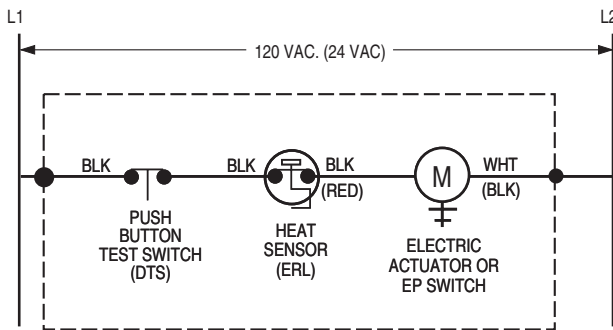
The DTS (Damper Test Switch) is an optional "momentary" push button test switch available on all Nailor smoke and combination fire/smoke dampers. The DTS provides the ability to "cycle test" the damper by pushing and holding down the button until the damper has cycled and closure has been visually verified, either by inspecting the damper through the access door or by confirmation at a remote control panel when equipped with the optional MLS-300 position indicator.

The DTS is mounted right on the damper and enables a single maintenance person to test and cycle the damper, eliminating the need for help from another person in the control room.

When a combination fire/smoke damper is ordered, the DTS is combined with the ERL (Electric Resettable Link), in a common enclosure.



## WIRING DIAGRAMS:

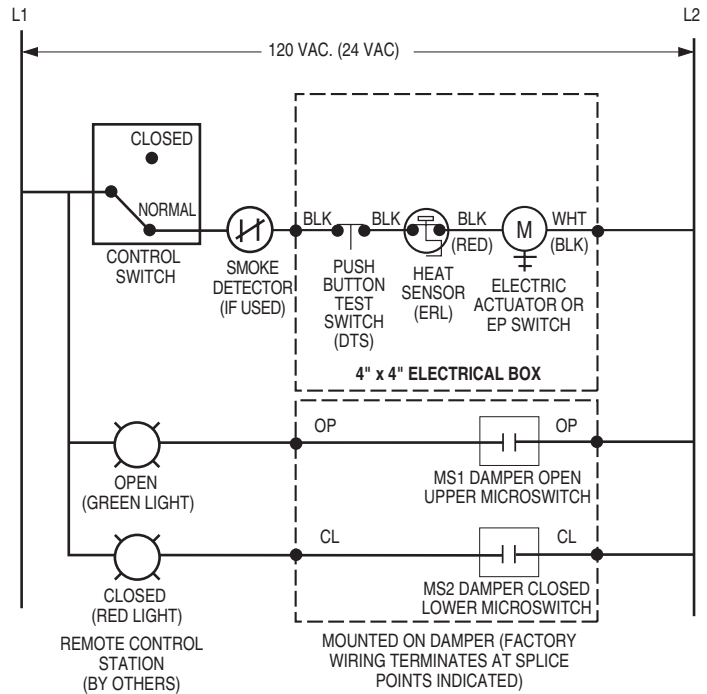


MOUNTED ON DAMPER (FACTORY WIRING TERMINATES AT SPLICE POINTS INDICATED INSIDE 4" x 4" ELECTRICAL BOX)

**Figure 1. DTS/ERL Damper Test Switch with Electric Resettable Link**

### Belimo Actuator Aux. Switch Wiring Connections

Model Series	Open (OP)	Closed (CL)
FSTF	Orange / Gray	Violet / Red
FSLF / FSAFA	Gray / Gray	Violet / Violet
FSNF / FSAFB	White S4 / S6	White S1 / S2



**Figure 2. DTS/ERL with MLS-300 Belimo (actuator aux. switches) Position Indicator Package**

SCHEDULE TYPE

PROJECT

ENGINEER

CONTRACTOR

DATE

B SERIES

SUPERSEDES

DRAWING NO.

9 - 3 - 20

FD-ACC

3 - 29 - 18

DTS

### WIRING DIAGRAMS:

#### Honeywell Actuator Aux. Switch Wiring Connections

Model Series	Open (OP)	Closed (CL)
MSXX04	Yellow / Yellow	Blue / Blue
MSXX20	Yellow / Yellow	Blue / Blue

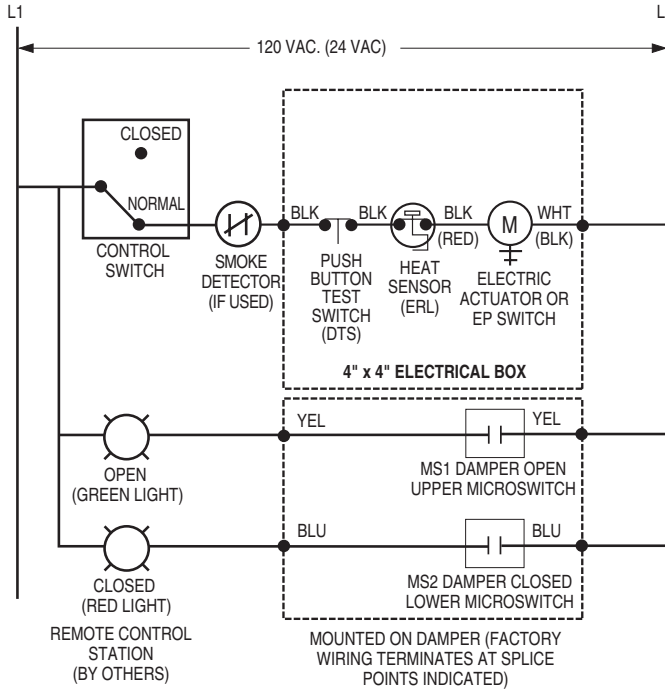


Figure 3. DTS/ERL with MLS-300 Nailor or Honeywell (actuator aux. switches) Position Indicator Package

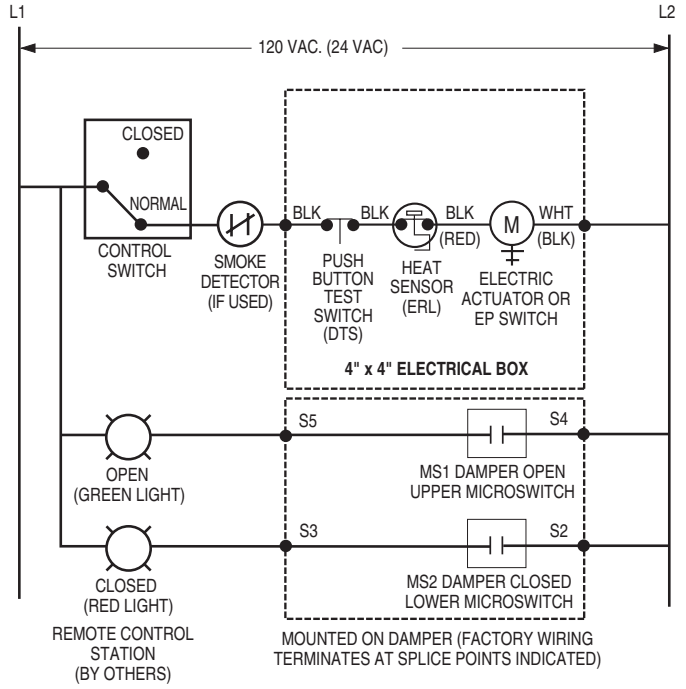
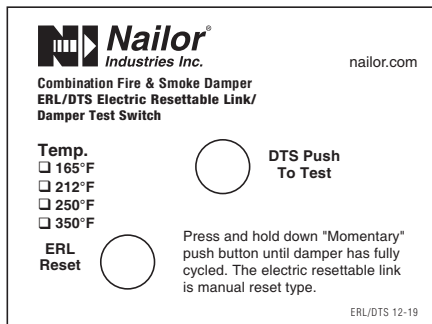
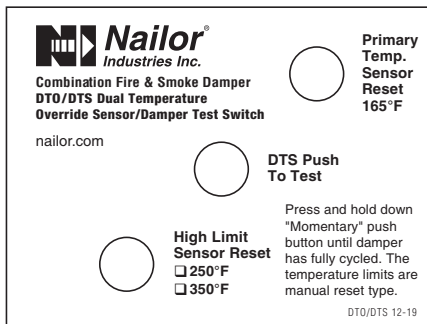


Figure 4. DTS/ERL with MLS-300 Siemens GJD Series (actuator auxiliary switches) Position Indicator Package

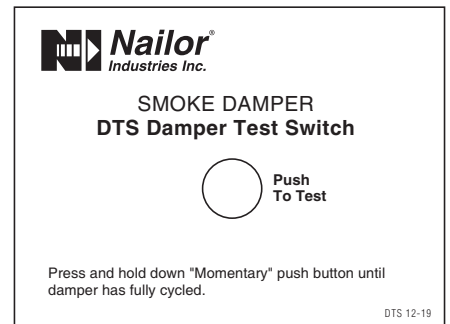
### DTS LABEL VARIATIONS:



ERL/DTS Combination Fire/Smoke Damper



DTO/DTS Combination Fire/Smoke Damper



DTS Smoke Damper

SCHEDULE TYPE

PROJECT

ENGINEER

CONTRACTOR

**"QUICK-SET" RETAINING ANGLES BOTH SIMPLIFY AND SPEED INSTALLATION,  
 SAVING BOTH TIME AND MONEY.**

**BENEFITS:**

- One piece angles are fastened together in the corners. Only two sets of angles to handle per damper (rather than four separate angles per side).
- Angles are shipped with damper - no sorting or matching.
- Provided with pre-drilled fastening holes on 2" (51) centers to ensure correct angle/sleeve attachment.
- Factory fabricated by Nailor to suit the individual fire damper.
- Reduced cost when compared to conventional retaining angles.
- Dampers can ship directly to the job site complete with all necessary installation sheet metal hardware (saves on double handling at contractor's shop).
- Help ensure a correct installation as per U.L. approved installation instructions.

The majority of installing contractors view fire damper installation as a costly time consuming and troublesome procedure. Eight conventional angles must be custom fabricated for each damper either in a sheet metal shop or at the job site and sized to suit each individual damper. Invariably, they are mislaid or lost and must be matched to each factory supplied damper.

The Nailor "Quick-Set" solution solves the majority of problems. They are pre-formed to fit and ship with the individual damper for ultimate convenience. "Quick-Set" angles are supplied with correctly spaced pre-drilled screw-holes to ensure a quick, easy and accurate installation for all integral sleeve Nailor fire and combination fire/smoke dampers - no measuring required.

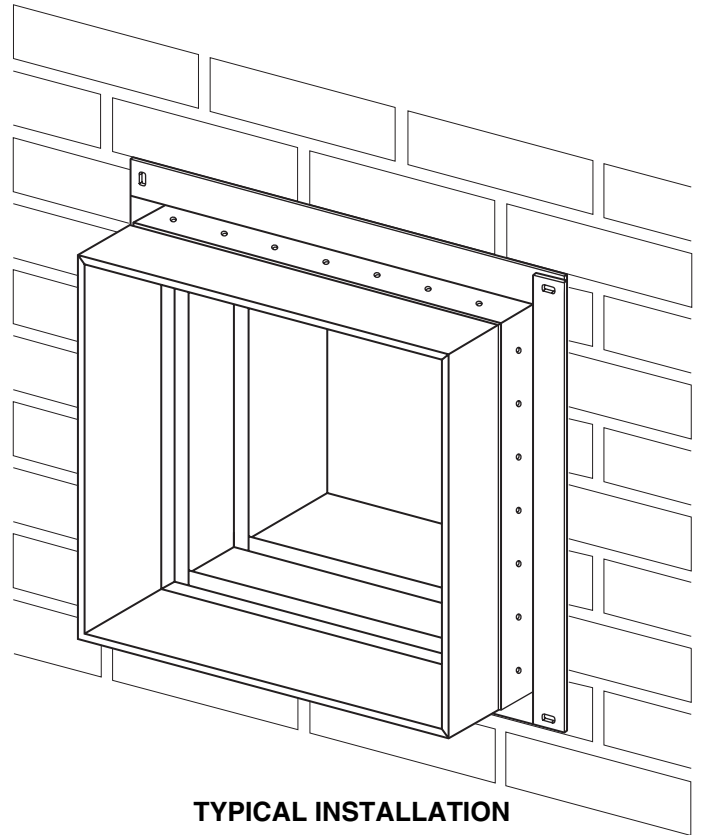
"Quick-Set" retaining angles provide the "complete" installation package. Simple, fast, convenient.

**MODELS:**

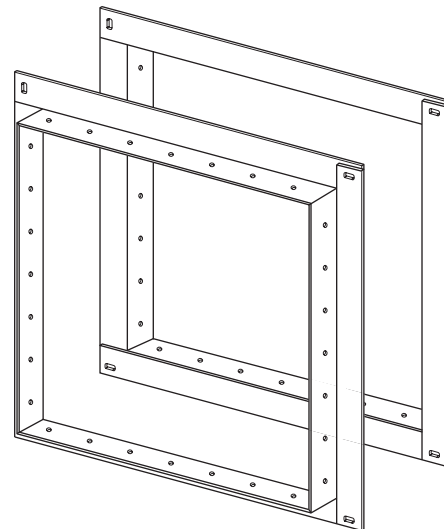
Nailor "Quick-Set" retaining angles are an accessory option for all dampers ordered with factory sleeves.

**QS2:** Two sides (pair). For standard installations where angles are installed on both sides of the fire partition.

**QS1:** One side (single set). For use in single side retaining angle installations and with grille mount and "out of wall" damper models.



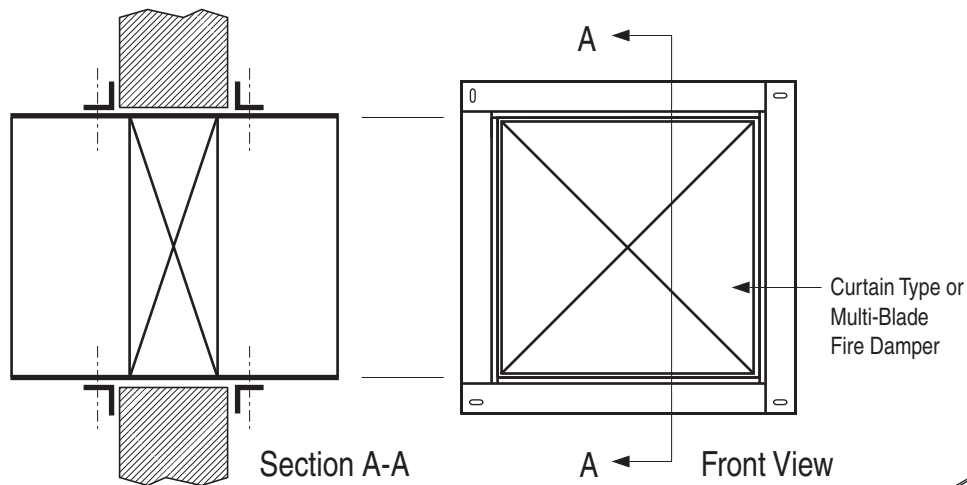
**TYPICAL INSTALLATION**



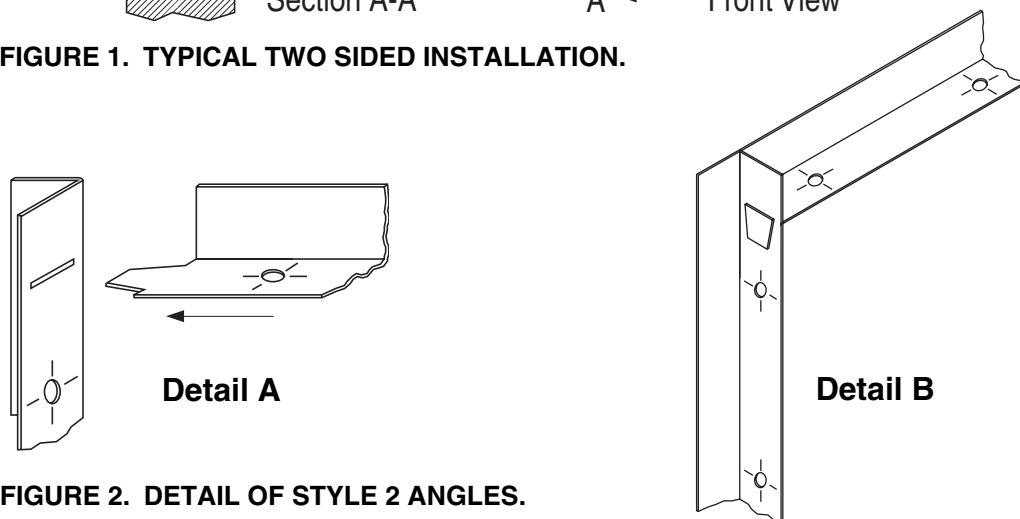
**TYPICAL PAIR OF PRE-ASSEMBLED  
 QUICK-SET' RETAINING ANGLES**



<b>SCHEDULE TYPE:</b>		Page 1 of 2			
<b>PROJECT:</b>		Dimensions are in inches (mm).			
<b>ENGINEER:</b>		<b>DATE</b>	<b>B SERIES</b>	<b>SUPERSEDES</b>	<b>DRAWING NO.</b>
<b>CONTRACTOR:</b>		2 - 26 - 09	FD-ACC	6 - 5 - 03	QSRA



**FIGURE 1. TYPICAL TWO SIDED INSTALLATION.**



**FIGURE 2. DETAIL OF STYLE 2 ANGLES.**

**APPLICATION:**

The Nailor Quick-Set Retaining Angle System may be used in lieu of conventional retaining angles on all Nailor Fire and Combination Fire/Smoke Dampers.

Quick-Set angles are supplied in one of two styles, dependent upon fire resistance label, damper size and installation method.

**Style 1:** 1 1/2" x 1 1/2" x 20 ga. (38 x 38 x 1.0) Four sides are connected together with rivets in three corners.

Standard for the majority of applications with the following limitations:

- 1 1/2 hour label fire dampers.
- Maximum Size: 36" x 36" (914 x 914)
- Two sided installation only

**Style 2:** 1 1/2" x 1 1/2" x 16 ga. (38 x 38 x 1.6) Slot and tab design. The retaining angle assembly for each side has four angles, each with a tab end and a slot end (Detail A).

The tabs are to be inserted into the slots and knocked down either before or after fastening to the sleeve (Detail B).

- 1 1/2 or 3 hour label fire dampers
- Maximum Size: 90" x 48" (2286 x 1219) or 48" x 90" (1219 x 2286)
- Single side (1 1/2 hour only. Refer to Single Side Retaining Angles Supplementary Installation Instructions for size limitations) or two sided installation

**Refer to the Following Installation Instructions:**

Quick-Set Retaining Angles	FDQSRA
Curtain Type Fire Dampers (D)0100 & (D)0500	FDINST
Curtain Type Fire Dampers 0200 & 0500 Thinline	FDTINST
Multi-Blade Fire Dampers 1200 & 1250	MBFDINST
Combination Fire/Smoke Dampers 1220	1220INST
Combination Fire/Smoke Dampers 1270	1270INST
Single Side Retaining Angles	FDSSRAINST

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<b>CONTRACTOR:</b>	2 - 26 - 09	FD-ACC	5 - 5 - 03	QSRA