

Model 1602J Thinline louver combines excellent performance with pleasing aesthetics, utilizing stationary J style architectural blades designed with smooth lines that enhance any structure's exterior styling. Standard concealed architectural mullions allow for a desirable continuous blade appearance. This architecturally styled louver delivers outstanding performance where a 4" (102) or 6" (152) louver is not practical. Reinforcing bosses run the full length of each blade providing superior strength. Suitable for use in ventilation, exhaust and low to medium velocity intake applications, ideal for use in thin wall and curtain wall applications or A/C units where a full depth louver cannot be used. Available in channel, flanged, or glazing adaptor type, the 2" (51) deep frame installs easily in most common wall and mechanical configurations.

STANDARD CONSTRUCTION:

- FRAME:** 2" (51) deep, Type 6063-T6 extruded aluminum, .060" (1.5) nominal wall thickness. Integral caulking slot provided.
- BLADES:** Type 6063-T6 extruded aluminum, .060" (1.5) nominal wall thickness, with reinforcing bosses. J style.
- BLADE ANGLE:** Fixed at 30 degrees.
- BLADE SPACING:** Approximately 2" (51) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 48" (1219) centers. Reinforced with 1" x 1" (25 x 25) angle (adds approx. 1" [25] to overall louver depth).
- MULLIONS:** Concealed architectural style allowing continuous line appearance.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 8" W x 8" H (203 x 203).

MAXIMUM SINGLE 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft.
SECTION SIZE: (6.5m²). Larger louvers will require field assembly of smaller sections.

OPTIONS:

- | | |
|---|---|
| ☐ FL Flanged Frame. | ☐ WE Welded Construction. |
| ☐ GA Glazing Adaptor. | ☐ ESI Extended Sill. |
| ☐ BSSS Type 304 S.S. Bird Screen. | ☐ FR1 1" (25) Filter Rack. |
| ☐ BSN No Bird Screen. | ☐ FR2 2" (51) Filter Rack. |
| ☐ ISA Aluminum Insect Screen. | ☐ PAC Perimeter Anchor Clips. |
| ☐ ISSS Type 304 S.S. Insect Screen. | ☐ Other: _____. |

OPTIONAL FINISHES:

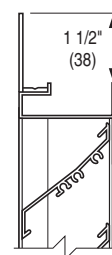
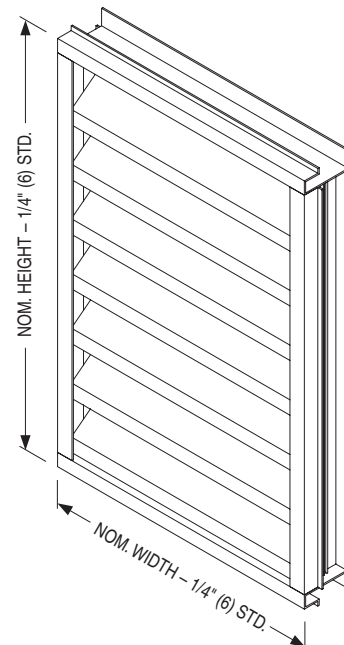
- ☐ **PC3** Powder Coat AAMA 2603. Color: _____.
- ☐ **PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar[®]). Color: _____.
- ☐ **PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar[®]). Color: _____.
- ☐ **PCC** Prime Coat.
- ☐ **AN04** Clear Anodized 204-R1.
- ☐ **AN15** Clear Anodized 215-R1.

Color Anodized:

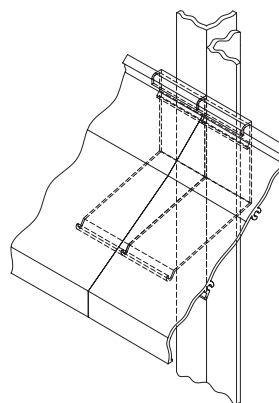
- | | |
|--|---|
| ☐ ANLB Light Bronze. | ☐ ANMB Medium Bronze. |
| ☐ ANDB Dark Bronze. | ☐ ANBK Black. |

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

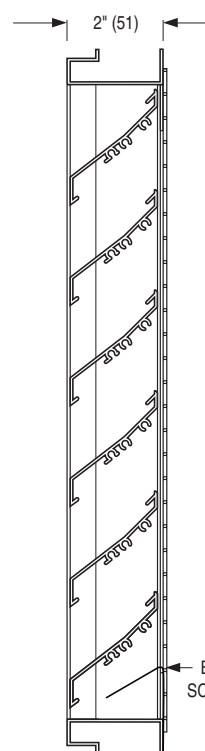
- ☐ **U00** Exact Size.
- ☐ **U38** Undersize 3/8" (9.5).
- ☐ **U50** Undersize 1/2" (12.7).



FLANGED FRAME (FL)
(OPTIONAL)



ARCHITECTURAL STYLE
CONCEALED MULLION DETAIL



BIRD
SCREEN

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:

Page 1 of 2
 Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 17 - 22	1600	5 - 1 - 13	1602J



EXTRUDED ALUMINUM STATIONARY LOUVER 2" (51) DEEP • J BLADE • ARCHITECTURAL PERFORMANCE DATA MODEL: 1602J

FREE AREA in Square Feet and Square Meters

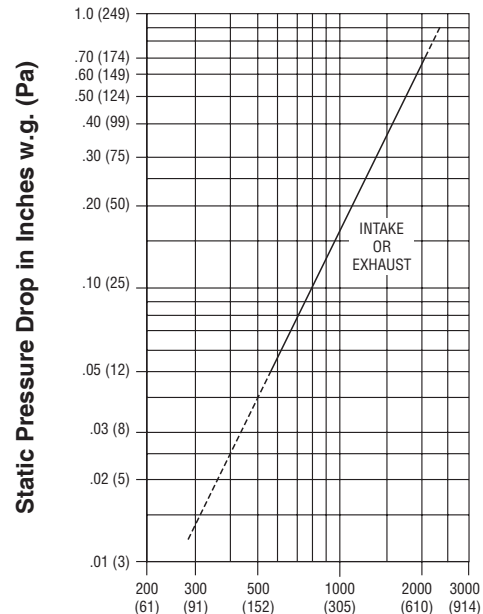
		Width in Inches and Meters																			
		8	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
Height in Inches and Meters	8	0.20	0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05
	0.20	0.07	0.12	0.19	0.26	0.33	0.40	0.47	0.54	0.61	0.69	0.76	0.83	0.90	0.97	1.04	1.11	1.18	1.25	1.32	1.39
	12	0.15	0.26	0.41	0.56	0.72	0.87	1.02	1.18	1.33	1.48	1.63	1.79	1.94	2.09	2.25	2.40	2.55	2.71	2.86	3.01
	0.30	0.01	0.02	0.04	0.05	0.07	0.08	0.09	0.11	0.12	0.14	0.15	0.17	0.18	0.19	0.21	0.22	0.24	0.25	0.27	0.28
	18	0.30	0.50	0.80	1.10	1.39	1.69	1.99	2.29	2.59	2.89	3.18	3.48	3.78	4.08	4.38	4.67	4.97	5.27	5.57	5.87
	0.46	0.03	0.05	0.07	0.10	0.13	0.16	0.18	0.21	0.24	0.27	0.30	0.32	0.35	0.38	0.41	0.43	0.46	0.49	0.52	0.55
	24	0.42	0.70	1.12	1.54	1.96	2.38	2.79	3.21	3.63	4.05	4.47	4.89	5.30	5.72	6.14	6.56	6.98	7.40	7.81	8.23
	0.61	0.04	0.07	0.10	0.14	0.18	0.22	0.26	0.30	0.34	0.38	0.42	0.45	0.49	0.53	0.57	0.61	0.65	0.69	0.73	0.76
	30	0.55	0.90	1.44	1.98	2.52	3.06	3.60	4.14	4.68	5.22	5.76	6.30	6.84	7.38	7.92	8.46	9.00	9.54	10.07	10.61
	0.76	0.05	0.08	0.13	0.18	0.23	0.28	0.33	0.38	0.43	0.48	0.54	0.59	0.64	0.69	0.74	0.79	0.84	0.89	0.94	0.99
	36	0.69	1.15	1.84	2.53	3.21	3.90	4.59	5.27	5.96	6.65	7.34	8.02	8.71	9.40	10.08	10.77	11.46	12.15	12.83	13.52
	0.96	0.06	0.11	0.17	0.23	0.30	0.36	0.43	0.49	0.55	0.62	0.68	0.75	0.81	0.87	0.94	1.00	1.06	1.13	1.19	1.26
	42	0.82	1.35	2.16	2.97	3.78	4.58	5.39	6.20	7.01	7.81	8.62	9.43	10.23	11.04	11.85	12.66	13.46	14.27	15.08	15.89
	1.07	0.08	0.13	0.20	0.28	0.35	0.43	0.50	0.58	0.65	0.73	0.80	0.88	0.95	1.03	1.10	1.18	1.25	1.33	1.40	1.48
	48	0.94	1.56	2.48	3.41	4.34	5.27	6.20	7.14	8.05	8.98	9.91	10.84	11.76	12.69	13.62	14.55	15.48	16.40	17.33	18.26
	1.22	0.09	0.14	0.23	0.32	0.40	0.49	0.58	0.66	0.75	0.83	0.92	1.01	1.09	1.18	1.27	1.35	1.44	1.52	1.61	1.70
	54	1.04	1.73	2.75	3.78	4.81	5.84	6.87	7.90	8.93	9.96	10.99	12.02	13.04	14.07	15.10	16.13	17.16	18.19	19.22	20.25
	1.37	0.10	0.16	0.26	0.35	0.45	0.54	0.64	0.73	0.83	0.93	1.02	1.12	1.21	1.31	1.40	1.50	1.59	1.69	1.79	1.88
	60	1.14	1.90	3.03	4.16	5.29	6.42	7.55	8.68	9.81	10.94	12.07	13.20	14.33	15.46	16.59	17.72	18.85	19.98	21.11	22.24
	1.52	0.11	0.18	0.28	0.39	0.49	0.60	0.70	0.81	0.91	1.02	1.12	1.23	1.33	1.44	1.54	1.65	1.75	1.86	1.96	2.07
66	1.28	2.13	3.40	4.67	5.94	7.21	8.48	9.75	11.02	12.29	13.56	14.84	16.11	17.38	18.65	19.92	21.19	22.46	23.73	25.00	
1.68	0.12	0.20	0.32	0.43	0.55	0.67	0.79	0.91	1.02	1.14	1.26	1.38	1.50	1.61	1.73	1.85	1.97	2.09	2.20	2.32	
72	1.48	2.46	3.93	5.39	6.86	8.33	9.79	11.26	12.73	14.19	15.66	17.13	18.59	20.06	21.53	22.99	24.46	25.93	27.39	28.86	
1.83	0.14	0.23	0.36	0.50	0.64	0.77	0.91	1.05	1.18	1.32	1.45	1.59	1.73	1.86	2.00	2.14	2.27	2.41	2.54	2.68	
78	1.60	2.66	4.25	5.83	7.42	9.01	10.59	12.18	13.76	15.35	16.94	18.52	20.11	21.69	23.28	24.87	26.45	28.04	29.63	31.21	
1.98	0.15	0.25	0.39	0.54	0.69	0.84	0.98	1.13	1.28	1.43	1.57	1.72	1.87	2.02	2.16	2.31	2.46	2.60	2.75	2.90	
84	1.72	2.86	4.57	6.27	7.98	9.68	11.39	13.09	14.80	16.50	18.21	19.91	21.62	23.33	25.03	26.74	28.44	30.15	31.85	33.56	
2.13	0.16	0.27	0.42	0.58	0.74	0.90	1.06	1.22	1.37	1.53	1.69	1.85	2.01	2.17	2.33	2.48	2.64	2.80	2.96	3.12	
90	1.87	3.11	4.97	6.82	8.68	10.53	12.39	14.24	16.10	17.95	19.81	21.66	23.52	25.37	27.23	29.08	30.94	32.79	34.65	36.50	
2.29	0.17	0.29	0.46	0.63	0.81	0.98	1.15	1.32	1.50	1.67	1.84	2.01	2.18	2.36	2.53	2.70	2.87	3.05	3.22	3.39	
96	2.00	3.31	5.29	7.26	9.24	11.21	13.19	15.16	17.14	19.11	21.09	23.06	25.04	27.01	28.99	30.96	32.94	34.91	36.89	38.86	
2.44	0.19	0.31	0.49	0.67	0.86	1.04	1.23	1.41	1.59	1.78	1.96	2.14	2.33	2.51	2.69	2.88	3.06	3.24	3.43	3.61	

AIRFLOW/WATER PENETRATION DATA for 48" x 48" (1219 x 1219) Louver Size

I N T A K E	Free Area %	45%
	Free Area sq. ft. (sq. m.)	7.14 (0.66)
	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	549 fpm (167 m/min.)
	Air Volume at 549 fpm	3920 cfm (1850 l/s)
	Pressure Drop @ 549 fpm	.05 in. w.g. (12 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.

PRESSURE DROP



Louver test size: 48" x 48" (1219 x 1219 mm). Standard air density @ 0.075 lbs/ft³.

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 17 - 22

1600

5 - 1 - 13

1602J

Page 2 of 2

Dimensions are in inches (mm).

Model 1604J, J style blade type, is an architecturally styled 4" (102) deep louver designed with smooth, clean lines that visually compliment any structure's exterior styling. Available in channel or flanged type, the 4" (102) deep frame installs easily in most common wall configurations. Suitable for use in exhaust and low to medium velocity intake applications, the blade design features a rear water baffle and provides good protection against general weather conditions, with low pressure drop characteristics and a high free area. Reinforcing bosses run the full length of each blade for superior strength.

STANDARD CONSTRUCTION:

FRAME: 4" (102) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral caulking slot provided.

BLADES: Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses. J style.

BLADE ANGLE: Fixed at 37 degrees.

BLADE SPACING: Approx. 4" (102) on centers.

BLADE SUPPORT BRACKETS: Concealed type, factory installed on rear of louver on maximum 60" (1524) centers. Reinforced with 1 1/2" x 2" (38 x 51) angle (adds approx. 2" [51] to overall louver depth).

MULLIONS: Concealed architectural style allowing continuous line appearance.

SCREEN: 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

FINISH: Mill.

MINIMUM SIZE: 12" W x 12" H (305 x 305).

MAX. SINGLE SECTION SIZE: 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m²). Larger louvers will require field assembly of smaller sections.

OPTIONS:

- | | |
|---|---|
| ☐ FL Flanged Frame. | ☐ ESI Extended Sill. |
| ☐ BSSS Type 304 S.S. Bird Screen. | ☐ FR1 1" (25) Filter Rack. |
| ☐ BSN No Bird Screen. | ☐ FR2 2" (51) Filter Rack. |
| ☐ ISA Aluminum Insect Screen. | ☐ PAC Perimeter Anchor Clips. |
| ☐ ISSS Type 304 S.S. Insect Screen. | ☐ Other: _____. |
| ☐ WE Welded Construction. | |

OPTIONAL FINISHES:

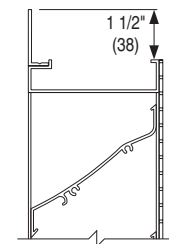
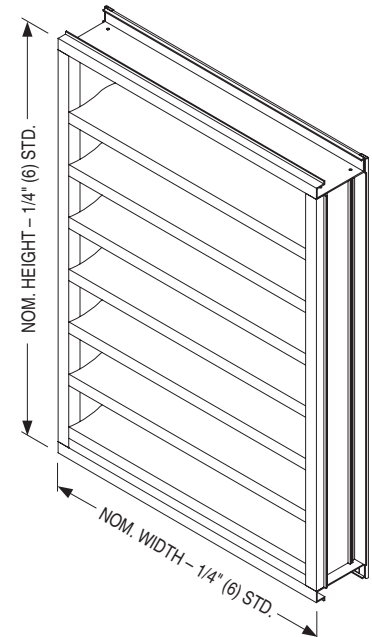
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|---|
| ☐ PC3 Powder Coat AAMA 2603. Color: _____. |
| ☐ PC4 High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar [®]). Color: _____. |
| ☐ PC5 Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar [®]). Color: _____. |
| ☐ PCC Prime Coat. |
| ☐ AN04 Clear Anodized 204-R1. |
| ☐ AN15 Clear Anodized 215-R1. |

Color Anodized:

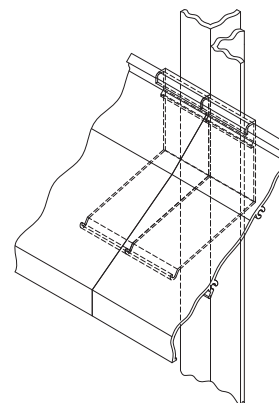
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|--|---|
| ☐ ANLB Light Bronze. | ☐ ANMB Medium Bronze. |
| ☐ ANDB Dark Bronze. | ☐ ANBK Black. |

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

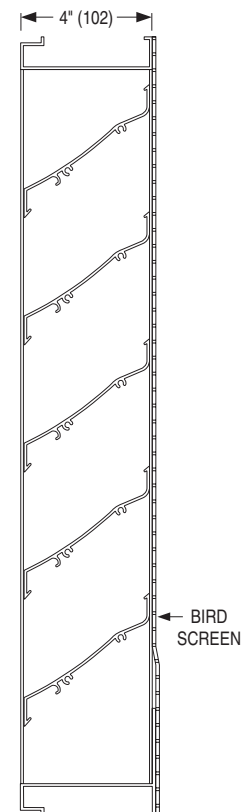
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|--|
| ☐ U00 Exact Size. |
| ☐ U38 Undersize 3/8" (9.5). |
| ☐ U50 Undersize 1/2" (12.7). |



FLANGED FRAME (FL)
(OPTIONAL)



ARCHITECTURAL STYLE
CONCEALED MULLION DETAIL



BIRD
SCREEN

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:

Page 1 of 3
 Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 17 - 22

1600

12 - 15 - 20

1604J



EXTRUDED ALUMINUM STATIONARY LOUVER
4" (102) DEEP • J BLADE • ARCHITECTURAL
PERFORMANCE DATA
MODEL: 1604J

FREE AREA in Square Feet and Square Meters

		Width in Inches and Meters																		
		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
		0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05
Height in Inches and Meters	12	0.18	0.28	0.39	0.50	0.60	0.71	0.82	0.92	1.03	1.14	1.24	1.35	1.46	1.57	1.67	1.78	1.89	1.99	2.10
	0.30	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.17	0.18	0.19	0.20
	18	0.35	0.56	0.78	0.99	1.21	1.42	1.63	1.85	2.06	2.28	2.49	2.70	2.92	3.13	3.34	3.56	3.77	3.99	4.20
	0.46	0.03	0.05	0.07	0.09	0.11	0.13	0.15	0.17	0.19	0.21	0.23	0.25	0.27	0.29	0.31	0.33	0.35	0.37	0.39
	24	0.90	1.44	1.99	2.53	3.08	3.63	4.17	4.72	5.27	5.81	6.36	6.90	7.45	8.00	8.54	9.09	9.64	10.18	10.73
	0.61	0.08	0.13	0.18	0.24	0.29	0.34	0.39	0.44	0.49	0.54	0.59	0.64	0.69	0.74	0.79	0.84	0.90	0.95	1.00
	30	1.09	1.76	2.43	3.09	3.76	4.42	5.09	5.76	6.42	7.09	7.76	8.42	9.09	9.76	10.42	11.09	11.76	12.42	13.09
	0.76	0.10	0.16	0.23	0.29	0.35	0.41	0.47	0.53	0.60	0.66	0.72	0.78	0.84	0.91	0.97	1.03	1.09	1.15	1.22
	36	1.38	2.22	3.06	3.89	4.73	5.57	6.41	7.25	8.09	8.93	9.77	10.61	11.45	12.29	13.13	13.97	14.81	15.65	16.49
	0.91	0.13	0.21	0.28	0.36	0.44	0.52	0.60	0.67	0.75	0.83	0.91	0.99	1.06	1.14	1.22	1.30	1.38	1.45	1.53
	42	1.74	2.80	3.86	4.92	5.99	7.05	8.11	9.17	10.23	11.29	12.35	13.41	14.48	15.54	16.60	17.66	18.72	19.78	20.84
	1.07	0.16	0.26	0.36	0.46	0.56	0.65	0.75	0.85	0.95	1.05	1.15	1.25	1.34	1.44	1.54	1.64	1.74	1.84	1.94
	48	1.92	3.09	4.26	5.44	6.61	7.78	8.95	10.12	11.29	12.46	13.64	14.81	15.98	17.15	18.32	19.49	20.66	21.84	23.01
	1.22	0.18	0.29	0.40	0.50	0.61	0.72	0.83	0.94	1.05	1.16	1.27	1.38	1.48	1.59	1.70	1.81	1.92	2.03	2.14
	54	2.19	3.53	4.86	6.20	7.53	8.87	10.20	11.54	12.88	14.21	15.55	16.88	18.22	19.55	20.89	22.23	23.56	24.90	26.23
	1.37	0.20	0.33	0.45	0.58	0.70	0.82	0.95	1.07	1.20	1.32	1.44	1.57	1.69	1.82	1.94	2.06	2.19	2.31	2.44
	60	2.47	3.97	5.47	6.98	8.48	9.99	11.49	13.00	14.50	16.00	17.51	19.01	20.52	22.02	23.52	25.03	26.53	28.04	29.54
	1.52	0.23	0.37	0.51	0.65	0.79	0.93	1.07	1.21	1.35	1.49	1.63	1.77	1.91	2.05	2.19	2.33	2.46	2.60	2.74
	66	2.73	4.40	6.07	7.73	9.40	11.07	12.73	14.40	16.07	17.74	19.40	21.07	22.74	24.40	26.07	27.74	29.40	31.07	32.74
	1.68	0.25	0.41	0.56	0.72	0.87	1.03	1.18	1.34	1.49	1.65	1.80	1.96	2.11	2.27	2.42	2.58	2.73	2.89	3.04
	72	3.02	4.86	6.70	8.54	10.38	12.22	14.06	15.90	17.74	19.58	21.42	23.26	25.10	26.94	28.78	30.62	32.46	34.30	36.14
	1.83	0.28	0.45	0.62	0.79	0.96	1.14	1.31	1.48	1.65	1.82	1.99	2.16	2.33	2.50	2.67	2.84	3.02	3.19	3.36
	78	3.29	5.30	7.31	9.32	11.33	13.33	15.34	17.35	19.36	21.37	23.37	25.38	27.39	29.40	31.41	33.42	35.42	37.43	39.44
	1.98	0.31	0.49	0.68	0.87	1.05	1.24	1.43	1.61	1.80	1.98	2.17	2.36	2.54	2.73	2.92	3.10	3.29	3.48	3.66
	84	3.53	5.69	7.84	10.00	12.15	14.31	16.46	18.61	20.77	22.92	25.08	27.23	29.39	31.54	33.70	35.85	38.01	40.16	42.32
	2.13	0.33	0.53	0.73	0.93	1.13	1.33	1.53	1.73	1.93	2.13	2.33	2.53	2.73	2.93	3.13	3.33	3.53	3.73	3.93
	90	3.84	6.18	8.53	10.87	13.21	15.56	17.90	20.24	22.58	24.93	27.27	29.61	31.96	34.30	36.64	38.98	41.33	43.67	46.01
	2.29	0.36	0.57	0.79	1.01	1.23	1.45	1.66	1.88	2.10	2.32	2.53	2.75	2.97	3.19	3.40	3.62	3.84	4.06	4.27
	96	4.07	6.55	9.04	11.52	14.00	16.48	18.97	21.45	23.93	26.41	28.90	31.38	33.86	36.34	38.83	41.31	43.79	46.27	48.76
	2.44	0.38	0.61	0.84	1.07	1.30	1.53	1.76	1.99	2.22	2.45	2.68	2.92	3.15	3.38	3.61	3.84	4.07	4.30	4.53
	102	4.35	7.01	9.67	12.32	14.98	17.63	20.29	22.95	25.60	28.26	30.91	33.57	36.22	38.88	41.54	44.19	46.85	49.50	52.16
	2.59	0.40	0.65	0.90	1.14	1.39	1.64	1.88	2.13	2.38	2.63	2.87	3.12	3.37	3.61	3.86	4.11	4.35	4.60	4.85
	108	4.62	7.44	10.25	13.07	15.89	18.71	21.52	24.34	27.16	29.97	32.79	35.61	38.43	41.24	44.06	46.88	49.69	52.51	55.33
	2.74	0.43	0.69	0.95	1.21	1.48	1.74	2.00	2.26	2.52	2.78	3.05	3.31	3.57	3.83	4.09	4.35	4.62	4.88	5.14
	114	4.90	7.89	10.87	13.86	16.85	19.84	22.83	25.81	28.80	31.79	34.78	37.76	40.75	43.74	46.73	49.72	52.70	55.69	58.68
	2.90	0.46	0.73	1.01	1.29	1.57	1.84	2.12	2.40	2.68	2.95	3.23	3.51	3.79	4.06	4.34	4.62	4.90	5.17	5.45
	120	5.17	8.32	11.47	14.62	17.78	20.93	24.08	27.23	30.38	33.53	36.69	39.84	42.99	46.14	49.29	52.44	55.60	58.75	61.90
	3.05	0.48	0.77	1.07	1.36	1.65	1.94	2.24	2.53	2.82	3.12	3.41	3.70	3.99	4.29	4.58	4.87	5.16	5.46	5.75

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

Page 2 of 3
 Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 17 - 22

1600

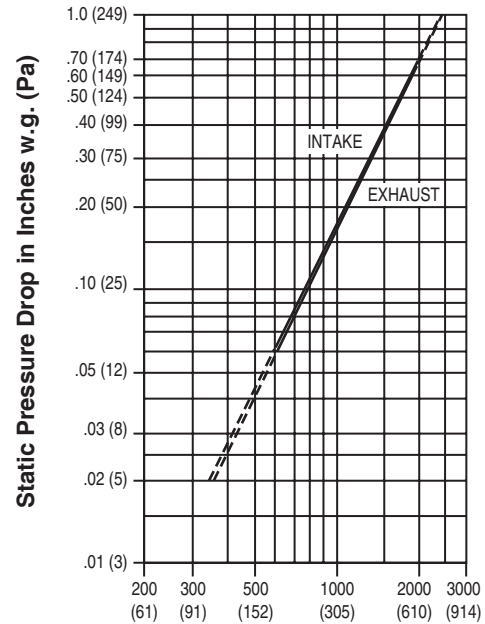
12 - 15 - 20

1604J

AIRFLOW/ WATER PENETRATION DATA
for 48" x 48" (1219 x 1219) Louver Size

I N T A K E	Free Area %	56%
	Free Area sq. ft. (sq. m.)	8.95 (0.83)
	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	750 fpm (229 m/min.)
	Air Volume at 750 fpm	6713 cfm (3168 l/s)
	Free Area Velocity	
	Pressure Drop @ 750 fpm	.09 in. w.g. (22 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.

PRESSURE DROP

Air Velocity in Feet (Meters) Per Minute Through Free Area

Louver test size: 48" x 48" (1219 x 1219 mm).

Standard air density @ 0.075 lbs/ft³.

Tested to AMCA Fig. 5.5 – 6.5.

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:
DATE
B SERIES
SUPERSEDES
DRAWING NO.

2 - 17 - 22

1600

12 - 15 - 20

1604J

Model 1606J, J style blade type, is an architecturally styled 6" (152) deep louver designed with smooth, clean lines that visually compliment any structure's exterior styling. Available in channel or flanged type, the 6" (152) deep frame installs easily in most common wall configurations. Suitable for use in exhaust and low to medium velocity intake applications, the blade design features a rear water baffle and provides good protection against general weather conditions, with low pressure drop characteristics and a high free area. Reinforcing bosses run the full length of each blade for superior strength. .

STANDARD CONSTRUCTION:

- FRAME:** 6" (152) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral caulking slot provided.
- BLADES:** Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses. J style.
- BLADE ANGLE:** Fixed at 37 degrees.
- BLADE SPACING:** Approx. 6" (152) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 60" (1524) centers. Reinforced with 1 1/2" x 2" (38 x 51) angle (adds approx. 2" [51] to overall louver depth).
- MULLIONS:** Concealed architectural style allowing continuous line appearance.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 12" W x 12" H (305 x 305).
- MAX. SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m²). Larger louvers will require field assembly of smaller sections.

OPTIONS:

- | | |
|---|---|
| ☐ FL Flanged Frame. | ☐ ESI Extended Sill. |
| ☐ BSSS Type 304 S.S. Bird Screen. | ☐ FR1 1" (25) Filter Rack. |
| ☐ BSN No Bird Screen. | ☐ FR2 2" (51) Filter Rack. |
| ☐ ISA Aluminum Insect Screen. | ☐ PAC Perimeter Anchor Clips. |
| ☐ ISSS Type 304 S.S. Insect Screen. | ☐ Other: _____ . |
| ☐ WE Welded Construction. | |

OPTIONAL FINISHES:

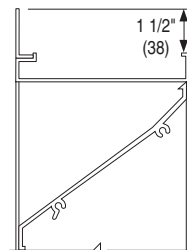
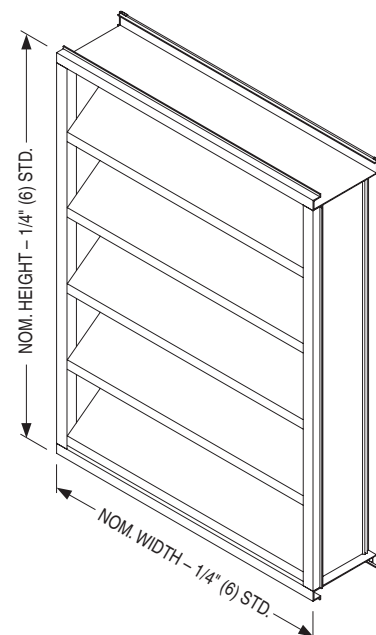
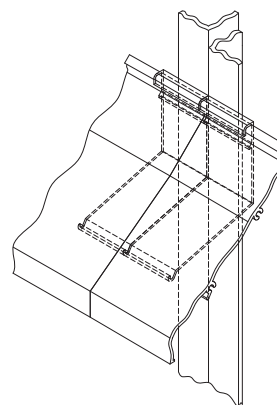
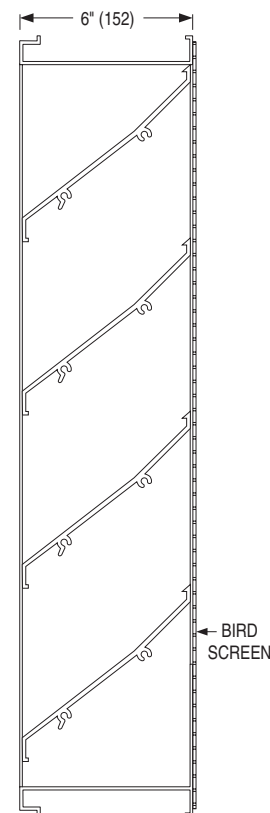
- ☐ **PC3** Powder Coat AAMA 2603. Color: _____ .
- ☐ **PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar[®]). Color: _____ .
- ☐ **PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar[®]). Color: _____ .
- ☐ **PCC** Prime Coat.
- ☐ **AN04** Clear Anodized 204-R1.
- ☐ **AN15** Clear Anodized 215-R1.

Color Anodized:

- | | |
|--|---|
| ☐ ANLB Light Bronze. | ☐ ANMB Medium Bronze. |
| ☐ ANDB Dark Bronze. | ☐ ANBK Black. |

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- ☐ **U00** Exact Size.
- ☐ **U38** Undersize 3/8" (9.5).
- ☐ **U50** Undersize 1/2" (12.7).


 FLANGED FRAME (FL)
(OPTIONAL)

 ARCHITECTURAL STYLE
CONCEALED MULLION DETAIL

 ← BIRD
SCREEN

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:

Page 1 of 2
 Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 17 - 22	1600	7 - 11 - 13	1606J



EXTRUDED ALUMINUM STATIONARY LOUVER 6" (152) DEEP • J BLADE • ARCHITECTURAL PERFORMANCE DATA MODEL: 1606J

FREE AREA in Square Feet and Square Meters

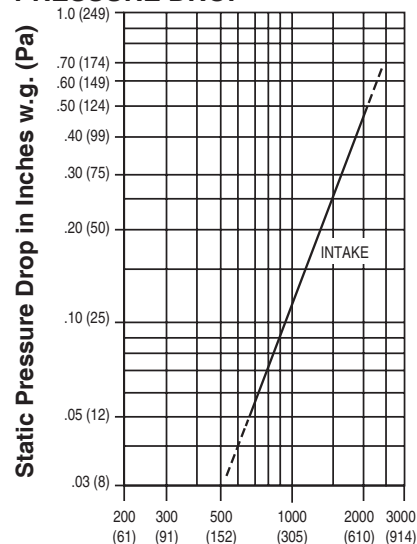
		Width in Inches and Meters																		
		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
Height in Inches and Meters	12	0.21	0.33	0.45	0.57	0.69	0.81	0.93	1.05	1.17	1.29	1.41	1.53	1.65	1.77	1.89	2.02	2.14	2.26	2.38
	0.30	0.02	0.03	0.04	0.05	0.06	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.18	0.19	0.20	0.21	0.22
	18	0.48	0.75	1.03	1.31	1.59	1.87	2.14	2.42	2.70	2.98	3.26	3.54	3.81	4.09	4.37	4.65	4.93	5.21	5.48
	0.46	0.04	0.07	0.10	0.12	0.15	0.17	0.20	0.23	0.25	0.28	0.30	0.33	0.35	0.38	0.41	0.43	0.46	0.48	0.51
	24	0.75	1.18	1.62	2.06	2.50	2.94	3.37	3.81	4.25	4.69	5.12	5.56	6.00	6.44	6.87	7.31	7.75	8.19	8.62
	0.61	0.07	0.11	0.15	0.19	0.23	0.27	0.31	0.35	0.39	0.44	0.48	0.52	0.56	0.60	0.64	0.68	0.72	0.76	0.80
	30	1.02	1.62	2.21	2.81	3.41	4.01	4.60	5.20	5.80	6.40	6.99	7.59	8.19	8.78	9.38	9.98	10.58	11.17	11.77
	0.76	0.09	0.15	0.21	0.26	0.32	0.37	0.43	0.48	0.54	0.59	0.65	0.71	0.76	0.82	0.87	0.93	0.98	1.04	1.09
	36	1.29	2.05	2.81	3.56	4.32	5.08	5.84	6.59	7.35	8.11	8.86	9.62	10.38	11.14	11.89	12.65	13.41	14.16	14.92
	0.91	0.12	0.19	0.26	0.33	0.40	0.47	0.54	0.61	0.68	0.75	0.82	0.89	0.96	1.03	1.10	1.18	1.25	1.32	1.39
	42	1.52	2.40	3.29	4.18	5.07	5.96	6.84	7.73	8.62	9.51	10.40	11.28	12.17	13.06	13.95	14.84	15.72	16.61	17.50
	1.07	0.14	0.22	0.31	0.39	0.47	0.55	0.64	0.72	0.80	0.88	0.97	1.05	1.13	1.21	1.30	1.38	1.46	1.54	1.63
	48	1.79	2.84	3.88	4.93	5.98	7.04	8.13	9.12	10.17	11.22	12.27	13.31	14.36	15.41	16.46	17.50	18.55	19.60	20.65
	1.22	0.17	0.26	0.36	0.46	0.56	0.65	0.76	0.85	0.94	1.04	1.14	1.24	1.33	1.43	1.53	1.63	1.72	1.82	1.92
	54	2.06	3.27	4.48	5.68	6.89	8.10	9.31	10.51	11.72	12.93	14.14	15.34	16.55	17.76	18.97	20.17	21.38	22.59	23.80
	1.37	0.19	0.30	0.42	0.53	0.64	0.75	0.86	0.98	1.09	1.20	1.31	1.43	1.54	1.65	1.76	1.87	1.99	2.10	2.21
	60	2.34	3.70	5.07	6.44	7.80	9.17	10.54	11.91	13.27	14.64	16.01	17.38	18.74	20.11	21.48	22.84	24.21	25.58	26.95
	1.52	0.22	0.34	0.47	0.60	0.73	0.85	0.98	1.11	1.23	1.36	1.49	1.61	1.74	1.87	2.00	2.12	2.25	2.38	2.50
	66	2.61	4.14	5.66	7.19	8.72	10.24	11.77	13.30	14.83	16.35	17.88	19.41	20.93	22.46	23.99	25.52	27.04	28.57	30.10
	1.68	0.24	0.38	0.53	0.67	0.81	0.95	1.09	1.24	1.38	1.52	1.66	1.80	1.94	2.09	2.23	2.37	2.51	2.65	2.80
	72	2.88	4.57	6.26	7.94	9.63	11.32	13.00	14.69	16.38	18.07	19.75	21.44	23.13	24.81	26.50	28.19	29.87	31.56	33.25
	1.83	0.27	0.42	0.58	0.74	0.89	1.05	1.21	1.36	1.52	1.68	1.84	1.99	2.15	2.31	2.46	2.62	2.78	2.93	3.09
	78	3.16	5.00	6.85	8.70	10.54	12.39	14.24	16.08	17.93	19.78	21.63	23.47	25.32	27.17	29.01	30.86	32.71	34.55	36.40
	1.98	0.29	0.46	0.64	0.81	0.98	1.15	1.32	1.49	1.67	1.84	2.01	2.18	2.35	2.52	2.70	2.87	3.04	3.21	3.38
	84	3.43	5.44	7.44	9.45	11.46	13.46	15.47	17.48	19.48	21.49	23.50	25.51	27.51	29.52	31.53	33.53	35.54	37.55	39.55
	2.13	0.32	0.50	0.69	0.88	1.06	1.25	1.44	1.62	1.81	2.00	2.18	2.37	2.56	2.74	2.93	3.12	3.30	3.49	3.67
	90	3.70	5.87	8.04	10.20	12.37	14.54	16.70	18.87	21.04	23.21	25.37	27.54	29.71	31.87	34.04	36.21	38.37	40.54	42.71
	2.29	0.34	0.55	0.75	0.95	1.15	1.35	1.55	1.75	1.95	2.16	2.36	2.56	2.76	2.96	3.16	3.36	3.57	3.77	3.97
	96	3.98	6.30	8.63	10.96	13.28	15.61	17.94	20.26	22.59	24.92	27.25	29.57	31.90	34.23	36.55	38.88	41.21	43.53	45.86
	2.44	0.37	0.59	0.80	1.02	1.23	1.45	1.67	1.88	2.10	2.32	2.53	2.75	2.96	3.18	3.40	3.61	3.83	4.04	4.26

AIRFLOW/WATER PENETRATION DATA for 48" x 48" (1219 x 1219) Louver Size

I N T A K E	Free Area %	51%
	Free Area sq. ft. (sq. m.)	8.13 (0.76)
	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1029 fpm (314 m/min.)
	Air Volume at 1029 fpm Free Area Velocity	8366 cfm (3948 l/s)
	Pressure Drop @ 1029 fpm	.13 in. w.g. (32 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.

PRESSURE DROP



Air Velocity in Feet (Meters) Per Minute Through Free Area

Louver test size: 48" x 48" (1219 x 1219 mm). Standard air density @ 0.075 lbs/ft³.

Tested to AMCA Fig. 5.5 – 6.5.

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 17 - 22

1600

7 - 11 - 13

1606J

Page 2 of 2

Dimensions are in inches (mm).



SPECIALTY STATIONARY LOUVERS EXTRUDED ALUMINUM CIRCULAR & SEMICIRCULAR SHAPES MODEL SERIES: 1600

Nailor specialty shape louvers are available in a variety of blade/frame designs. The following louver models are available in specialty shapes as shown:

1602J	1604J	1604D	1606J	1606D
1602K	1604JD	1604DD	1606JD	1606DD
1602D	1604KD	1604Y	1606KD	1606DHP

Note: Use of drainable blades is not recommended on certain shapes. Consult Nailor for specific applications.

PERFORMANCE:

Standard louvers are tested for water penetration and pressure drop in a square configuration only. Performance of specialty shape louvers may vary from that of standard louvers.

Specialty shape louvers are not licensed to bear the AMCA seal.

STANDARD CONSTRUCTION:

FRAME: Type 6063-T6 extruded or formed aluminum. Channel type standard. Frame profile may vary depending upon louver style and shape. Contact Nailor for specific details.

BLADES: Type 6063-T6 extruded aluminum. See applicable louver model submittal sheet for blade profile.

BLADE SUPPORT BRACKETS: Concealed type, factory installed on rear of louver as necessary. Reinforced with 1 1/2" x 2" (38 x 51) vertical angle (adds approximately 2" [51] to overall louver depth).

SCREEN: 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

FINISH: Mill.

MINIMUM SIZE: 20" (508) Diameter. Contact Nailor for smaller sizes.

MAXIMUM SINGLE SECTION SIZE: 120" W x 84" H (3048 x 2134) or 84" H x 120" W (2134 x 3048).

Larger louvers will require field assembly of smaller sections. Consult Nailor for section details of specific sizes.

OPTIONS:

- | | |
|---|---|
| ☐ FL Flanged Frame. | ☐ ISSS Type 304 S.S. Insect Screen. |
| ☐ BSSS Type 304 S.S. Bird Screen. | ☐ PAC Perimeter Anchor Clips. |
| ☐ BSN No Bird Screen. | ☐ Other: _____. |
| ☐ ISA Aluminum Insect Screen. | |

OPTIONAL FINISHES:

- | |
|--|
| ☐ PC3 Powder Coat AAMA 2603. Color: _____. |
| ☐ PC4 High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____. |
| ☐ PC5 Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____. |
| ☐ PCC Prime Coat. |
| ☐ AN04 Clear Anodized 204-R1. |
| ☐ AN15 Clear Anodized 215-R1. |

Color Anodized:

- | | |
|--|---|
| ☐ ANLB Light Bronze. | ☐ ANMB Medium Bronze. |
| ☐ ANDB Dark Bronze. | ☐ ANBK Black. |

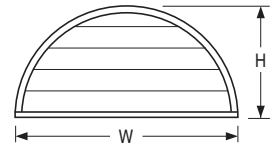
OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- | |
|--|
| ☐ U00 Exact Size. |
| ☐ U38 Undersize 3/8" (9.5). |
| ☐ U50 Undersize 1/2" (12.7). |

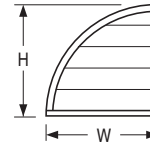
Contact Nailor for special configurations or requirements.



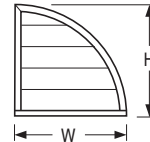
CA Circle (Round)



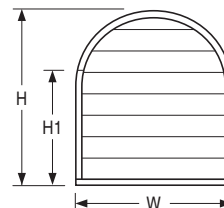
CB Semi-Circle



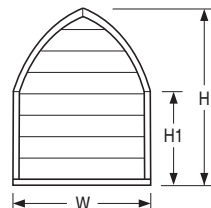
CC 1/4 Circle Left



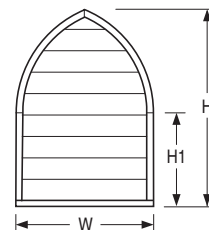
CD 1/4 Circle Right



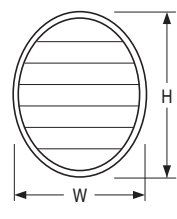
CE Arch Semi-Circular



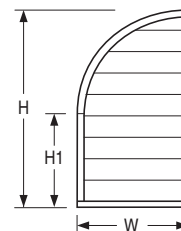
CFC Arch Custom (Dropped or Lancet)



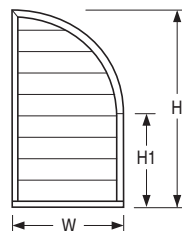
CFE Arch Equilateral



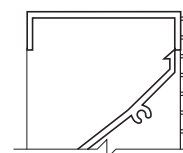
CG Oval



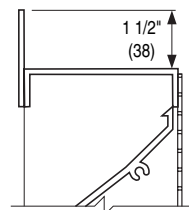
CH Arch 1/4 Circle Left



CJ Arch 1/4 Circle Right



TYPICAL CHANNEL FRAME (STANDARD)



OPTIONAL FLANGED FRAME (FL)

Dimensions are in inches (mm)

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 17 - 22

1600

8 - 20 - 13R

1600CSC

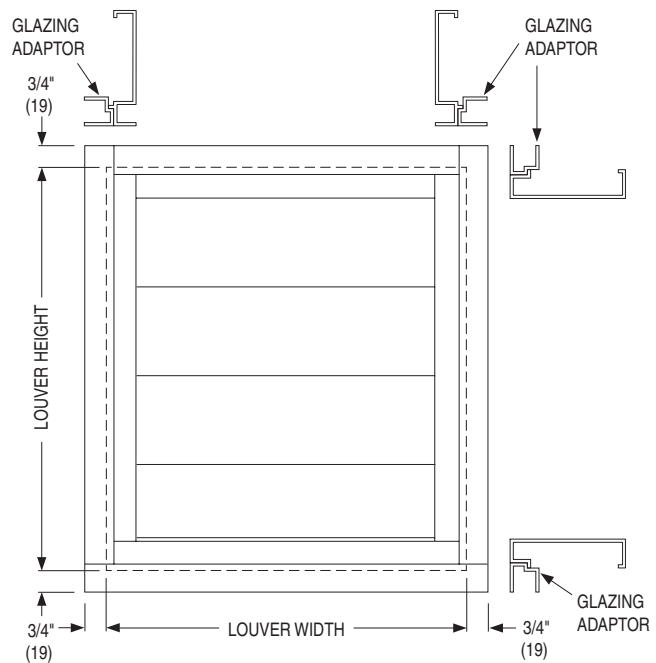
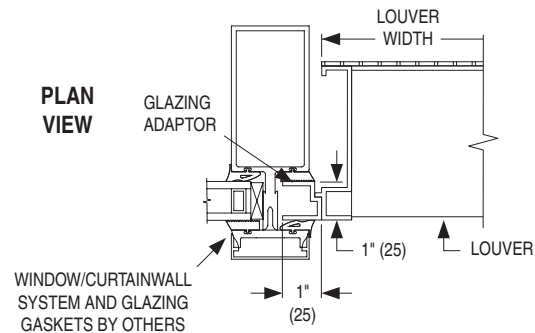
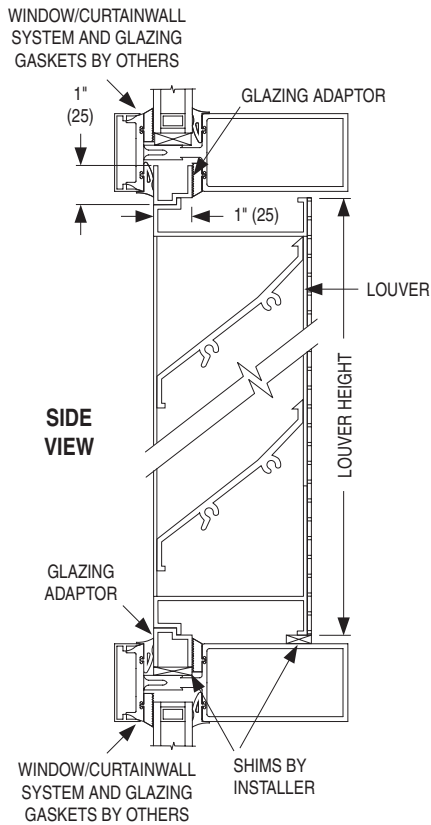
APPLICATION:

Glazing adaptor for louver installation in common curtainwall and window systems. The 1" (25) deep adaptor is factory installed onto louver frame and is suitable for use on 2" (51), 4" (102) and 6" (152) deep extruded aluminum louver models.

STANDARD CONSTRUCTION:

MATERIAL: Type 6063-T6 extruded aluminum, .081" (2.06) nominal thickness.

FINISH: Mill.

TYPICAL INSTALLATION:

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:

Dimensions are in inches (mm)

DATE
B SERIES
SUPERSEDES
DRAWING NO.

2 - 17 - 22

1600

7 - 11 - 13

1600GA



SPECIALTY STATIONARY LOUVERS EXTRUDED ALUMINUM TRIANGULAR & TRAPEZOIDAL SHAPES MODEL SERIES: 1600

Nailor specialty shape louvers are available in a variety of blade/frame designs. The following louver models are available in specialty shapes as shown:

1602J	1604J	1604D	1606J	1606D
1602K	1604JD	1604DD	1606JD	1606DD
1602D	1604KD	1604Y	1606KD	1606DHP

Note: Use of drainable blades is not recommended on certain shapes. Consult Nailor for specific applications.

PERFORMANCE:

Standard louvers are tested for water penetration and pressure drop in a square configuration only. Performance of specialty shape louvers may vary from that of standard louvers.

Specialty shape louvers are not licensed to bear the AMCA seal.

STANDARD CONSTRUCTION:

FRAME: Type 6063-T6 extruded or formed aluminum. Channel type standard. Frame profile may vary depending upon louver style and shape. Contact Nailor for specific details.

BLADES: Type 6063-T6 extruded aluminum. See applicable louver model submittal sheet for blade profile.

BLADE SUPPORT BRACKETS: Concealed type, factory installed on rear of louver as necessary. Reinforced with 1 1/2" x 2" (38 x 51) vertical angle (adds approximately 2" [51] to overall louver depth).

SCREEN: 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

FINISH: Mill.

MINIMUM SIZE: 20" W x 16" H (508 x 406).

MAXIMUM SINGLE SECTION SIZE: 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048).

Consult Nailor for section details of specific sizes. Larger louvers will require field assembly of smaller sections.

OPTIONS:

- | | |
|---|---|
| ☐ FL Flanged Frame. | ☐ ISSS Type 304 S.S. Insect Screen. |
| ☐ BSSS Type 304 S.S. Bird Screen. | ☐ PAC Perimeter Anchor Clips. |
| ☐ BSN No Bird Screen. | ☐ Other: _____. |
| ☐ ISA Aluminum Insect Screen. | |

OPTIONAL FINISHES:

- | |
|--|
| ☐ PC3 Powder Coat AAMA 2603. Color: _____. |
| ☐ PC4 High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____. |
| ☐ PC5 Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____. |
| ☐ PCC Prime Coat. |
| ☐ AN04 Clear Anodized 204-R1. |
| ☐ AN15 Clear Anodized 215-R1. |

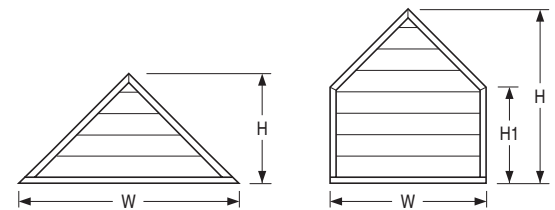
Color Anodized:

- | | |
|--|---|
| ☐ ANLB Light Bronze. | ☐ ANMB Medium Bronze. |
| ☐ ANDB Dark Bronze. | ☐ ANBK Black. |

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

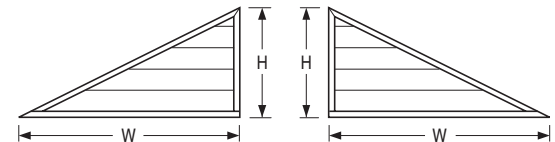
- | |
|--|
| ☐ U00 Exact Size. |
| ☐ U38 Undersize 3/8" (9.5). |
| ☐ U50 Undersize 1/2" (12.7). |

Contact Nailor for special configurations or requirements.



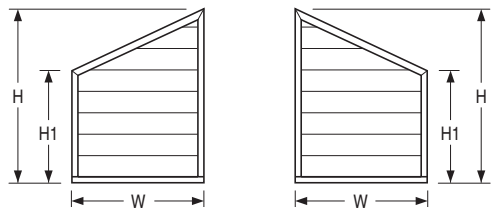
TA Triangle Isosceles

TB Arch Gable



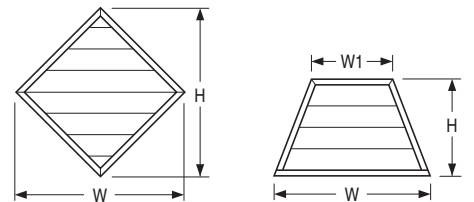
TC Triangle RA Left

TD Triangle RA Right



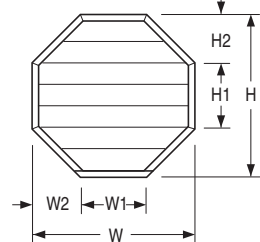
TE Quadrilateral Left

TF Quadrilateral Right

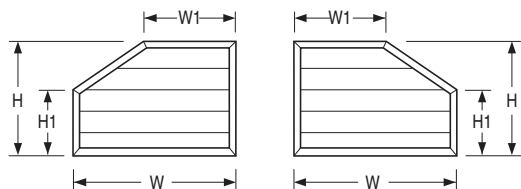


TG Diamond/Rhombus

TH Trapezoid

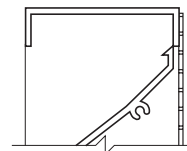


TJ Octagon

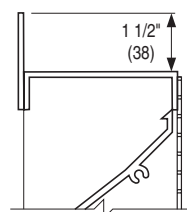


TK Left Corner

TL Right Corner



TYPICAL CHANNEL FRAME (STANDARD)



OPTIONAL FLANGED FRAME (FL)

Dimensions are in inches (mm)

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 17 - 22

1600

8 - 20 - 13

1600TT



Slate Blue **LF01**



Medium Bronze **LF02**



Sandstone **LF03**



Light Gray **LF04**



Charcoal **LF05**



Bone White **LF06**



Western Tan **LF07**



Architectural Bronze **LF08**



Regal Blue **LF09**



Forest Green **LF10**



Surrey Beige **LF11**



Royal Brown **LF12**



Barn Red **LF13**



Burgundy **LF14**



Clay **LF15**



Almond **LF16**



Coastal White **LF17**



Vista Green **LF18**



Black **LF19**



Gloss Black **LF20**



Campus Green **LF21**

Nailor offers 21 standard paint colors selected for architectural exterior use which meet or exceed AAMA specifications and performance requirements for color retention, chalk resistance, gloss retention, erosion, corrosion and chemical resistance as well as dry film thickness and hardness. Our state-of-the-art powder coat system provides an environment friendly finishing solution with more uniform coverage and coating thickness. The result is an exceptional finish that better resists scratching, fading and general wear. Additional liquid coat facilities for special requirements complete our ability to provide unmatched beauty and durability for any application.

Custom color matching is also available upon request. Contact your local Nailor representative.

Available Finishes

FINISH TYPE	DESCRIPTION	STANDARD WARRANTY
Fluoropolymer Powder Coat AAMA 2605-Superior Finish (AKA: Powdura® 5000, Corafalon® Powder, Interpon® D3000-Fluoromax, IFS 500FP)	"Ultimate" - A next generation hyper durable powder coating, based on FEVE fluoropolymer resins and ceramic pigmentation that the industry has acknowledged as the foundation for superior performance coatings. They provide a hard surface that is resistant to scratching and scuffing, with superior color and gloss retention, when applied to a variety of exterior architectural applications. This technology represents the "ultimate" in environmentally friendly finishes, with Zero-VOC emissions. A superior alternative to traditional 70% Kynar 500® / Hylar 500® PVDF fluoropolymer liquid coatings.	10 years (Consult Nailor for availability of extended warranty)
High Performance Powder Coat AAMA 2604 - High Performance Finish (AKA: Powdura® 4000, Envirocron® Ultra Durable Powder, Dynadure™ 400, Interpon® D2000, IFS 400SD)	"Better" - A high performance polyester powder coating, based on "super durable" resins that utilize infrared reflective pigments, which provides excellent resistance to outdoor weathering. A harder and more environmentally friendly coating than other liquid paint counterparts and with Zero-VOC emissions. A good alternative to 50% Kynar 500® / Hylar 5000® liquid coatings.	5 years
Durable Powder Coat AAMA 2603 - Pigmented Organic Coatings (AKA: Powdura® 3000, Envirocron® Durable Powder, Dynadure™ 300, Interpon® D1000, IFS 300SP)	"Good" - A durable powder coat based on thermosetting polyester resin technology. Provides a good economical combination of physical and chemical resistance properties. Environmentally superior to liquid spray paints and Zero – VOC emissions.	1 year
Clear Anodize 215-R1 AA-M10C22A41 (0.7 mil. min.)	Architectural Class I. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for severely corrosive and abrasive atmospheric exposure.	5 years
Clear Anodize 204-R1 AA-M10C22A31 (0.4 - 0.7 mil.)	Architectural Class II. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for normal weather exposure.	1 year
Color Anodize AA-M10C22A44 (0.7 mil. min.)	Architectural Class I. "Two-step" aluminum coating process. Following a standard anodizing procedure, a second electrolytic process deposits colored metallic pigments which penetrate the aluminum oxide pores, producing a corrosion resistant, colorfast finish. Available in light, medium, dark bronze and black.	5 years
Prime Coat	Prime coat provides a stable base for painting of louvers in the field. Surface pretreatment includes degreasing and a chemical cleaning before an epoxy prime coat is applied. Finish coat should be field applied as soon as possible for best adhesion, after a thorough cleaning for dust etc. that can contaminate the final finish and cause premature flaking or peeling.	N/A

Paint finish warranties are not applicable to steel products.

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Interpon® is a registered trademark of Akzo Nobel Powder Coatings Ltd.

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Hylar 5000® is a registered trademark of Solvay Solexis, Inc.