



**EXTRUDED ALUMINUM STATIONARY LOUVER  
4" (102) DEEP • Y BLADE • SIGHTPROOF  
MODEL: 1604Y**

Model 1604Y, incorporating inverted Y style blades, is an architecturally styled 4" (102) deep sightproof louver designed with clean lines that compliment any structure's exterior styling. Available in channel or flanged type, the 4" (102) deep frame installs easily in most common wall configurations. Suitable for use in exhaust and low to medium velocity intake applications, the sightproof blade design features a center water baffle and provides good protection against general weather conditions as well as potential vandalism. Reinforcing bosses run the full length of each blade for superior strength.

**STANDARD CONSTRUCTION:**

**FRAME:** 4" (102) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral caulking slot provided.

**BLADES:** Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses. Inverted Y style.

**BLADE ANGLE:** Fixed at 45 degrees.

**BLADE SPACING:** Approx. 4" (102) on centers.

**BLADE SUPPORT** Concealed type, factory installed on rear of louver on maximum 60" (1524) centers. Reinforced with 1 1/2" x 2" (38 x 51) angle (adds approx. 2" [51] to overall louver depth).

**MULLIONS:** Concealed architectural style allowing continuous line appearance.

**SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

**FINISH:** Mill.

**MINIMUM SIZE:** 12" W x 12" H (305 x 305).

**MAX. SINGLE** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft.

**SECTION SIZE:** (6.5m<sup>2</sup>). Larger louvers will require field assembly of smaller sections.

**OPTIONS:**

<input type="checkbox"/> <b>FL</b>	Flanged Frame.	<input type="checkbox"/> <b>ESI</b>	Extended Sill.
<input type="checkbox"/> <b>BSSS</b>	Type 304 S.S. Bird Screen.	<input type="checkbox"/> <b>FR1</b>	1" (25) Filter Rack.
<input type="checkbox"/> <b>BSN</b>	No Bird Screen.	<input type="checkbox"/> <b>FR2</b>	2" (51) Filter Rack.
<input type="checkbox"/> <b>ISA</b>	Aluminum Insect Screen.	<input type="checkbox"/> <b>PAC</b>	Perimeter Anchor Clips.
<input type="checkbox"/> <b>ISSS</b>	Type 304 S.S. Insect Screen.	<input type="checkbox"/> Other:	_____.
<input type="checkbox"/> <b>WE</b>	Welded Construction.		

**OPTIONAL FINISHES:**

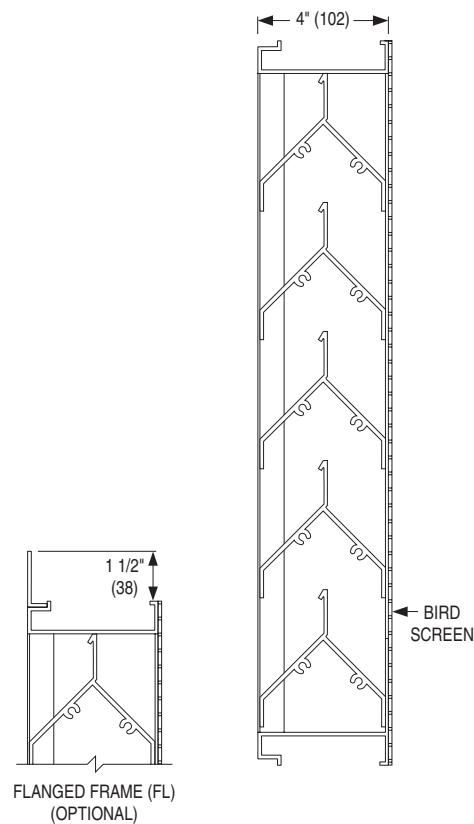
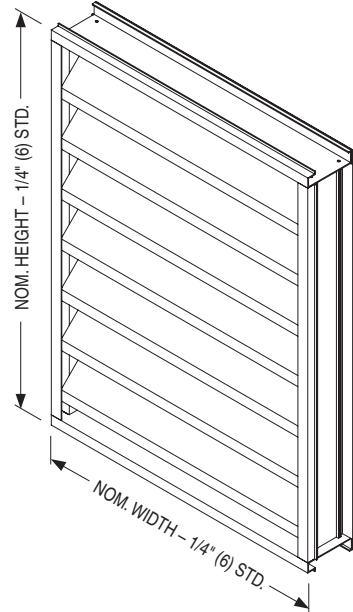
<input type="checkbox"/> <b>PC3</b>	Powder Coat AAMA 2603. Color: _____.
<input type="checkbox"/> <b>PC4</b>	High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
<input type="checkbox"/> <b>PC5</b>	Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
<input type="checkbox"/> <b>PCC</b>	Prime Coat.
<input type="checkbox"/> <b>AN04</b>	Clear Anodized 204-R1.
<input type="checkbox"/> <b>AN15</b>	Clear Anodized 215-R1.

Color Anodized:

<input type="checkbox"/> <b>ANLB</b>	Light Bronze.	<input type="checkbox"/> <b>ANMB</b>	Medium Bronze.
<input type="checkbox"/> <b>ANDB</b>	Dark Bronze.	<input type="checkbox"/> <b>ANBK</b>	Black.

**OPTIONAL W x H SIZING** (1/4" [6.5] Undersize standard):

<input type="checkbox"/> <b>U00</b>	Exact Size.
<input type="checkbox"/> <b>U38</b>	Undersize 3/8" (9.5).
<input type="checkbox"/> <b>U50</b>	Undersize 1/2" (12.7).



**SCHEDULE TYPE:**

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

Page 1 of 2

Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 17 - 22	1600	7 - 11 - 13	1604Y



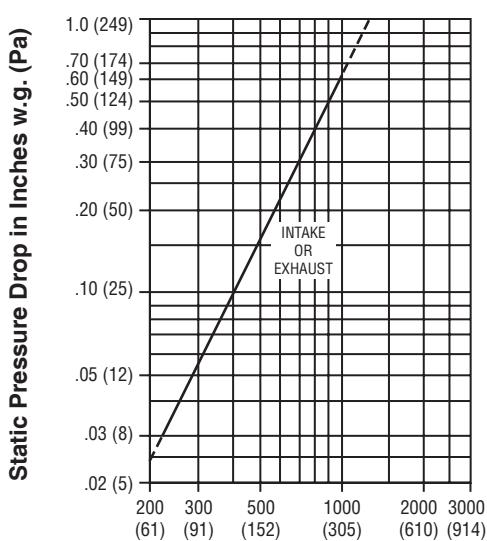
**Nailor<sup>®</sup>**  
Industries Inc.

**EXTRUDED ALUMINUM STATIONARY LOUVER**  
**4" (102) DEEP • Y BLADE • SIGHTPROOF**  
**PERFORMANCE DATA**  
**MODEL: 1604Y**

**FREE AREA in Square Feet and Square Meters**

	Width in Inches and Meters																		
	12 0.30	18 0.46	24 0.61	30 0.76	36 0.91	42 1.07	48 1.22	54 1.37	60 1.52	66 1.68	72 1.83	78 1.98	84 2.13	90 2.29	96 2.44	102 2.59	108 2.74	114 2.90	120 3.05
12 0.30	0.11 0.01	0.17 0.02	0.24 0.02	0.30 0.03	0.37 0.03	0.43 0.04	0.50 0.05	0.57 0.05	0.63 0.06	0.70 0.06	0.76 0.07	0.83 0.08	0.90 0.08	0.96 0.09	1.03 0.10	1.09 0.10	1.16 0.11	1.22 0.11	1.29 0.12
18 0.46	0.28 0.03	0.46 0.04	0.63 0.06	0.81 0.07	0.98 0.09	1.16 0.11	1.33 0.12	1.51 0.14	1.68 0.16	1.86 0.17	2.03 0.19	2.21 0.21	2.38 0.22	2.56 0.24	2.73 0.25	2.91 0.27	3.08 0.29	3.26 0.30	3.43 0.32
24 0.61	0.40 0.04	0.66 0.06	0.91 0.08	1.16 0.11	1.42 0.13	1.67 0.16	1.92 0.18	2.17 0.20	2.43 0.23	2.68 0.25	2.93 0.27	3.19 0.30	3.44 0.32	3.69 0.34	3.94 0.37	4.20 0.39	4.45 0.41	4.70 0.44	4.96 0.46
30 0.76	0.57 0.05	0.93 0.09	1.29 0.12	1.65 0.15	2.01 0.19	2.37 0.22	2.73 0.25	3.09 0.29	3.45 0.32	3.81 0.35	4.17 0.39	4.53 0.42	4.89 0.45	5.25 0.49	5.61 0.52	5.97 0.55	6.63 0.59	6.68 0.62	7.04 0.65
36 0.91	0.69 0.06	1.12 0.10	1.55 0.14	1.99 0.18	2.42 0.22	2.85 0.26	3.28 0.30	3.72 0.35	4.15 0.39	4.58 0.43	5.01 0.47	5.44 0.51	5.88 0.55	6.31 0.59	6.74 0.63	7.17 0.67	7.60 0.71	8.04 0.75	8.47 0.79
42 1.07	0.87 0.08	1.41 0.13	1.96 0.18	2.50 0.23	3.04 0.28	3.59 0.33	4.13 0.38	4.67 0.43	5.22 0.48	5.76 0.54	6.31 0.59	6.85 0.64	7.39 0.69	7.94 0.74	8.48 0.79	9.02 0.84	9.57 0.89	10.11 0.94	10.65 0.99
48 1.22	0.98 0.09	1.60 0.15	2.21 0.21	2.83 0.26	3.44 0.38	4.05 0.43	4.67 0.49	5.28 0.55	5.90 0.61	6.51 0.66	7.13 0.72	7.74 0.78	8.36 0.83	8.97 0.89	9.58 0.95	10.20 1.00	10.81 1.06	11.43 1.12	12.04 1.12
54 1.37	1.16 0.11	1.89 0.18	2.62 0.24	3.34 0.31	4.07 0.38	4.80 0.45	5.53 0.51	6.25 0.58	6.98 0.65	7.71 0.72	8.44 0.78	9.16 0.85	9.89 0.92	10.62 0.99	11.35 1.05	12.07 1.12	12.80 1.19	13.53 1.26	14.26 1.32
60 1.52	1.27 0.12	2.07 0.19	2.86 0.27	3.66 0.34	4.46 0.41	5.25 0.49	6.05 0.56	6.85 0.64	7.64 0.71	8.44 0.78	9.23 0.86	10.03 0.93	10.83 1.01	11.62 1.08	12.42 1.15	13.21 1.23	14.01 1.30	14.81 1.38	15.60 1.45
66 1.68	1.46 0.14	2.38 0.22	3.29 0.31	4.20 0.39	5.12 0.48	6.03 0.56	6.95 0.65	7.86 0.73	8.77 0.82	9.69 0.90	10.60 0.98	11.52 1.07	12.43 1.15	13.35 1.24	14.26 1.32	15.17 1.41	16.09 1.49	17.00 1.58	17.92 1.66
72 1.83	1.57 0.15	2.56 0.24	3.54 0.33	4.53 0.42	5.51 0.51	6.49 0.60	7.48 0.69	8.46 0.79	9.45 0.88	10.43 0.97	11.42 1.06	12.40 1.15	13.39 1.24	14.37 1.34	15.35 1.43	16.34 1.52	17.32 1.61	18.31 1.70	19.29 1.79
78 1.98	1.76 0.16	2.86 0.27	3.97 0.37	5.07 0.47	6.17 0.57	7.27 0.68	8.38 0.78	9.48 0.88	10.58 0.98	11.68 1.09	12.79 1.19	13.89 1.29	14.99 1.39	16.09 1.50	17.20 1.60	18.30 1.70	19.40 1.80	20.50 1.90	21.61 2.01
84 2.13	1.86 0.17	3.02 0.28	4.18 0.39	5.34 0.50	6.51 0.60	7.67 0.71	8.83 0.82	9.99 0.93	11.15 1.04	12.32 1.14	13.48 1.25	14.64 1.36	15.80 1.47	16.96 1.58	18.13 1.68	19.29 1.79	20.45 1.90	21.61 2.01	22.77 2.12
90 2.29	2.06 0.19	3.35 0.31	4.63 0.43	5.92 0.55	7.21 0.67	8.50 0.79	9.79 0.91	11.07 1.03	12.36 1.15	13.65 1.27	14.94 1.39	16.23 1.51	17.51 1.63	18.80 1.75	20.09 1.87	21.38 1.99	22.66 2.11	23.95 2.23	25.24 2.34
96 2.44	2.17 0.20	3.53 0.33	4.89 0.45	6.24 0.58	7.60 0.71	8.96 0.83	10.32 0.96	11.67 1.08	13.03 1.21	14.39 1.34	15.75 1.46	17.11 1.59	18.46 1.72	19.82 1.84	21.18 1.97	22.54 2.09	23.90 2.22	25.25 2.35	26.61 2.47
102 2.59	2.34 0.22	3.81 0.35	5.27 0.49	6.74 0.63	8.20 0.76	9.67 0.90	11.13 1.03	12.60 1.17	14.07 1.31	15.53 1.44	17.00 1.58	18.46 1.72	19.93 1.85	21.39 1.99	22.86 2.12	24.32 2.26	25.79 2.40	27.25 2.53	28.72 2.67
108 2.74	2.46 0.23	4.00 0.37	5.54 0.51	7.08 0.66	8.62 0.80	10.16 0.94	11.70 1.09	13.24 1.23	14.78 1.37	16.32 1.52	17.86 1.66	19.40 1.80	20.94 1.95	22.48 2.09	24.02 2.23	25.56 2.37	27.10 2.52	28.64 2.66	30.18 2.80
114 2.90	2.65 0.25	4.31 0.40	5.97 0.55	7.63 0.71	9.28 0.86	10.94 1.02	12.60 1.17	14.26 1.32	15.92 1.48	17.58 1.63	19.24 1.79	20.89 1.94	22.55 2.10	24.21 2.25	25.87 2.40	27.53 2.56	29.19 2.71	30.85 2.87	32.50 3.02
120 3.05	2.76 0.26	4.48 0.42	6.21 0.58	7.93 0.74	9.66 0.90	11.38 1.06	13.11 1.22	14.83 1.38	16.56 1.54	18.28 1.70	20.01 1.86	21.73 2.02	23.46 2.18	25.18 2.34	26.91 2.50	28.63 2.66	30.36 2.82	32.08 2.98	33.81 3.14

**PRESSURE DROP**



Louver test size: 48" x 48" (1219 x 1219 mm).

Standard air density @ 0.075 lbs/ft<sup>3</sup>.

Tested to AMCA Fig. 5.5-6.5.

**Air Velocity in Feet (Meters) Per Minute Through Free Area**

SCHEDULE TYPE:	PROJECT:	ENGINEER:	CONTRACTOR:

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Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 17 - 22	1600	7 - 11 - 13	1604Y



## SPECIALTY STATIONARY LOUVERS EXTRUDED ALUMINUM CIRCULAR & SEMICIRCULAR SHAPES MODEL SERIES: 1600

Nailor specialty shape louvers are available in a variety of blade/frame designs.

The following louver models are available in specialty shapes as shown:

1602J	1604J	1604D	1606J	1606D
1602K	1604JD	1604DD	1606JD	1606DD
1602D	1604KD	1604Y	1606KD	1606DHP

**Note:** Use of drainable blades is not recommended on certain shapes.

Consult Nailor for specific applications.

### PERFORMANCE:

Standard louvers are tested for water penetration and pressure drop in a square configuration only. Performance of specialty shape louvers may vary from that of standard louvers.

Specialty shape louvers are not licensed to bear the AMCA seal.

### STANDARD CONSTRUCTION:

**FRAME:** Type 6063-T6 extruded or formed aluminum. Channel type standard. Frame profile may vary depending upon louver style and shape. Contact Nailor for specific details.

**BLADES:** Type 6063-T6 extruded aluminum. See applicable louver model submittal sheet for blade profile.

**BLADE SUPPORT** Concealed type, factory installed on rear of louver as

**BRACKETS:** necessary. Reinforced with 1 1/2" x 2" (38 x 51) vertical angle (adds approximately 2" [51] to overall louver depth).

**SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

**FINISH:** Mill.

**MINIMUM SIZE:** 20" (508) Diameter. Contact Nailor for smaller sizes.

**MAXIMUM SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" H x 120" W (2134 x 3048).

**SECTION SIZE:** Larger louvers will require field assembly of smaller sections. Consult Nailor for section details of specific sizes.

### OPTIONS:

<input type="checkbox"/> <b>FL</b>	Flanged Frame.	<input type="checkbox"/> <b>ISSS</b>	Type 304 S.S. Insect Screen.
<input type="checkbox"/> <b>BSSS</b>	Type 304 S.S. Bird Screen.	<input type="checkbox"/> <b>PAC</b>	Perimeter Anchor Clips.
<input type="checkbox"/> <b>BSN</b>	No Bird Screen.	<input type="checkbox"/> Other: _____.	
<input type="checkbox"/> <b>ISA</b>	Aluminum Insect Screen.		

### OPTIONAL FINISHES:

<input type="checkbox"/> <b>PC3</b>	Powder Coat AAMA 2603. Color: _____.
<input type="checkbox"/> <b>PC4</b>	High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
<input type="checkbox"/> <b>PC5</b>	Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
<input type="checkbox"/> <b>PCC</b>	Prime Coat.
<input type="checkbox"/> <b>AN04</b>	Clear Anodized 204-R1.
<input type="checkbox"/> <b>AN15</b>	Clear Anodized 215-R1.

Color Anodized:

<input type="checkbox"/> <b>ANLB</b>	Light Bronze.	<input type="checkbox"/> <b>ANMB</b>	Medium Bronze.
<input type="checkbox"/> <b>ANDB</b>	Dark Bronze.	<input type="checkbox"/> <b>ANBK</b>	Black.

### OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

<input type="checkbox"/> <b>U00</b>	Exact Size.
<input type="checkbox"/> <b>U38</b>	Undersize 3/8" (9.5).
<input type="checkbox"/> <b>U50</b>	Undersize 1/2" (12.7).

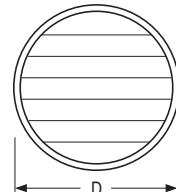
Contact Nailor for special configurations or requirements.

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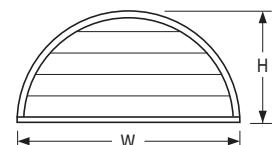
### PROJECT:

### ENGINEER:

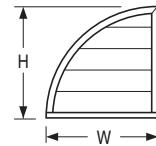
### CONTRACTOR:



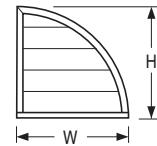
CA Circle (Round)



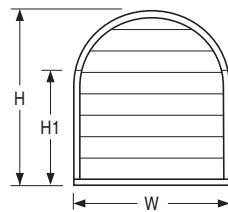
CB Semi-Circle



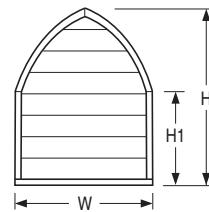
CC 1/4 Circle Left



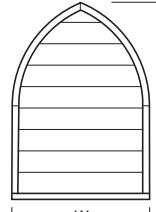
CD 1/4 Circle Right



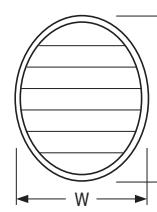
CE Arch Semi-Circular



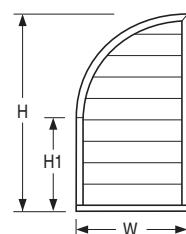
CFC Arch Custom (Dropped or Lancet)



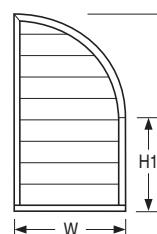
CFE Arch Equilateral



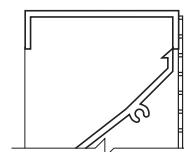
CG Oval



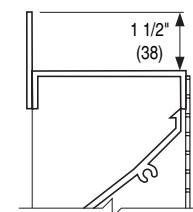
CH Arch  
1/4 Circle Left



CJ Arch  
1/4 Circle Right



TYPICAL CHANNEL  
FRAME (STANDARD)



OPTIONAL FLANGED  
FRAME (FL)

Dimensions are in inches (mm)

**APPLICATION:**

Glazing adaptor for louver installation in common curtainwall and window systems. The 1" (25) deep adaptor is factory installed onto louver frame and is suitable for use on 2" (51), 4" (102) and 6" (152) deep extruded aluminum louver models.

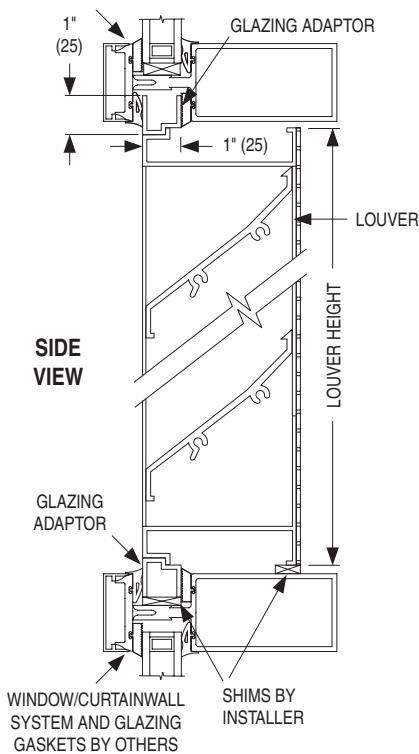
**STANDARD CONSTRUCTION:**

**MATERIAL:** Type 6063-T6 extruded aluminum, .081" (2.06) nominal thickness.

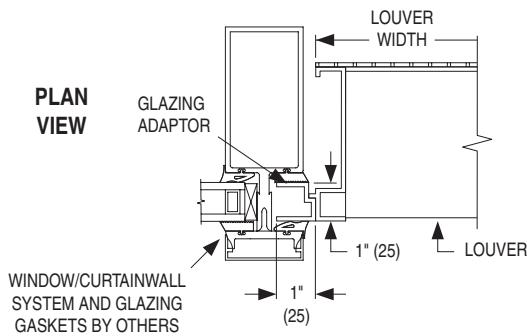
**FINISH:** Mill.

**TYPICAL INSTALLATION:**

WINDOW/CURTAINWALL  
SYSTEM AND GLAZING  
GASKETS BY OTHERS



PLAN  
VIEW



GLAZING  
ADAPTOR  
3/4"  
(19)

LOUVER HEIGHT

3/4"  
(19)

LOUVER WIDTH

GLAZING  
ADAPTOR

GLAZING  
ADAPTOR  
3/4"  
(19)

**SCHEDULE TYPE:**

Dimensions are in inches (mm)

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 17 - 22	1600	7 - 11 - 13	1600GA



## SPECIALTY STATIONARY LOUVERS EXTRUDED ALUMINUM TRIANGULAR & TRAPEZOIDAL SHAPES MODEL SERIES: 1600

Nailor specialty shape louvers are available in a variety of blade/frame designs.

The following louver models are available in specialty shapes as shown:

1602J	1604J	1604D	1606J	1606D
1602K	1604JD	1604DD	1606JD	1606DD
1602D	1604KD	1604Y	1606KD	1606DHP

**Note:** Use of drainable blades is not recommended on certain shapes.

Consult Nailor for specific applications.

### PERFORMANCE:

Standard louvers are tested for water penetration and pressure drop in a square configuration only. Performance of specialty shape louvers may vary from that of standard louvers.

Specialty shape louvers are not licensed to bear the AMCA seal.

### STANDARD CONSTRUCTION:

**FRAME:** Type 6063-T6 extruded or formed aluminum. Channel type standard. Frame profile may vary depending upon louver style and shape. Contact Nailor for specific details.

**BLADES:** Type 6063-T6 extruded aluminum. See applicable louver model submittal sheet for blade profile.

**BLADE SUPPORT** Concealed type, factory installed on rear of louver as necessary. Reinforced with 1 1/2" x 2" (38 x 51) vertical angle (adds approximately 2" [51] to overall louver depth).

**SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

**FINISH:** Mill.

**MINIMUM SIZE:** 20" W x 16" H (508 x 406).

**MAXIMUM SINGLE** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048).

**SECTION SIZE:** Consult Nailor for section details of specific sizes. Larger louvers will require field assembly of smaller sections.

### OPTIONS:

<input type="checkbox"/> <b>FL</b>	Flanged Frame.	<input type="checkbox"/> <b>ISSS</b>	Type 304 S.S. Insect Screen.
<input type="checkbox"/> <b>BSSS</b>	Type 304 S.S. Bird Screen.	<input type="checkbox"/> <b>PAC</b>	Perimeter Anchor Clips.
<input type="checkbox"/> <b>BSN</b>	No Bird Screen.	<input type="checkbox"/> Other:	_____.
<input type="checkbox"/> <b>ISA</b>	Aluminum Insect Screen.		

### OPTIONAL FINISHES:

<input type="checkbox"/> <b>PC3</b>	Powder Coat AAMA 2603. Color: _____.
<input type="checkbox"/> <b>PC4</b>	High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
<input type="checkbox"/> <b>PC5</b>	Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
<input type="checkbox"/> <b>PCC</b>	Prime Coat.
<input type="checkbox"/> <b>AN04</b>	Clear Anodized 204-R1.
<input type="checkbox"/> <b>AN15</b>	Clear Anodized 215-R1.

Color Anodized:

<input type="checkbox"/> <b>ANLB</b>	Light Bronze.	<input type="checkbox"/> <b>ANMB</b>	Medium Bronze.
<input type="checkbox"/> <b>ANDB</b>	Dark Bronze.	<input type="checkbox"/> <b>ANBK</b>	Black.

### OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

<input type="checkbox"/> <b>U00</b>	Exact Size.
<input type="checkbox"/> <b>U38</b>	Undersize 3/8" (9.5).
<input type="checkbox"/> <b>U50</b>	Undersize 1/2" (12.7).

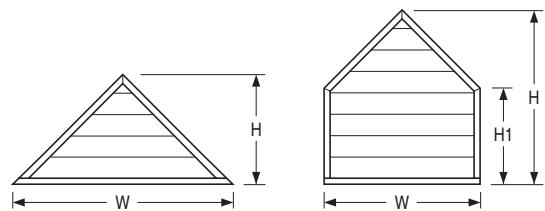
Contact Nailor for special configurations or requirements.

### SCHEDULE TYPE:

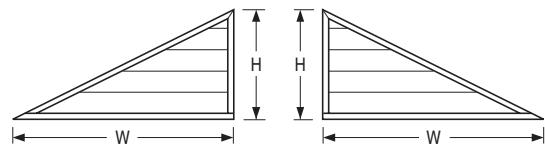
### PROJECT:

### ENGINEER:

### CONTRACTOR:

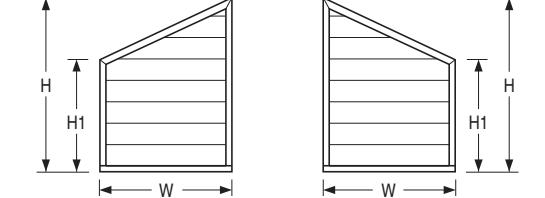


TA Triangle Isoceles



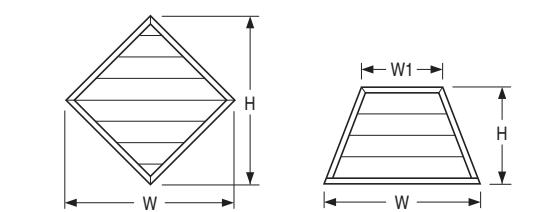
TC Triangle RA Left

TD Triangle RA Right



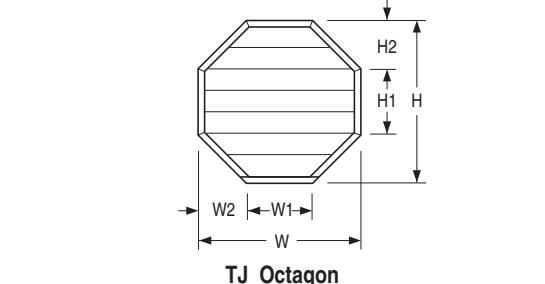
TE Quadrilateral Left

TF Quadrilateral Right

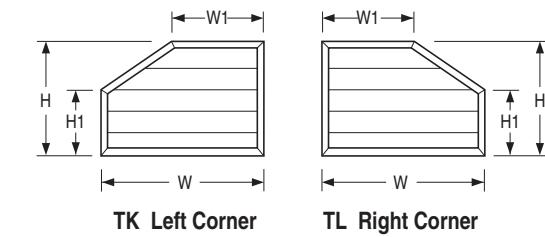


TG Diamond/Rhombus

TH Trapezoid

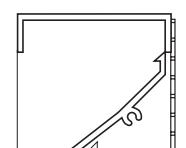


TJ Octagon

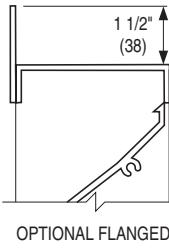


TK Left Corner

TL Right Corner



TYPICAL CHANNEL FRAME (STANDARD)



OPTIONAL FLANGED FRAME (FL)

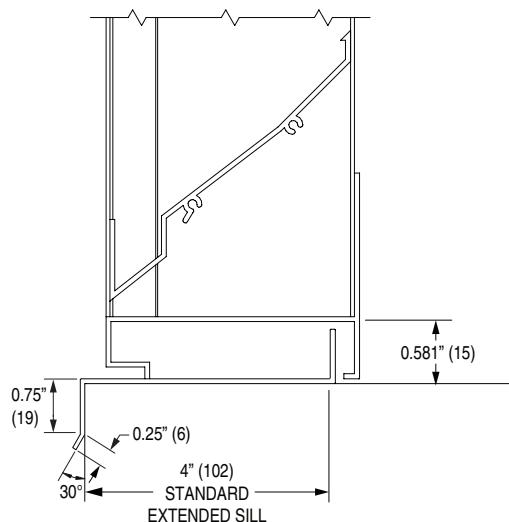
Dimensions are in inches (mm)

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 17 - 22	1600	8 - 20 - 13	1600TT

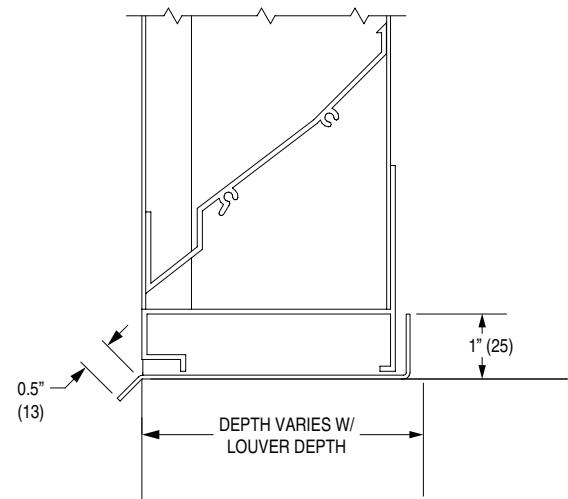


**LOUVER ACCESSORIES  
MODEL SERIES: 1600 & 1700  
ESI EXTENDED SILL & PASI SILL PAN**

**ESI** Extended Sill

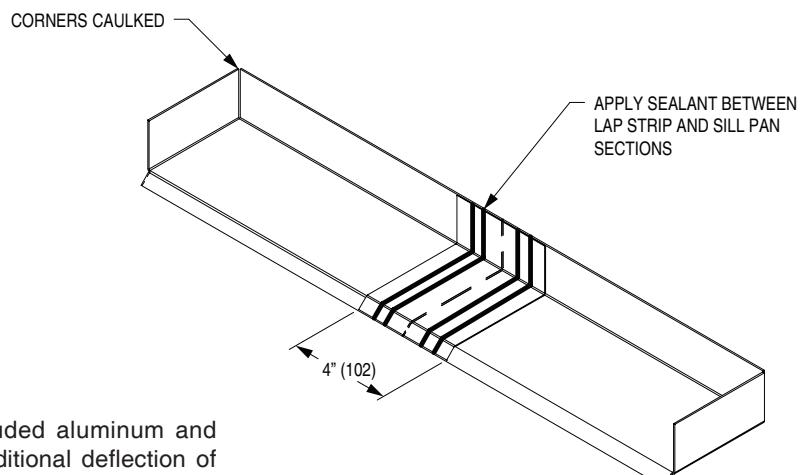


**PASI** Sill Pan (Extended Sill with End Dams)



**SILL PAN (Side View)**

\*Shipped in sections for multiple section width louvers where necessary.



**APPLICATION:**

Sill extensions are available on all Nailor extruded aluminum and formed steel louver models and can provide additional deflection of water away from the louver opening. An extended sill option may also provide a transition between the louver and adjacent structures.

**NOTES:**

1. The finish will match the louver.
2. When ordered, sill extensions are shipped loose for field installation.
3. Customization available upon request.

**MATERIALS:**

1. **ESI** Extended Sill 6063-T6 0.081" (2.1) thick extruded aluminum.
2. **PASI** Extended Sill 5052-H32 0.060" (1.5) thick formed aluminum

**SCHEDULE TYPE:**

Dimensions are in inches (mm).

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

DATE	B SERIES	SUPERSEDES	DRAWING NO.
1 - 29 - 26	ACC-ESI	New	ACC-ESI


 Slate Blue **LF01**

 Medium Bronze **LF02**

 Sandstone **LF03**

 Light Gray **LF04**

 Charcoal **LF05**

 Bone White **LF06**

 Western Tan **LF07**

 Architectural Bronze **LF08**

 Regal Blue **LF09**

 Forest Green **LF10**

 Surrey Beige **LF11**

 Royal Brown **LF12**

 Barn Red **LF13**

 Burgundy **LF14**

 Clay **LF15**

 Almond **LF16**

 Coastal White **LF17**

 Vista Green **LF18**

 Black **LF19**

 Gloss Black **LF20**

 Campus Green **LF21**

Nailor offers 21 standard paint colors selected for architectural exterior use which meet or exceed AAMA specifications and performance requirements for color retention, chalk resistance, gloss retention, erosion, corrosion and chemical resistance as well as dry film thickness and hardness. Our state-of-the-art powder coat system provides an environment friendly finishing solution with more uniform coverage and coating thickness. The result is an exceptional finish that better resists scratching, fading and general wear. Additional liquid coat facilities for special requirements complete our ability to provide unmatched beauty and durability for any application.

Custom color matching is also available upon request. Contact your local Nailor representative.

# Available Finishes

FINISH TYPE	DESCRIPTION	STANDARD WARRANTY
<b>Fluoropolymer Powder Coat</b> AAMA 2605-Superior Finish (AKA: Powdura® 5000, Coraflon® Powder, Interpon® D3000-Fluoromax, IFS 500FP)	"Ultimate" - A next generation hyper durable powder coating, based on FEVE fluoropolymer resins and ceramic pigmentation that the industry has acknowledged as the foundation for superior performance coatings. They provide a hard surface that is resistant to scratching and scuffing, with superior color and gloss retention, when applied to a variety of exterior architectural applications. This technology represents the "ultimate" in environmentally friendly finishes, with Zero-VOC emissions.  A superior alternative to traditional 70% Kynar 500® / Hylar 500® PVDF fluoropolymer liquid coatings.	10 years (Consult Nailor for availability of extended warranty)
<b>High Performance Powder Coat</b> AAMA 2604 - High Performance Finish (AKA: Powdura® 4000, Envirocron® Ultra Durable Powder, Dynadure™ 400, Interpon® D2000, IFS 400SD)	"Better" - A high performance polyester powder coating, based on "super durable" resins that utilize infrared reflective pigments, which provides excellent resistance to outdoor weathering. A harder and more environmentally friendly coating than other liquid paint counterparts and with Zero-VOC emissions.  A good alternative to 50% Kynar 500® / Hylar 5000® liquid coatings.	5 years
<b>Durable Powder Coat</b> AAMA 2603 - Pigmented Organic Coatings (AKA: Powdura® 3000, Envirocron® Durable Powder, Dynadure™ 300, Interpon® D1000, IFS 300SP)	"Good" - A durable powder coat based on thermosetting polyester resin technology.  Provides a good economical combination of physical and chemical resistance properties. Environmentally superior to liquid spray paints and Zero – VOC emissions.	1 year
<b>Clear Anodize 215-R1</b> AA-M10C22A41 (0.7 mil. min.)	Architectural Class I. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for severely corrosive and abrasive atmospheric exposure.	5 years
<b>Clear Anodize 204-R1</b> AA-M10C22A31 (0.4 - 0.7 mil.)	Architectural Class II. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for normal weather exposure.	1 year
<b>Color Anodize</b> AA-M10C22A44 (0.7 mil. min.)	Architectural Class I. "Two-step" aluminum coating process. Following a standard anodizing procedure, a second electrolytic process deposits colored metallic pigments which penetrate the aluminum oxide pores, producing a corrosion resistant, colorfast finish. Available in light, medium, dark bronze and black.	5 years
<b>Prime Coat</b>	Prime coat provides a stable base for painting of louvers in the field. Surface pretreatment includes degreasing and a chemical cleaning before an epoxy prime coat is applied. Finish coat should be field applied as soon as possible for best adhesion, after a thorough cleaning for dust etc. that can contaminate the final finish and cause premature flaking or peeling.	N/A

Paint finish warranties are not applicable to steel products.

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Hylar 5000® is a registered trademark of Solvay Solexis, Inc.