



**EXTRUDED ALUMINUM STATIONARY LOUVER  
MIAMI-DADE QUALIFIED • FLORIDA PRODUCT APPROVED  
HIGH VELOCITY WIND-DRIVEN RAIN RESISTANT  
5" (127) DEEP • VERTICAL BLADE  
MODEL: 1605WDVM**

**QUALIFICATIONS:**

- Miami-Dade County NOA No. : 24-0516.06
- Florida Product Approval No. : 28078.2
- Texas Department of Insurance Evaluation ID : LVR-29
- Tested in accordance with: TAS-100A (Wind-Driven Rain Test), TAS-201 (Large Missile Impact Test), TAS-202 (Uniform Static Air Pressure Test), TAS-203 (Cyclic Wind Pressure Loading Test).
- AMCA 500-L (Wind-Driven Rain, Water Penetration, Air Performance).
- AMCA 540 (Wind-Borne Debris Impact Test [Enhanced "Level E" Protection]).
- AMCA 550 (High Velocity Wind-Driven Rain Resistance Test).
- Wind load rating +/- 130 PSF.

**STANDARD CONSTRUCTION:**

**FRAME:** 5" (127) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral downspouts and caulking slot provided.

**BLADES:** Type 6063-T6 extruded aluminum, .060" (1.52) nominal wall thickness, with reinforcing bosses.

**BLADE ANGLE:** Fixed at 45 degrees.

**BLADE SPACING:** Approximately 1 1/2" (38) on centers.

**BLADE SUPPORT:** 2.5" (64) strap every 60" (1524) or less in height.

**SCREEN:** 3/4" x .050 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

**FINISH:** Mill.

**MINIMUM SIZE:** 12" W x 12" H (305 x 305).

**MAX. SINGLE SECTION SIZE:** 72" W x 120" H (1829 x 3048)

or 120" W x 72" H (3048 x 1829).

60 sq. ft. (5.6 m<sup>2</sup>). Larger louvers will require field assembly of smaller sections.

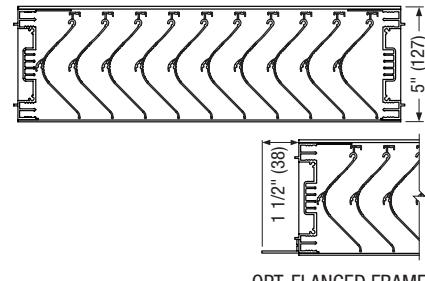
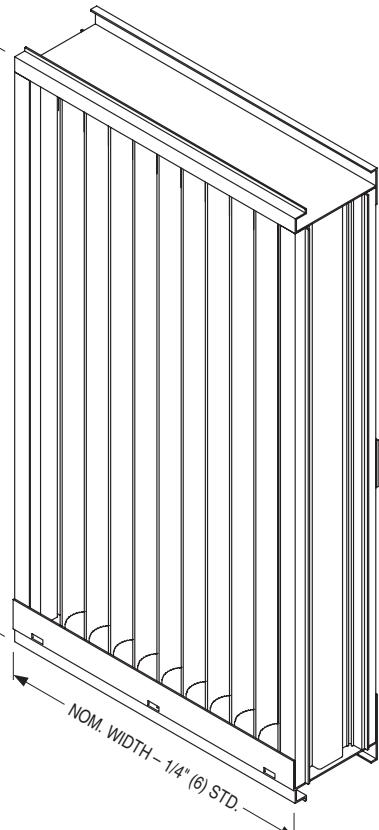
**MAXIMUM SIZE:** Unlimited Width x 120" H (3048).

**OPTIONS:**

- FL15** Flanged Frame, 1 1/2" (38).
- FL20** Flanged Frame, 2" (51).
- BSSS** Type 304 S.S. Bird Screen.
- BSN** No Bird Screen.
- ISA** Aluminum Insect Screen.
- ISSS** Type 304 S.S. Insect Screen.
- ESI** Extended Sill.
- PASI** Sill Pan.
- Other: \_\_\_\_\_.

**OPTIONAL FINISHES:**

- PC3** Powder Coat AAMA 2603. Color: \_\_\_\_\_.
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: \_\_\_\_\_.
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: \_\_\_\_\_.
- PCC** Prime Coat.



OPT. FLANGED FRAME  
(FL15 STD.)

- AN04** Clear Anodized 204-R1.
- AN15** Clear Anodized 215-R1.
- ANLB** Light Bronze.
- ANMB** Medium Bronze.
- ANDB** Dark Bronze.
- ANBK** Black.

For Installation Instructions, see approved NOA.

**SCHEDULE TYPE:**

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

Page 1 of 3  
Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
7 - 24 - 24	1600M	1 - 30 - 24	1605WDVM



**EXTRUDED ALUMINUM STATIONARY LOUVER  
MIAMI-DADE QUALIFIED • FLORIDA PRODUCT APPROVED  
HIGH VELOCITY WIND-DRIVEN RAIN RESISTANT  
5" (127) DEEP • VERTICAL BLADE • PERFORMANCE DATA  
MODEL: 1605WDVM**

**FREE AREA in Square Feet and Square Meters**

		Width in Inches and Meters																		
		12 0.30	18 0.46	24 0.61	30 0.76	36 0.91	42 1.07	48 1.22	54 1.37	60 1.52	66 1.68	72 1.83	78 1.98	84 2.13	90 2.29	96 2.44	102 2.59	108 2.74	114 2.90	120 3.05
	<b>12</b> 0.30	<b>0.28</b> 0.03	<b>0.51</b> 0.05	<b>0.74</b> 0.07	<b>0.96</b> 0.09	<b>1.19</b> 0.11	<b>1.42</b> 0.13	<b>1.65</b> 0.15	<b>1.87</b> 0.17	<b>2.10</b> 0.20	<b>2.33</b> 0.22	<b>2.55</b> 0.24	<b>2.78</b> 0.26	<b>3.01</b> 0.28	<b>3.24</b> 0.30	<b>3.46</b> 0.32	<b>3.69</b> 0.34	<b>3.92</b> 0.36	<b>4.14</b> 0.38	<b>4.37</b> 0.41
	<b>18</b> 0.46	<b>0.49</b> 0.05	<b>0.89</b> 0.08	<b>1.28</b> 0.12	<b>1.68</b> 0.16	<b>2.07</b> 0.19	<b>2.47</b> 0.23	<b>2.86</b> 0.27	<b>3.26</b> 0.30	<b>3.65</b> 0.34	<b>4.05</b> 0.38	<b>4.44</b> 0.41	<b>4.83</b> 0.45	<b>5.23</b> 0.49	<b>5.62</b> 0.52	<b>6.02</b> 0.56	<b>6.41</b> 0.60	<b>6.81</b> 0.63	<b>7.20</b> 0.67	<b>7.60</b> 0.71
	<b>24</b> 0.61	<b>0.63</b> 0.06	<b>1.14</b> 0.11	<b>1.65</b> 0.15	<b>2.15</b> 0.20	<b>2.66</b> 0.25	<b>3.17</b> 0.29	<b>3.67</b> 0.34	<b>4.18</b> 0.39	<b>4.69</b> 0.44	<b>5.19</b> 0.48	<b>5.70</b> 0.53	<b>6.20</b> 0.58	<b>6.71</b> 0.62	<b>7.22</b> 0.67	<b>7.72</b> 0.72	<b>8.23</b> 0.76	<b>8.74</b> 0.81	<b>9.24</b> 0.86	<b>9.75</b> 0.91
	<b>30</b> 0.76	<b>0.84</b> 0.08	<b>1.52</b> 0.14	<b>2.19</b> 0.20	<b>2.87</b> 0.27	<b>3.54</b> 0.33	<b>4.21</b> 0.39	<b>4.89</b> 0.45	<b>5.56</b> 0.52	<b>6.24</b> 0.58	<b>6.91</b> 0.64	<b>7.58</b> 0.70	<b>8.26</b> 0.77	<b>8.93</b> 0.83	<b>9.61</b> 0.89	<b>10.28</b> 0.96	<b>10.96</b> 1.02	<b>11.63</b> 1.08	<b>12.30</b> 1.14	<b>12.98</b> 1.21
	<b>36</b> 0.36	<b>1.05</b> 0.10	<b>1.89</b> 0.18	<b>2.74</b> 0.25	<b>3.58</b> 0.33	<b>4.42</b> 0.41	<b>5.26</b> 0.49	<b>6.10</b> 0.57	<b>6.95</b> 0.65	<b>7.79</b> 0.72	<b>8.63</b> 0.80	<b>9.47</b> 0.88	<b>10.31</b> 0.96	<b>11.15</b> 1.04	<b>12.00</b> 1.11	<b>12.84</b> 1.19	<b>13.68</b> 1.27	<b>14.52</b> 1.35	<b>15.36</b> 1.43	<b>16.21</b> 1.51
	<b>42</b> 1.07	<b>1.26</b> 0.12	<b>2.27</b> 0.21	<b>3.28</b> 0.30	<b>4.29</b> 0.40	<b>5.30</b> 0.49	<b>6.31</b> 0.59	<b>7.32</b> 0.68	<b>8.33</b> 0.77	<b>9.34</b> 0.87	<b>10.35</b> 0.96	<b>11.36</b> 1.06	<b>12.37</b> 1.15	<b>13.38</b> 1.24	<b>14.39</b> 1.34	<b>15.39</b> 1.43	<b>16.40</b> 1.52	<b>17.41</b> 1.62	<b>18.42</b> 1.71	<b>19.43</b> 1.81
	<b>48</b> 1.22	<b>1.47</b> 0.14	<b>2.65</b> 0.25	<b>3.83</b> 0.36	<b>5.00</b> 0.46	<b>6.18</b> 0.57	<b>7.36</b> 0.68	<b>8.53</b> 0.79	<b>9.71</b> 0.90	<b>10.89</b> 1.01	<b>12.07</b> 1.12	<b>13.24</b> 1.23	<b>14.42</b> 1.34	<b>15.60</b> 1.45	<b>16.77</b> 1.56	<b>17.95</b> 1.67	<b>19.13</b> 1.78	<b>20.31</b> 1.89	<b>21.48</b> 2.00	<b>22.66</b> 2.11
	<b>54</b> 1.37	<b>1.68</b> 0.16	<b>3.03</b> 0.28	<b>4.37</b> 0.41	<b>5.72</b> 0.53	<b>7.06</b> 0.66	<b>8.41</b> 0.78	<b>9.75</b> 0.91	<b>11.09</b> 1.03	<b>12.44</b> 1.16	<b>13.78</b> 1.28	<b>15.13</b> 1.41	<b>16.47</b> 1.53	<b>17.82</b> 1.66	<b>19.16</b> 1.78	<b>20.51</b> 1.91	<b>21.85</b> 2.03	<b>23.20</b> 2.16	<b>24.54</b> 2.28	<b>25.89</b> 2.40
	<b>60</b> 1.52	<b>1.89</b> 0.18	<b>3.40</b> 0.32	<b>4.92</b> 0.46	<b>6.43</b> 0.60	<b>7.94</b> 0.74	<b>9.45</b> 0.88	<b>10.97</b> 1.02	<b>12.48</b> 1.16	<b>13.99</b> 1.30	<b>15.50</b> 1.44	<b>17.02</b> 1.58	<b>18.53</b> 1.72	<b>20.04</b> 1.86	<b>21.55</b> 2.00	<b>23.07</b> 2.14	<b>24.58</b> 2.28	<b>26.09</b> 2.42	<b>27.60</b> 2.56	<b>29.12</b> 2.70
	<b>66</b> 1.68	<b>2.10</b> 0.20	<b>3.78</b> 0.35	<b>5.46</b> 0.51	<b>7.14</b> 0.66	<b>8.82</b> 0.82	<b>10.50</b> 0.98	<b>12.18</b> 1.13	<b>13.86</b> 1.29	<b>15.54</b> 1.44	<b>17.22</b> 1.60	<b>18.90</b> 1.76	<b>20.58</b> 1.91	<b>22.26</b> 2.07	<b>23.94</b> 2.22	<b>25.62</b> 2.38	<b>27.30</b> 2.54	<b>28.98</b> 2.69	<b>30.66</b> 2.85	<b>32.34</b> 3.00
	<b>72</b> 1.83	<b>2.31</b> 0.21	<b>4.16</b> 0.39	<b>6.01</b> 0.56	<b>7.85</b> 0.73	<b>9.70</b> 0.90	<b>11.55</b> 1.07	<b>13.40</b> 1.24	<b>15.24</b> 1.42	<b>17.09</b> 1.59	<b>18.94</b> 1.76	<b>20.79</b> 1.93	<b>22.64</b> 2.10	<b>24.48</b> 2.27	<b>26.33</b> 2.45	<b>28.18</b> 2.62	<b>30.03</b> 2.79	<b>31.88</b> 2.96	<b>33.72</b> 3.13	<b>35.57</b> 3.30
	<b>78</b> 1.98	<b>2.52</b> 0.23	<b>4.53</b> 0.42	<b>6.55</b> 0.61	<b>8.57</b> 0.80	<b>10.58</b> 0.98	<b>12.60</b> 1.17	<b>14.61</b> 1.36	<b>16.63</b> 1.54	<b>18.64</b> 1.73	<b>20.66</b> 1.92	<b>22.67</b> 2.11								
	<b>84</b> 2.13	<b>2.73</b> 0.25	<b>4.91</b> 0.46	<b>7.10</b> 0.66	<b>9.28</b> 0.86	<b>11.46</b> 1.06	<b>13.64</b> 1.27	<b>15.83</b> 1.47	<b>18.01</b> 1.67	<b>20.19</b> 1.88	<b>22.38</b> 2.08	<b>24.56</b> 2.28								
	<b>90</b> 2.29	<b>2.94</b> 0.27	<b>5.29</b> 0.49	<b>7.64</b> 0.71	<b>9.99</b> 0.93	<b>12.34</b> 1.15	<b>14.69</b> 1.36	<b>17.04</b> 1.58	<b>19.39</b> 1.80	<b>21.75</b> 2.02	<b>24.10</b> 2.24	<b>26.45</b> 2.46								
	<b>96</b> 2.44	<b>3.15</b> 0.29	<b>5.67</b> 0.53	<b>8.19</b> 0.76	<b>10.70</b> 0.99	<b>13.22</b> 1.23	<b>15.74</b> 1.46	<b>18.26</b> 1.70	<b>20.78</b> 1.93	<b>23.30</b> 2.16	<b>25.81</b> 2.40	<b>28.33</b> 2.63								
	<b>102</b> 2.59	<b>3.36</b> 0.31	<b>6.04</b> 0.56	<b>8.73</b> 0.81	<b>11.42</b> 1.06	<b>14.10</b> 1.31	<b>16.79</b> 1.56	<b>19.47</b> 1.81	<b>22.16</b> 2.06	<b>24.85</b> 2.31	<b>27.53</b> 2.56	<b>30.22</b> 2.81								
	<b>108</b> 2.74	<b>3.57</b> 0.33	<b>6.42</b> 0.60	<b>9.27</b> 0.86	<b>12.13</b> 1.13	<b>14.98</b> 1.39	<b>17.84</b> 1.66	<b>20.69</b> 1.92	<b>23.54</b> 2.19	<b>26.40</b> 2.45	<b>29.25</b> 2.72	<b>32.11</b> 2.98								
	<b>114</b> 2.90	<b>3.78</b> 0.35	<b>6.80</b> 0.63	<b>9.82</b> 0.91	<b>12.84</b> 1.19	<b>15.86</b> 1.47	<b>18.88</b> 1.75	<b>21.91</b> 2.04	<b>24.93</b> 2.32	<b>27.95</b> 2.60	<b>30.97</b> 2.88	<b>33.99</b> 3.16								
	<b>120</b> 3.05	<b>3.99</b> 0.37	<b>7.18</b> 0.67	<b>10.36</b> 0.96	<b>13.55</b> 1.26	<b>16.74</b> 1.56	<b>19.93</b> 1.85	<b>23.12</b> 2.15	<b>26.31</b> 2.44	<b>29.50</b> 2.74	<b>32.69</b> 3.04	<b>35.88</b> 3.33								

**SCHEDULE TYPE:**

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

Page 2 of 3

Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

7 - 24 - 24

1600M

1 - 30 - 24

1605WDVM



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HIGH VELOCITY WIND-DRIVEN RAIN RESISTANT  
5" (127) DEEP • VERTICAL BLADE • PERFORMANCE DATA  
MODEL: 1605WDVM**

**AIRFLOW/WATER PENETRATION DATA  
for 48" x 48" (1219 x 1219) Louver Size**

Free Area %	53%
Free Area sq. ft. (sq. m.)	8.53 (0.79)
I N T A K E Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1250 fpm (381 m/min.)*
Air Volume at 1250 fpm	10,663 cfm (5032 l/s)
Free Area Velocity	
Pressure Drop @ 1250 fpm	.29 in. w.g. (72 Pa)

**NOTE:** To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the beginning point of water penetration.\*Maximum Free Area Velocity tested is 1250 fpm. Beginning point of water penetration for this model is above 1250 fpm.

**WIND DRIVEN RAIN PERFORMANCE**

Core Ventilation	0	110	195	279	396	497	588	701	781	891	984
Rate in fpm (m/s)	(0.00)	(0.56)	(0.99)	(1.42)	(2.01)	(2.52)	(2.99)	(3.56)	(3.97)	(4.53)	(5.00)
Free Area Ventilation	0	186	330	473	671	842	996	1187	1323	1509	1667
Rate in fpm (m/s)	(0.00)	(0.95)	(1.68)	(2.40)	(3.41)	(4.28)	(5.06)	(6.03)	(6.72)	(7.63)	(8.47)
Effectiveness Ratio (%)	100	100	100	100	100	100	100	100	100	100	100
Penetration Class	A	A	A	A	A	A	A	A	A	A	A

Test was based on a 39.375" x 39.375" (1.0 m x 1.0 m) core area louver tested at a rainfall rate of 3" per hour (76 mm/hour) with a wind velocity of **29 mph (13 m/s)**.

DISCHARGE LOSS COEFFICIENT CLASS (INTAKE): 2. (Discharge Loss Coefficient Classification is as follows:  
1=0.4 and above, 2=0.3 to 0.399, 3 = 0.2 to 0.299, 4 = 0.199 and below.)

Core Ventilation	0	88	199	301	400	485	590	687	787	883	987
Rate in fpm (m/s)	(0.00)	(0.45)	(1.01)	(1.53)	(2.03)	(2.46)	(3.00)	(3.49)	(4.00)	(4.49)	(5.01)
Free Area Ventilation	0	149	337	510	678	822	999	1164	1333	1496	1672
Rate in fpm (m/s)	(0.00)	(0.76)	(1.71)	(2.59)	(3.44)	(4.18)	(5.07)	(5.91)	(6.77)	(7.60)	(8.49)
Effectiveness Ratio (%)	100	100	100	100	100	100	100	100	100	100	100
Penetration Class	A	A	A	A	A	A	A	A	A	A	A

Test was based on a 39.375" x 39.375" (1.0 m x 1.0 m) core area louver tested at a rainfall rate of 8" per hour (203 mm/hour) with a wind velocity of **50 mph (22 m/s)**.

DISCHARGE LOSS COEFFICIENT CLASS (INTAKE): 2. (Discharge Loss Coefficient Classification is as follows:  
1=0.4 and above, 2=0.3 to 0.399, 3 = 0.2 to 0.299, 4 = 0.199 and below.)



Nailor Industries Inc. certifies that the Model 1605WDVM shown herein is licensed to bear the AMCA Certified Ratings Program seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Program seal applies to Water Penetration, Wind Driven Rain and Air Performance ratings.

Louvers were tested in accordance with AMCA Standard 500-L.



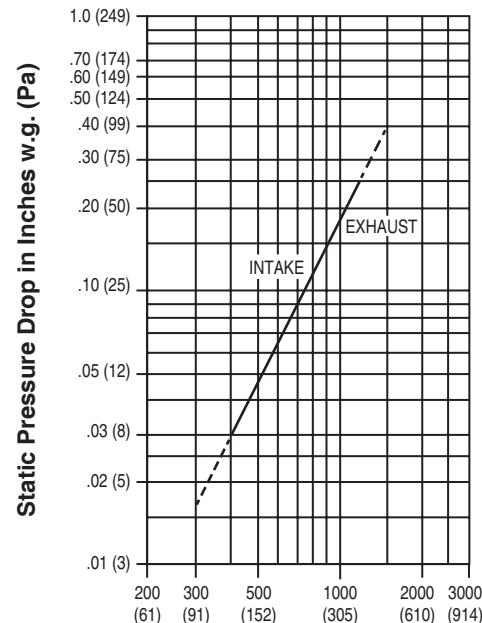
HIGH VELOCITY RAIN  
RESISTANT WITH BLADES  
FULLY OPEN AND  
IMPACT RESISTANT LOUVER  
Enhanced Protection Level E

\* See [www.AMCA.org](http://www.AMCA.org) for all certified or listed products

This label does not signify  
AMCA airflow performance  
certification.

**SCHEDULE TYPE:**  
**PROJECT:**  
**ENGINEER:**  
**CONTRACTOR:**

**PRESSURE DROP**



**Air Velocity in Feet (Meters) Per Minute  
Through Free Area**

Louver test size: 48" x 48" (1219 x 1219 mm).

Standard air density @ 0.075 lbs/ft<sup>3</sup>.

Tested to AMCA Fig. 5.5 – 6.5.



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HIGH VELOCITY WIND-DRIVEN RAIN RESISTANT  
5" (127) DEEP • VERTICAL BLADE  
MODEL: 1675WDVM**

**QUALIFICATIONS:**

- Miami-Dade County NOA No. : 24-0516.03
- Florida Product Approval No. : 28078.4
- Texas Department of Insurance Evaluation ID: LVR-26
- Tested in accordance with: TAS-100A (Wind-Driven Rain Test), TAS-201 (Large Missile Impact Test), TAS-202 (Uniform Static Air Pressure Test), TAS-203 (Cyclic Wind Pressure Loading Test).
- AMCA 500-L (Wind-Driven Rain, Water Penetration, Air Performance).
- AMCA 540 (Wind-Borne Debris Impact Test [Enhanced "Level E" Protection]).
- AMCA 550 (High Velocity Wind-Driven Rain Resistance Test).
- Wind load rating +/- 150 PSF.

**STANDARD CONSTRUCTION:**

**FRAME:** 5" (127) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral downspouts and caulking slot provided.

**BLADES:** Type 6063-T6 extruded aluminum, .063" (1.6) nominal wall thickness, with reinforcing bosses.

**BLADE ANGLE:** Fixed at 45 degrees.

**BLADE SPACING:** Approximately 3/4" (19) on centers.

**BLADE SUPPORT:** 2.5" (64) strap every 60" (1524) or less in height.

**SCREEN:** 3/4" x .050 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

**FINISH:** Mill.

**MINIMUM SIZE:** 12" W x 12" H (305 x 305).

**MAX. SINGLE** 48" W x 120" H (1219 x 3048) or

**SECTION SIZE:** 120" W x 48" H (3048 x 1219). 40 sq. ft. (3.7 m<sup>2</sup>).

Larger louvers will require field assembly of smaller sections.

**MAXIMUM SIZE:** Unlimited Width x 120" H (3048).

**OPTIONS:**

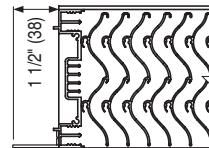
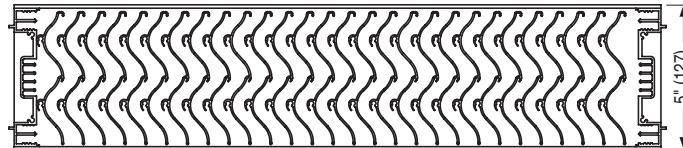
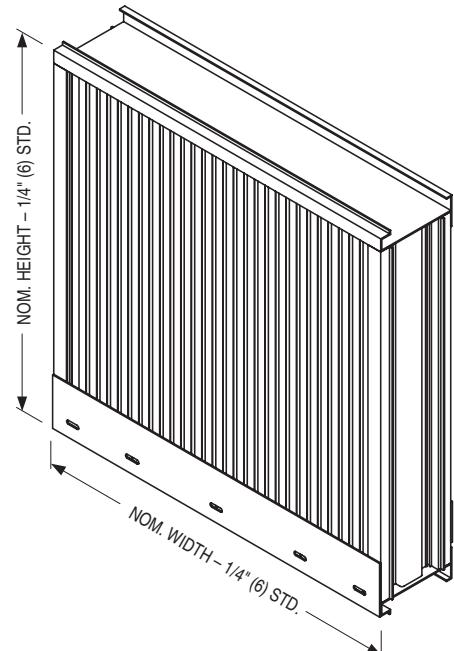
- FL15** Flanged Frame, 1 1/2" (38).
- FL20** Flanged Frame, 2" (51).
- BSSS** Type 304 S.S. Bird Screen.
- BSN** No Bird Screen.
- ISA** Aluminum Insect Screen.
- ISSS** Type 304 S.S. Insect Screen.
- ESI** Extended Sill.
- PASI** Sill Pan.
- Other: \_\_\_\_\_.

**OPTIONAL FINISHES:**

- PC3** Powder Coat AAMA 2603. Color: \_\_\_\_.
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: \_\_\_\_.
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: \_\_\_\_.
- PCC** Prime Coat.

- AN04** Clear Anodized 204-R1.
- AN15** Clear Anodized 215-R1.
- ANLB** Light Bronze.
- ANMB** Medium Bronze.
- ANDB** Dark Bronze.
- ANBK** Black.

For Installation Instructions, see approved NOA.



OPT. FLANGED FRAME (FL15 STD.)

**SCHEDULE TYPE:**

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

Page 1 of 3  
Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
7 - 24 - 24	1600M	2 - 19 - 24	1675WDVM



**EXTRUDED ALUMINUM STATIONARY LOUVER  
MIAMI-DADE QUALIFIED • FLORIDA PRODUCT APPROVED  
HIGH VELOCITY WIND-DRIVEN RAIN RESISTANT  
5" (127) DEEP • VERTICAL BLADE • PERFORMANCE DATA  
MODEL: 1675WDVM**

**FREE AREA in Square Feet and Square Meters**

		Width in Inches and Meters																	
		12 0.30	18 0.46	24 0.61	30 0.76	36 0.91	42 1.07	48 1.22	54 1.37	60 1.52	66 1.68	72 1.83	78 1.98	84 2.13	90 2.29	96 2.44	102 2.59	108 2.74	114 2.90
Height in Inches and Meters	12 0.30	18 0.46	24 0.61	30 0.76	36 0.91	42 1.07	48 1.22	54 1.37	60 1.52	66 1.68	72 1.83	78 1.98	84 2.13	90 2.29	96 2.44	102 2.59	108 2.74	114 2.90	120 3.05
12 0.30	0.30	0.50	0.70	0.89	1.09	1.29	1.49	1.69	1.89	2.09	2.28	2.48	2.68	2.88	3.08	3.28	3.48	3.67	3.87
18 0.46	0.52	0.86	1.21	1.55	1.90	2.24	2.59	2.93	3.28	3.63	3.97	4.32	4.66	5.01	5.35	5.70	6.04	6.39	6.73
24 0.61	0.63	1.06	1.48	1.90	2.33	2.75	3.17	3.60	4.02	4.44	4.87	5.29	5.71	6.14	6.56	6.98	7.41	7.83	8.25
30 0.76	0.85	1.42	1.99	2.56	3.13	3.70	4.27	4.84	5.41	5.98	6.55	7.12	7.69	8.26	8.83	9.40	9.97	10.54	11.11
36 0.36	1.07	1.79	2.51	3.22	3.94	4.66	5.37	6.09	6.81	7.52	8.24	8.96	9.67	10.39	11.11	11.82	12.54	13.26	13.97
42 1.07	1.29	2.16	3.02	3.88	4.75	5.61	6.47	7.34	8.20	9.06	9.93	10.79	11.65	12.52	13.38	14.24	15.11	15.97	16.83
48 1.22	1.51	2.52	3.53	4.54	5.55	6.56	7.57	8.58	9.59	10.60	11.61	12.62	13.63	14.64	15.65	16.66	17.67	18.68	19.69
54 1.37	1.73	2.89	4.05	5.20	6.36	7.52	8.67												
60 1.52	1.95	3.26	4.56	5.86	7.17	8.47	9.77												
66 1.68	2.17	3.62	5.07	6.52	7.97	9.42	10.87												
72 1.83	2.39	3.99	5.59	7.18	8.78	10.38	11.97												
78 1.98	2.61	4.36	6.10	7.84	9.59	11.33	13.07												
84 2.13	2.83	4.72	6.61	8.50	10.39	12.28	14.17												
90 2.29	3.05	5.09	7.13	9.16	11.20	13.24	15.27												
96 2.44	3.27	5.46	7.64	9.82	12.01	14.19	16.37												
102 2.59	3.49	5.82	8.15	10.48	12.81	15.14	17.47												
108 2.74	3.71	6.19	8.67	11.14	13.62	16.10	18.57												
114 2.90	3.93	6.56	9.18	11.80	14.43	17.05	19.67												
120 3.05	4.15	6.92	9.69	12.46	15.23	18.00	20.77												

**SCHEDULE TYPE:**

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

Page 2 of 3

Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

7 - 24 - 24

1600M

2 - 19 - 24

1675WDVM



**EXTRUDED ALUMINUM STATIONARY LOUVER  
MIAMI-DADE QUALIFIED • FLORIDA PRODUCT APPROVED  
HIGH VELOCITY WIND-DRIVEN RAIN RESISTANT  
5" (127) DEEP • VERTICAL BLADE • PERFORMANCE DATA  
MODEL: 1675WDVM**

**AIRFLOW/WATER PENETRATION DATA  
for 48" x 48" (1219 x 1219) Louver Size**

Free Area %		47%
Free Area sq. ft. (sq. m.)		7.57 (0.70)
I	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1250 fpm (381 m/min.)*
N	Air Volume at 1250 fpm	9463 cfm (4466 l/s)
T	Free Area Velocity	
A	Pressure Drop @ 1250 fpm	.38 in. w.g. (95 Pa)
K		
E		

**NOTE:** To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the beginning point of water penetration.\*Maximum Free Area Velocity tested is 1250 fpm. Beginning point of water penetration for this model is above 1250 fpm.

**WIND DRIVEN RAIN PERFORMANCE**

Core Ventilation	0	110	195	279	396	497	588	701	781	891	981
Rate in fpm (m/s)	(0.00)	(0.56)	(0.99)	(1.42)	(2.01)	(2.52)	(2.99)	(3.56)	(3.97)	(4.53)	(4.98)
Free Area Ventilation	0	212	375	537	762	957	1132	1349	1503	1715	1888
Rate in fpm (m/s)	(0.00)	(1.08)	(1.91)	(2.73)	(3.87)	(4.86)	(5.75)	(6.85)	(7.63)	(8.71)	(9.59)
Effectiveness Ratio (%)	100	100	100	100	100	100	100	100	100	100	100
Penetration Class	A	A	A	A	A	A	A	A	A	A	A

Test was based on a 39.375" x 39.375" (1.0 m x 1.0 m) core area louver tested at a rainfall rate of 3" per hour (76 mm/hour) with a wind velocity of **29 mph (13 m/s)**.

DISCHARGE LOSS COEFFICIENT CLASS (INTAKE): 3. (Discharge Loss Coefficient Classification is as follows:  
1=0.4 and above, 2=0.3 to 0.399, 3 = 0.2 to 0.299, 4 = 0.199 and below.)

Core Ventilation	0	88	199	301	400	485	590	687	787	883	987
Rate in fpm (m/s)	(0.00)	(0.45)	(1.01)	(1.53)	(2.03)	(2.46)	(3.00)	(3.49)	(4.00)	(4.49)	(5.01)
Free Area Ventilation	0	169	383	579	770	934	1136	1322	1515	1700	1900
Rate in fpm (m/s)	(0.00)	(0.86)	(1.95)	(2.94)	(3.91)	(4.74)	(5.77)	(6.72)	(7.70)	(8.64)	(9.65)
Effectiveness Ratio (%)	100	100	100	100	100	100	100	100	100	100	100
Penetration Class	A	A	A	A	A	A	A	A	A	A	A

Test was based on a 39.375" x 39.375" (1.0 m x 1.0 m) core area louver tested at a rainfall rate of 8" per hour (203 mm/hour) with a wind velocity of **50 mph (22 m/s)**.

DISCHARGE LOSS COEFFICIENT CLASS (INTAKE): 3. (Discharge Loss Coefficient Classification is as follows:  
1=0.4 and above, 2=0.3 to 0.399, 3 = 0.2 to 0.299, 4 = 0.199 and below.)



Nailor Industries Inc. certifies that the Model 1675WDVM shown herein is licensed to bear the AMCA Certified Ratings Program seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Program seal applies to Water Penetration, Wind Driven Rain and Air Performance ratings.

Louvers were tested in accordance with AMCA Standard 500-L.



HIGH VELOCITY RAIN  
RESISTANT WITH BLADES  
FULLY OPEN AND  
IMPACT RESISTANT LOUVER  
Enhanced Protection Level E

\* See [www.AMCA.org](http://www.AMCA.org) for all certified or listed products

This label does not signify  
AMCA airflow performance  
certification.

Nailor Industries Inc. certifies that the 1675WDVM louver shown herein is approved to bear the AMCA International Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA publications and comply with the requirements of the AMCA International Listing Label program. The AMCA International Listing Label applies to pressure cycle tested wind borne debris impact resistant louvers rated for Enhanced Protection and +/- 150PSF with a minimum blade span of less than 12 in. (305mm) and a maximum unsupported blade span of 58 in. (1473 mm) and to High Velocity Wind-Driven Rain Resistant Louvers tested in the fully open position that permits airflow through a louver.

Page 3 of 3

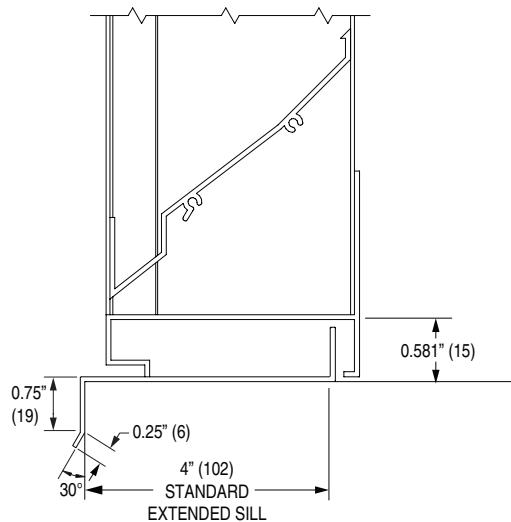
Dimensions are in inches (mm).

<b>SCHEDULE TYPE:</b>			
<b>PROJECT:</b>			
<b>ENGINEER:</b>			
<b>CONTRACTOR:</b>			

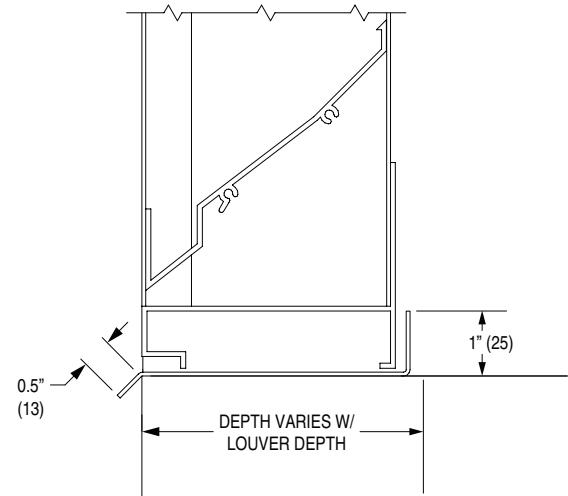


**LOUVER ACCESSORIES  
MODEL SERIES: 1600 & 1700  
ESI EXTENDED SILL & PASI SILL PAN**

**ESI** Extended Sill

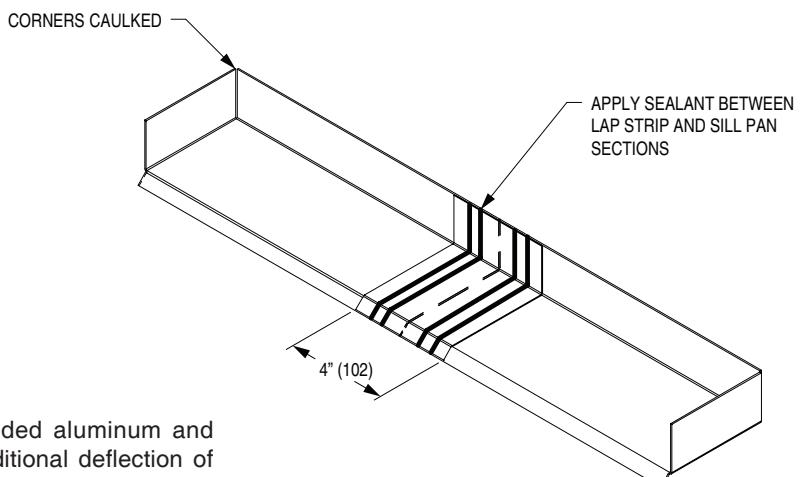


**PASI** Sill Pan (Extended Sill with End Dams)



**SILL PAN (Side View)**

\*Shipped in sections for multiple section width louvers where necessary.



**APPLICATION:**

Sill extensions are available on all Nailor extruded aluminum and formed steel louver models and can provide additional deflection of water away from the louver opening. An extended sill option may also provide a transition between the louver and adjacent structures.

**NOTES:**

1. The finish will match the louver.
2. When ordered, sill extensions are shipped loose for field installation.
3. Customization available upon request.

**MATERIALS:**

1. **ESI** Extended Sill 6063-T6 0.081" (2.1) thick extruded aluminum.
2. **PASI** Extended Sill 5052-H32 0.060" (1.5) thick formed aluminum

**SCHEDULE TYPE:**

Dimensions are in inches (mm).

**PROJECT:**

**ENGINEER:**

**CONTRACTOR:**

DATE	B SERIES	SUPERSEDES	DRAWING NO.
1 - 29 - 26	ACC-ESI	New	ACC-ESI


 Slate Blue **LF01**

 Medium Bronze **LF02**

 Sandstone **LF03**

 Light Gray **LF04**

 Charcoal **LF05**

 Bone White **LF06**

 Western Tan **LF07**

 Architectural Bronze **LF08**

 Regal Blue **LF09**

 Forest Green **LF10**

 Surrey Beige **LF11**

 Royal Brown **LF12**

 Barn Red **LF13**

 Burgundy **LF14**

 Clay **LF15**

 Almond **LF16**

 Coastal White **LF17**

 Vista Green **LF18**

 Black **LF19**

 Gloss Black **LF20**

 Campus Green **LF21**

Nailor offers 21 standard paint colors selected for architectural exterior use which meet or exceed AAMA specifications and performance requirements for color retention, chalk resistance, gloss retention, erosion, corrosion and chemical resistance as well as dry film thickness and hardness. Our state-of-the-art powder coat system provides an environment friendly finishing solution with more uniform coverage and coating thickness. The result is an exceptional finish that better resists scratching, fading and general wear. Additional liquid coat facilities for special requirements complete our ability to provide unmatched beauty and durability for any application.

Custom color matching is also available upon request. Contact your local Nailor representative.

# Available Finishes

FINISH TYPE	DESCRIPTION	STANDARD WARRANTY
<b>Fluoropolymer Powder Coat</b> AAMA 2605-Superior Finish (AKA: Powdura® 5000, Coraflon® Powder, Interpon® D3000-Fluoromax, IFS 500FP)	"Ultimate" - A next generation hyper durable powder coating, based on FEVE fluoropolymer resins and ceramic pigmentation that the industry has acknowledged as the foundation for superior performance coatings. They provide a hard surface that is resistant to scratching and scuffing, with superior color and gloss retention, when applied to a variety of exterior architectural applications. This technology represents the "ultimate" in environmentally friendly finishes, with Zero-VOC emissions.  A superior alternative to traditional 70% Kynar 500® / Hylar 500® PVDF fluoropolymer liquid coatings.	10 years (Consult Nailor for availability of extended warranty)
<b>High Performance Powder Coat</b> AAMA 2604 - High Performance Finish (AKA: Powdura® 4000, Envirocron® Ultra Durable Powder, Dynadure™ 400, Interpon® D2000, IFS 400SD)	"Better" - A high performance polyester powder coating, based on "super durable" resins that utilize infrared reflective pigments, which provides excellent resistance to outdoor weathering. A harder and more environmentally friendly coating than other liquid paint counterparts and with Zero-VOC emissions.  A good alternative to 50% Kynar 500® / Hylar 5000® liquid coatings.	5 years
<b>Durable Powder Coat</b> AAMA 2603 - Pigmented Organic Coatings (AKA: Powdura® 3000, Envirocron® Durable Powder, Dynadure™ 300, Interpon® D1000, IFS 300SP)	"Good" - A durable powder coat based on thermosetting polyester resin technology.  Provides a good economical combination of physical and chemical resistance properties. Environmentally superior to liquid spray paints and Zero – VOC emissions.	1 year
<b>Clear Anodize 215-R1</b> AA-M10C22A41 (0.7 mil. min.)	Architectural Class I. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for severely corrosive and abrasive atmospheric exposure.	5 years
<b>Clear Anodize 204-R1</b> AA-M10C22A31 (0.4 - 0.7 mil.)	Architectural Class II. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for normal weather exposure.	1 year
<b>Color Anodize</b> AA-M10C22A44 (0.7 mil. min.)	Architectural Class I. "Two-step" aluminum coating process. Following a standard anodizing procedure, a second electrolytic process deposits colored metallic pigments which penetrate the aluminum oxide pores, producing a corrosion resistant, colorfast finish. Available in light, medium, dark bronze and black.	5 years
<b>Prime Coat</b>	Prime coat provides a stable base for painting of louvers in the field. Surface pretreatment includes degreasing and a chemical cleaning before an epoxy prime coat is applied. Finish coat should be field applied as soon as possible for best adhesion, after a thorough cleaning for dust etc. that can contaminate the final finish and cause premature flaking or peeling.	N/A

Paint finish warranties are not applicable to steel products.

Powdura® is a registered trademark of The Sherwin-Williams Company.

Coraflon® and Envirocron® are registered trademarks of PPG Industries Ohio, Inc.

Interpon® is a registered trademark of Akzo Nobel Powder Coatings Ltd.

Kynar 500® is a registered trademark of Arkema, Inc.

Hylar 5000® is a registered trademark of Solvay Solexis, Inc.



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION  
**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/building](http://www.miamidade.gov/building)

**Nailor Industries Inc.**  
**4714 Winfield Road**  
**Houston, TX 77039**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Model 1675WDVM Aluminum Louver – L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. **1675WDVM**, titled “1675WDVM Louver”, sheets 1 through 12 of 12, prepared by manufacturer, dated 09/25/2017, with revision C dated 05/10/2024, signed and sealed by Wayne K. Helmila, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, Houston, TX, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**LIMITATION:** This system is to be installed in a location where the room behind the louver is designed to drain water penetrating into the room, and the room will house water resistant/waterproof equipment, components, or supplies.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA **revises NOA No. 23-0724.22** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



07/08/24

NOA No. 24-0516.03  
Expiration Date: August 30, 2028

Approval Date: July 18, 2024

Page 1

**Nailor Industries Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA # 18-0117.11**

**A. DRAWINGS**

1. Drawing No. **1675WDVM**, titled “1675WDVM Louver”, sheets 1 through 11 of 11, dated 09/25/17, prepared by the manufacturer, signed and sealed by Wayne K. Helmila, P.E.

**B. TESTS “Submitted under NOA No. 18-0117.11”**

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with installation diagram of Model 1675 WDVM Louver System, prepared by Intertek, Test Report No. **H4890.01-801-18-R3**, dated 09/27/17 and revised on 05/18/18, signed and sealed by Tyler Westerling, P.E.
2. Test Report on Wind Driven Rain Resistance per TAS 100(A)-95 on a Model 1675WDVM Vertical Aluminum Louver, prepared by Intertek, Test Report No. **H0051.02-801-18 R1**, dated 09/28/17, revised on 11/21/17, signed and sealed by Tyler Westerling, P.E
3. Test Report on High Velocity Wind Driven Rain Resistance per AMCA 550-15 on a Model 1675WDVM Vertical Aluminum Louver, prepared by Intertek/ATI, Test Report No. **H0051.01-801-18-R3**, dated 04/20/2017, revised on 11/21/2017, signed and sealed by Tyler Westerling, P.E.

**C. CALCULATIONS**

1. Louver structural calculations dated 10/26/17, prepared by Rice Engineering, signed and sealed by Wayne K. Helmila, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the **FBC 6<sup>th</sup> Edition (2017)** issued by Rice Engineering, dated 04/16/18, signed and sealed by Wayne K. Helmila, P.E.
2. Statement letter of no financial interest issued by Rice Engineering, dated 04/16/18, signed and sealed by Wayne K. Helmila, P.E.



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Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 24-0516.03  
Expiration Date: August 30, 2028  
Approval Date: July 18, 2024

**Nailor Industries Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. EVIDENCE SUBMITTED UNDER NOA # 21-0630.09 AND NEW**

**A. DRAWINGS**

1. Drawing No. **1675WDVM**, titled “1675WDVM Louver”, sheets 1 through 12 of 12, prepared by manufacturer, dated 09/25/2017, with revision C dated 05/10/2024, signed and sealed by Wayne K. Helmila, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. Louver calculations, prepared by Rice Engineering, dated 05/10/2024, signed and sealed by Wayne K. Helmila, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the 8<sup>th</sup> edition (2023) of the FBC, issued by Rice Engineering, dated 05/10/2024, signed and sealed by Wayne K. Helmila, P.E.

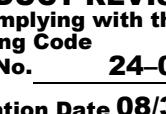
***Submitted under NOA # 21-0630.09***

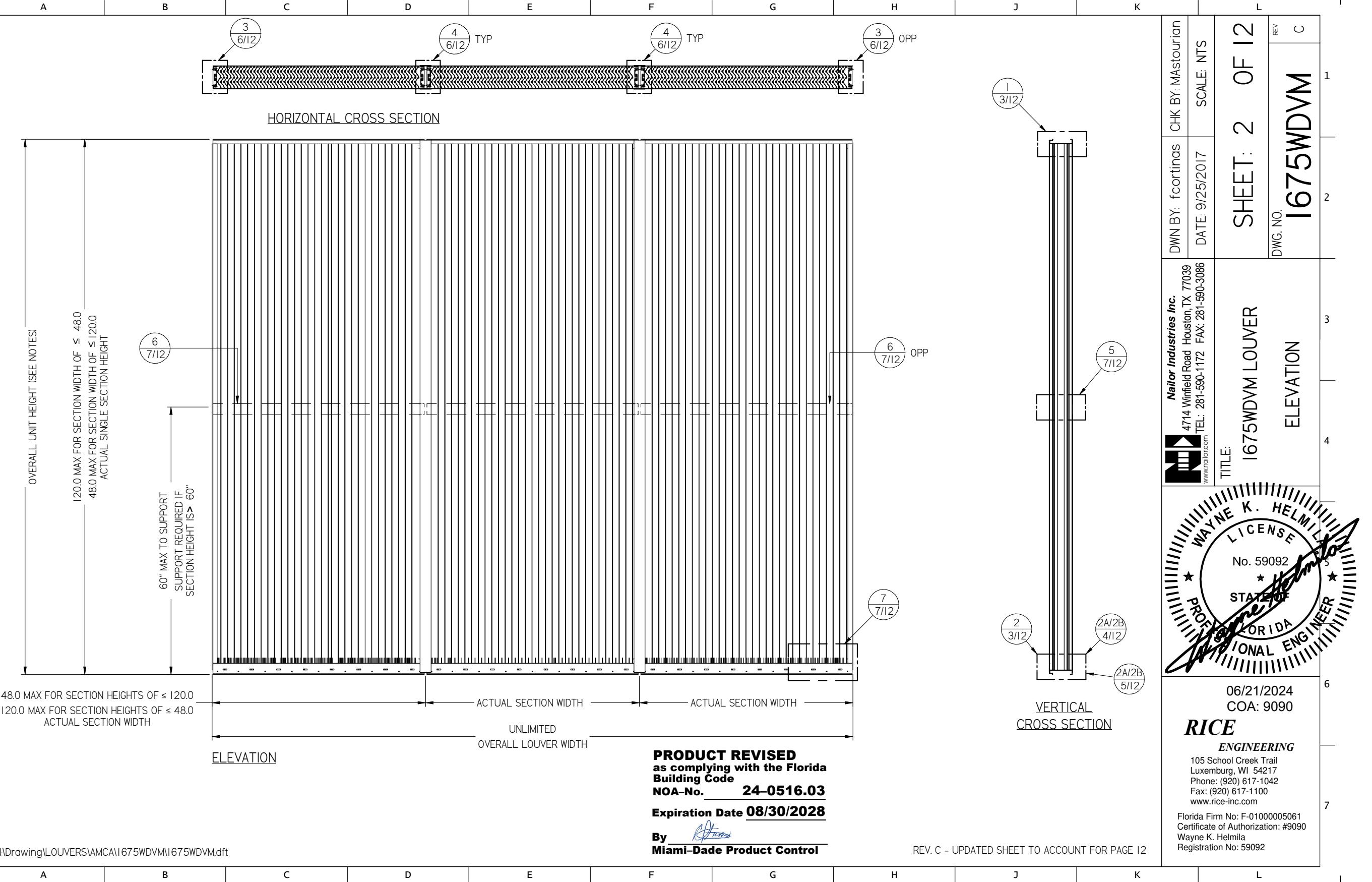
2. Statement letter of code conformance to the 7<sup>th</sup> edition (2020) FBC, issued by Rice Engineering, dated 08/16/21, signed and sealed by Wayne K. Helmila, P.E.

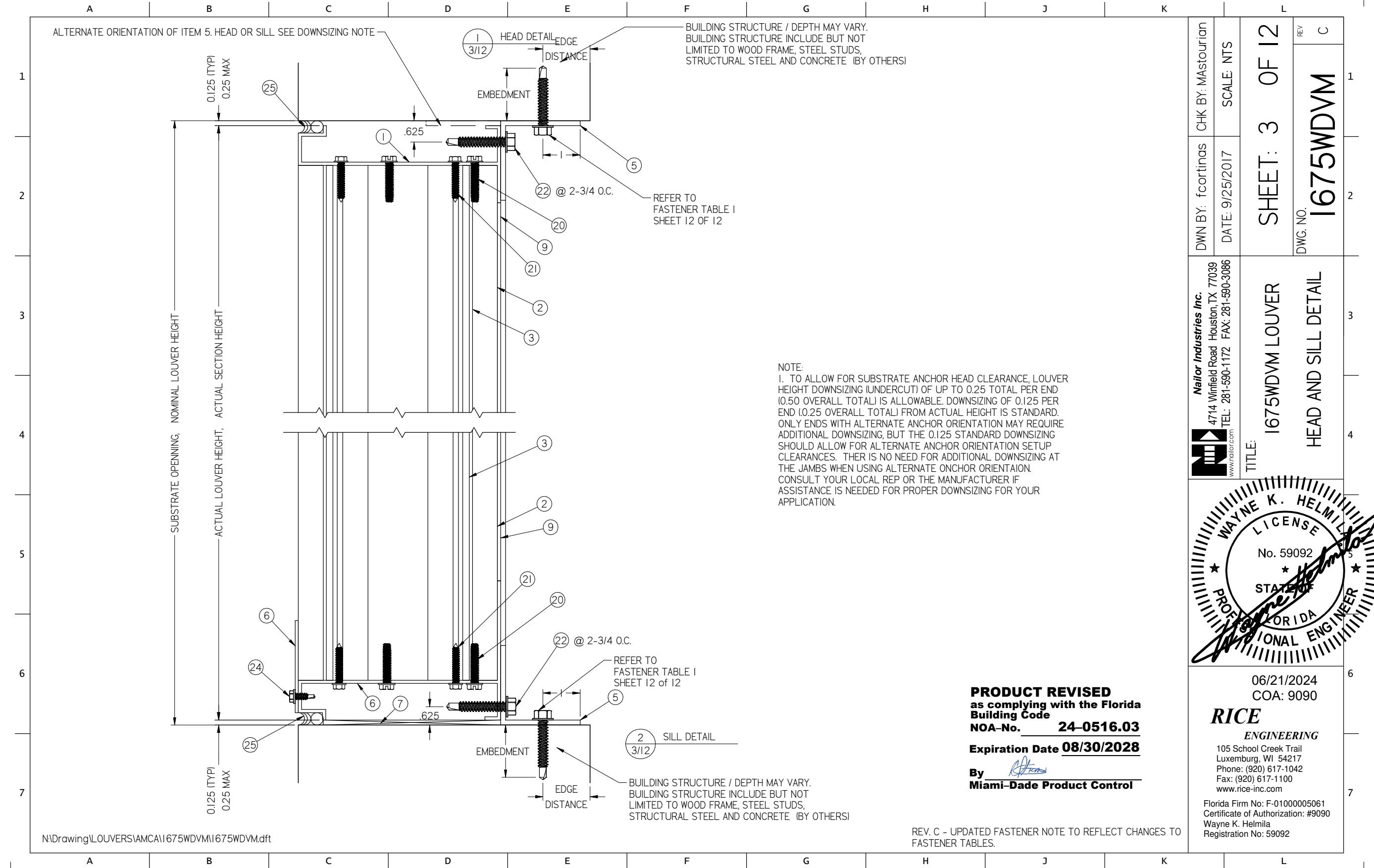


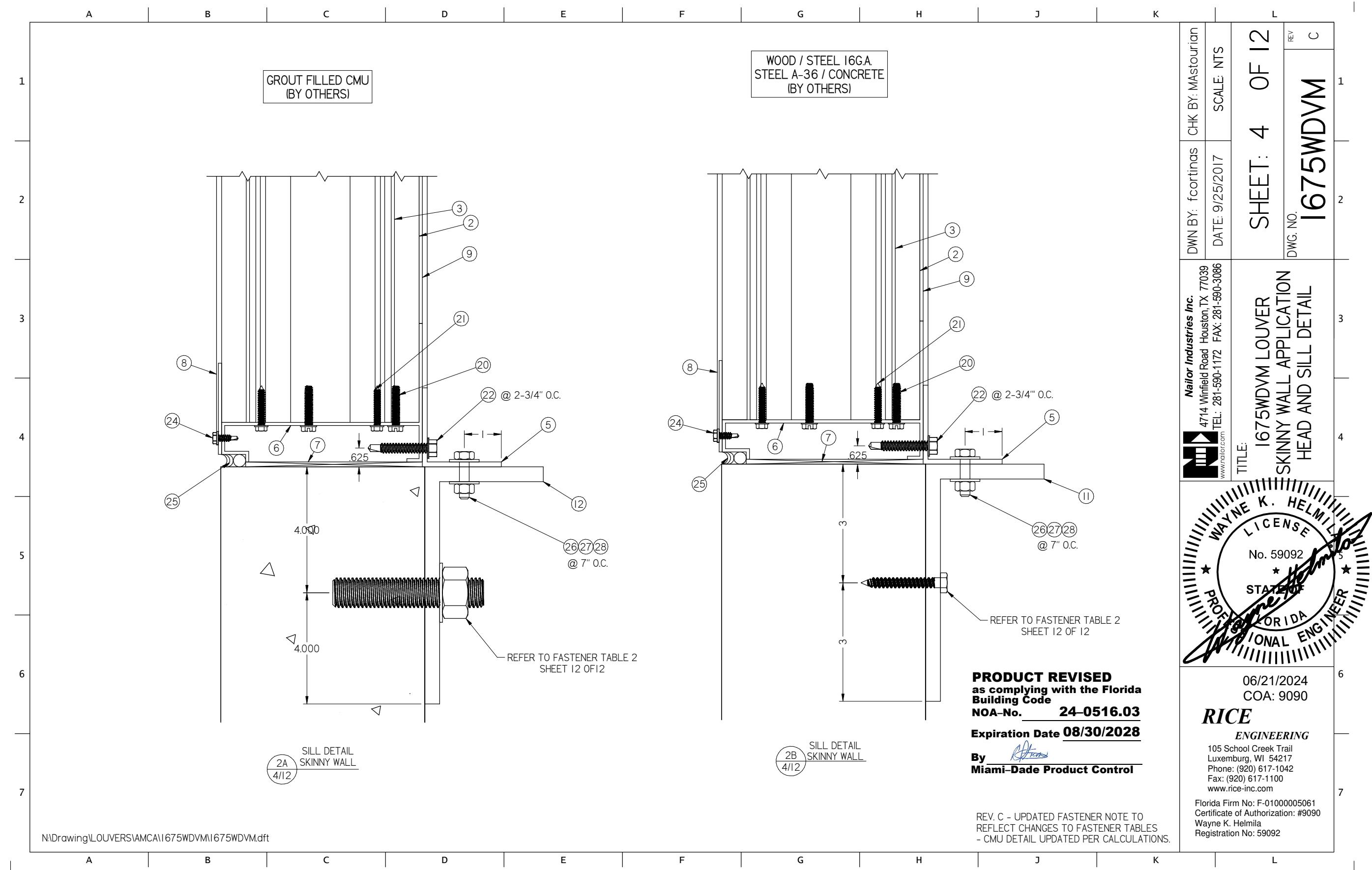
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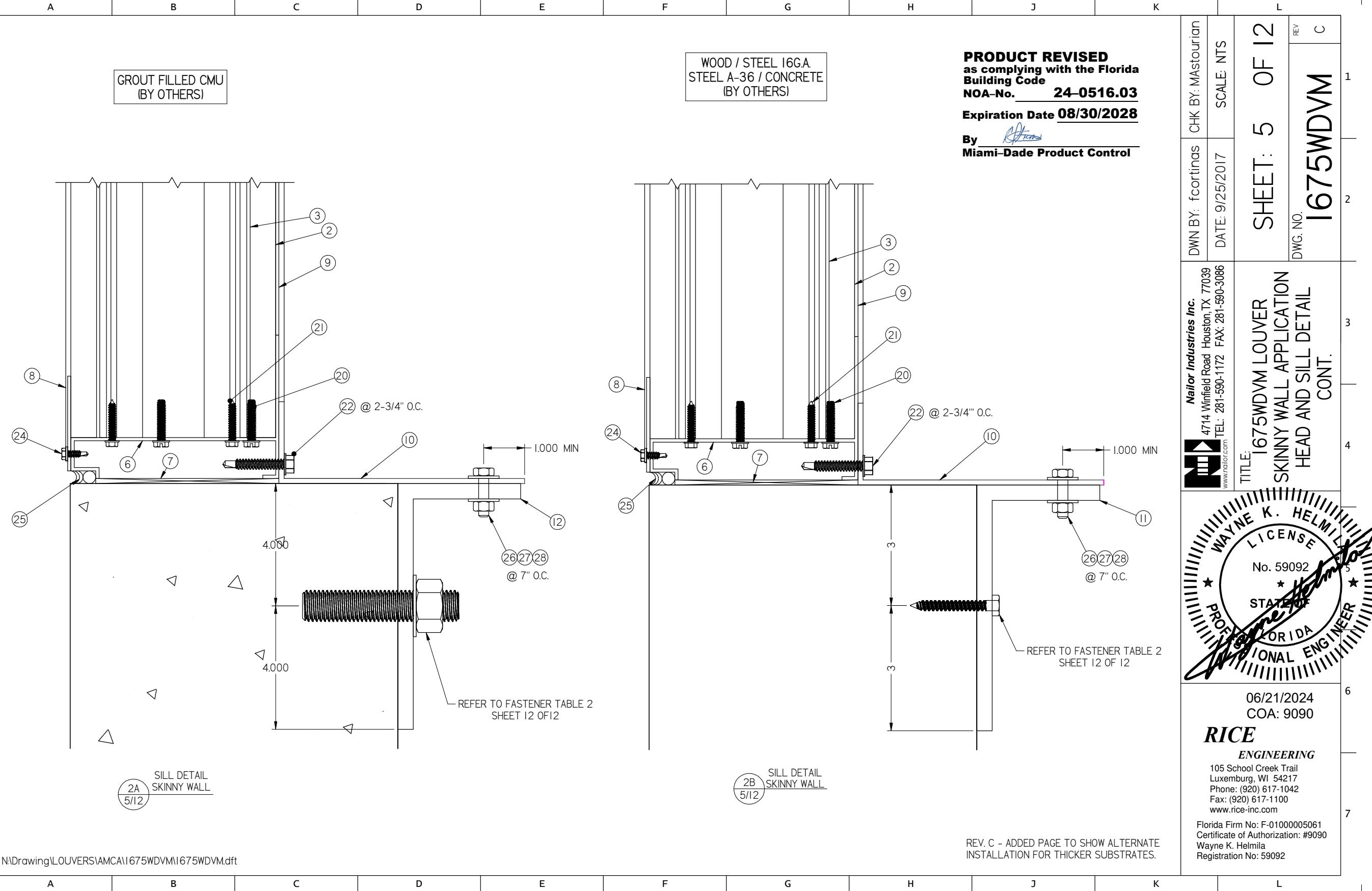
Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 24-0516.03  
Expiration Date: August 30, 2028  
Approval Date: July 18, 2024

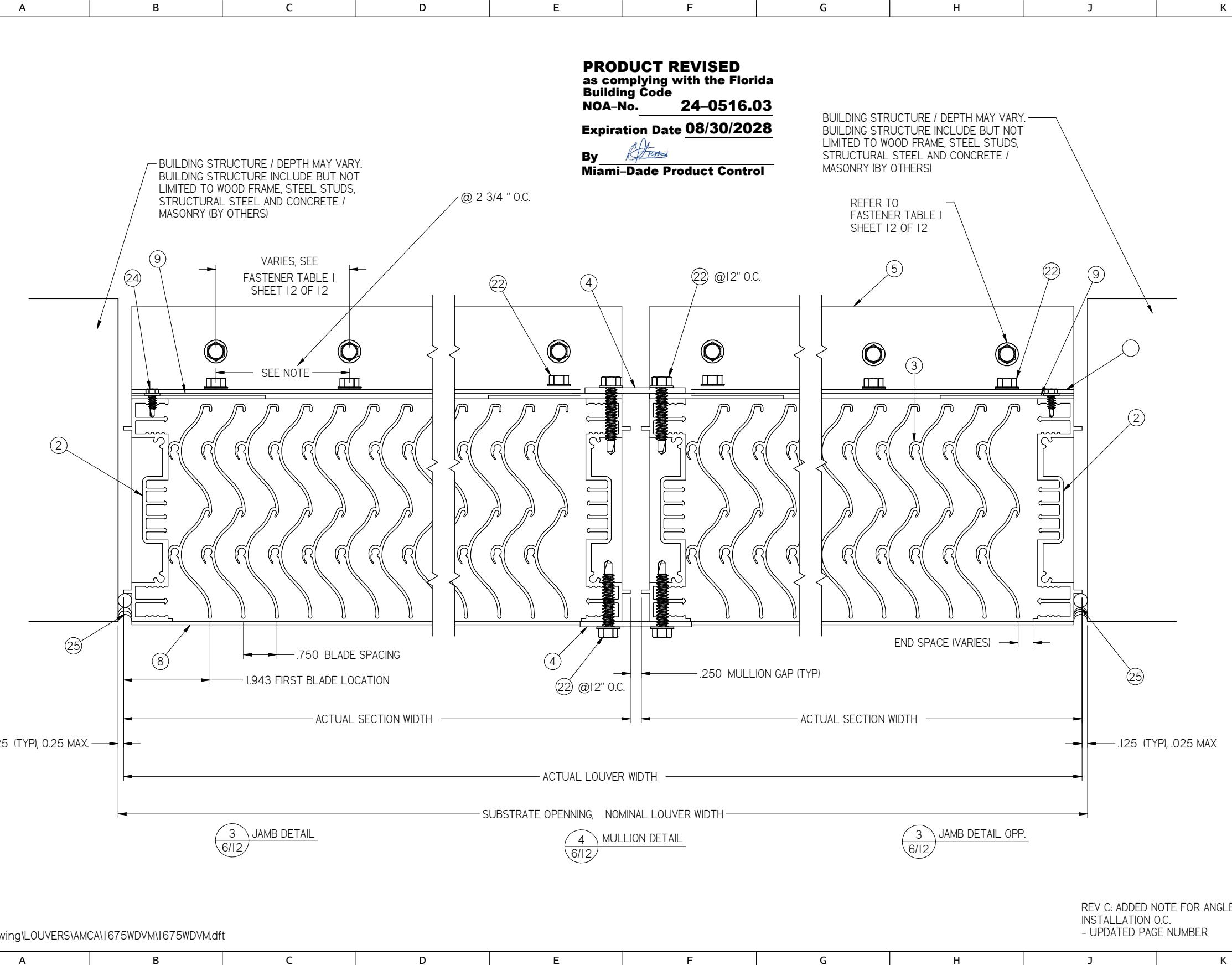
A	B	C	D	E	F	G	H	J	K	L	
DRAWING INDEX											
1	I. INDEX TO DRAWINGS AND NOTES										
2	2. 1675WDVM LOUVER - ELAVATION										
3	3. 1675WDVM LOUVER- HEAD AND SILL DETAIL										
4	4. 1675WDVM LOUVER- SKINNY WALL APPLICATION HEAD AND SILL DETAIL.										
5	5. 1675WDVM LOUVER- SKINNY WALL APPLICATION HEAD AND SILL DETAIL CONT.										
6	6. 1675WDVM LOUVER - JAMB AND MULLION DETAIL										
7	7. 1675WDVM LOUVER - BLADE STRAP DETAIL										
8	8. 1675WDVM LOUVER - BAFFLE/ WEEP DETAIL										
9	9. 1675WDVM LOUVER - SEALANT DETAIL										
10	10. 1675WDVM LOUVER - PART PROFILES										
11	II. 1675WDVM LOUVER - BILL OF MATERIAL AND GENERAL NOTES										
12	12. 1675WDVM LOUVER - FASTENER SCHEDULE										
3											
4	NOTES:										
5	I. THE 1675WDVM HAS BEEN TESTED IN ACCORDANCE WITH THE MIAMI-DADE COUNTY PROTOCOLS: TAS-100 A, TAS-201, TAS-202, & TAS-203 FOR WIND DRIVEN RAIN, LARGE MISSILE IMPACT, UNIFORM PRESSURE, AND CYCLIC WIND PRESSURE.										
6	2. THIS LOUVER SYSTEM IS APPROVED FOR APPLICATIONS WITH DESIGN PRESSURES OF +/- 150 PSF OR LESS.										
7	3. THIS LOUVER SYSTEM IS NON-BEARING AND IS NOT DESIGNED TO WITHSTAND BUILDING DEAD LOADS.										
8	4. LOUVER ANCHORS ARE REVIEWED FOR ATTACHMENT INTO STEEL, CONCRETE, MASONRY, OR TIMBER STRUCTURE. MINIMUM EDGE DISTANCE AND EMBEDMENT REQUIREMENTS ARE SHOWN. NAILOR IND. DOES NOT DETERMINE THE STRUCTURE INTEGRITY OF THE SUBSTRUCTURE.										
9	5. MAXIMUM SINGLE SECTION SIZE: 48" WIDE X 120" HIGH OR 120" WIDE X 48" HIGH.										
10	6. MAXIMUM ASSEMBLED LOUVER SIZE UNLIMITED WIDE X 120" HIGH MAX. MULLION SPACING IS 48".										
11	7. SECTIONS OR ASSEMBLIES MAY BE STACKED VERTICALLY PROVIDED A SUITABLE STRUCTURE STRUCTURAL SUPPORT IS DESIGNED AND INSTALLED BY OTHERS TO SUPPORT ALL LOADS TRANSFERRED FOR THE LOUVER.										
12	REVISIONS:										
13	REV C: ADDED PAGE 5 AND RENUMBERED PAGES 6-12										
14	- ADDED PAGE 5 SKINNY WALL APPLICATION HEAD AND SILL DETAIL CONT.										
15	- UPDATED ALL PAGES.										
16	TESTS PERFORMED:										
17	TAS-100 (A) WIND DRIVEN RAIN RESISTANCE										
18	TAS-201 LARGE MISSILE IMPACT										
19	TAS-202 UNIFORM STATIC AIR PRESSURE TEST										
20	TAS-203 CYCLIC WIND PRESSURE TEST										
21	DESIGN PRESSURE RATING 150 PSF										
22	SHEET: I OF 12										
23	DWG. NO. 1675WDVM										
24	REV C										
25	NAILOR INDUSTRIES INC.										
26	4714 Winfield Road Houston, TX 77039										
27	TEL: 281-590-1172 FAX: 281-590-3086										
28	www.nailor.com										
29	DATE: 9/25/2017										
30	SCALE: NTS										
31	TITLE: 1675WDVM LOUVER										
32	WAYNE K. HELMILA LIC# 59092 STATE OF FLORIDA PROFESSIONAL ENGINEER										
33	PRODUCT REVISED as complying with the Florida Building Code NOA-No. 24-0516.03 Expiration Date 08/30/2028 By  Miami-Dade Product Control										
34	RICE ENGINEERING 105 School Creek Trail Luxemburg, WI 54217 Phone: (920) 617-1042 Fax: (920) 617-1100 www.rice-inc.com										
35	Florida Firm No: F-0100005061 Certificate of Authorization: #9090 Wayne K. Helmila Registration No: 59092										

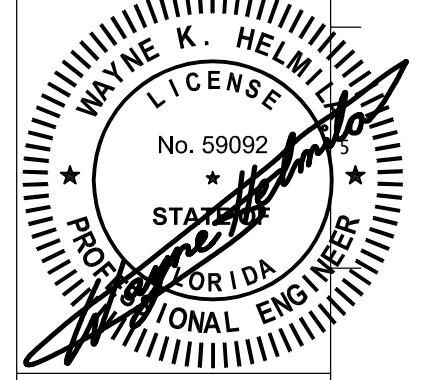


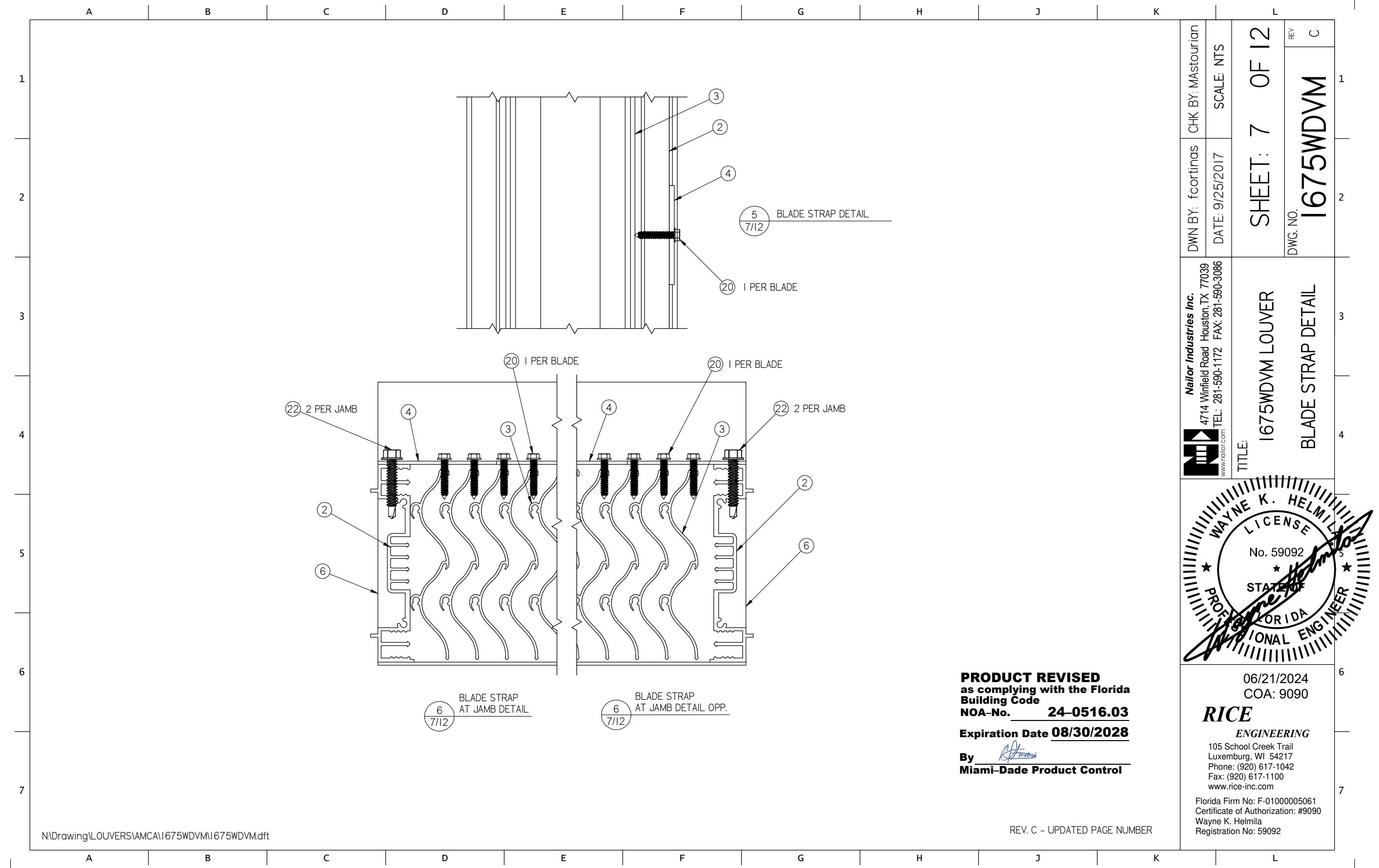


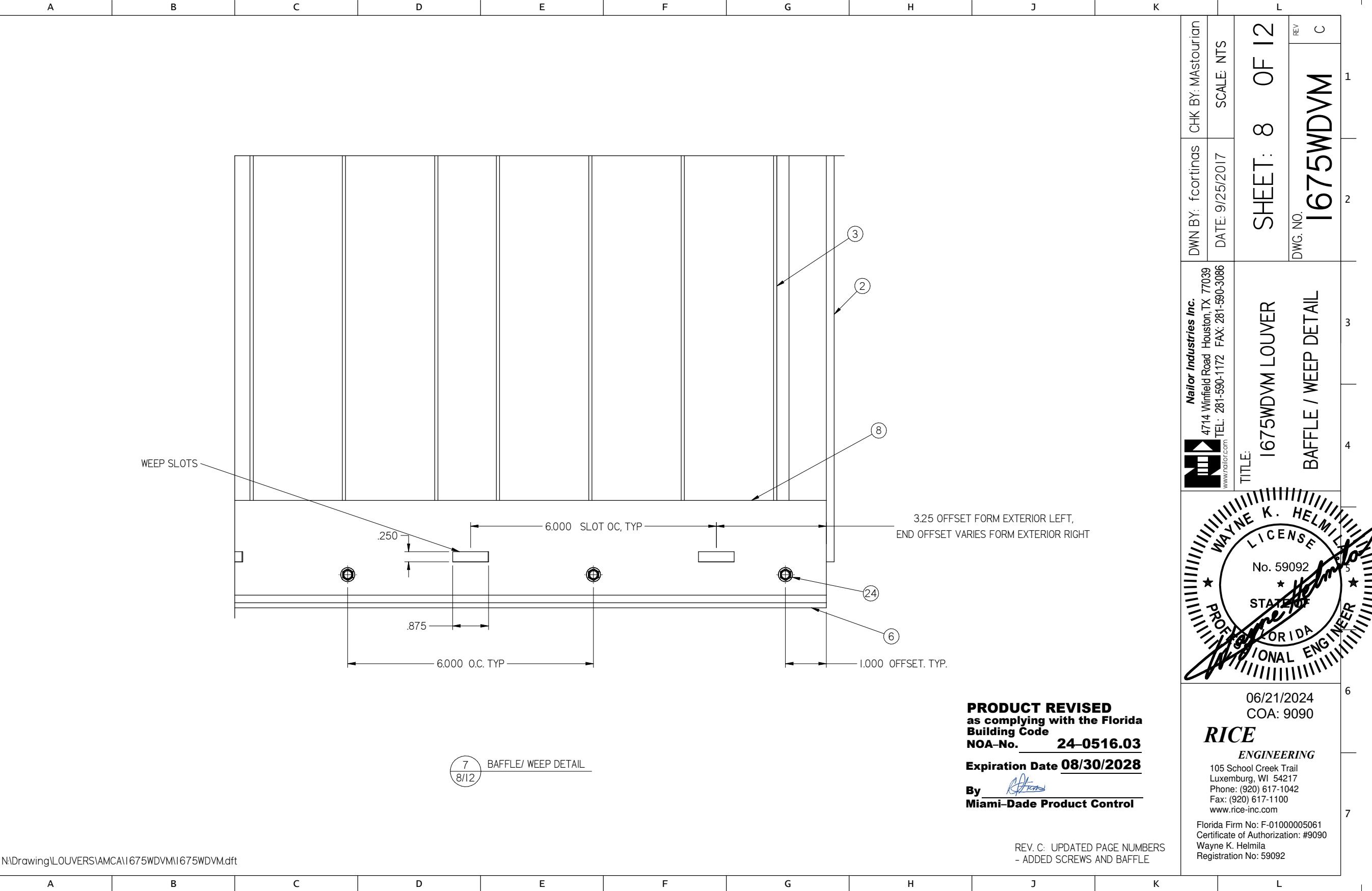




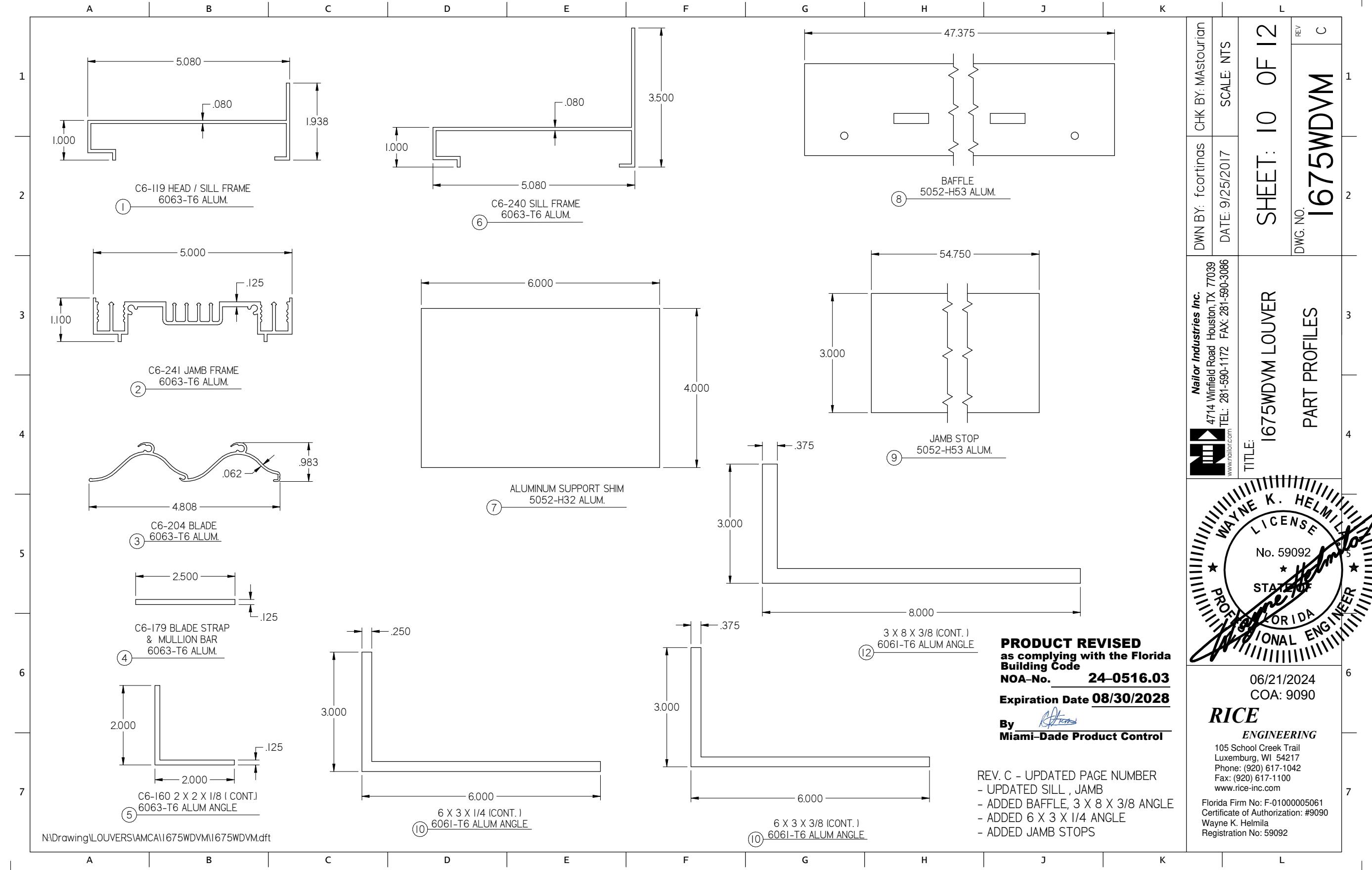


1675WDVM		1
DWG. NO.	6 OF 12	1
DATE: 9/25/2017	SCALE: NTS	2
4714 Winfield Road Houston, TX 77039 TEL: 281-590-3086 www.nailor.com	CHK BY: Mastourian	3
<b>1675WDVM LOUVER</b> TITLE: JAMB AND MULLION DETAIL	<b>1675WDVM LOUVER</b> TITLE: JAMB AND MULLION DETAIL	4
 Wayne K. Helmila LIC. No. 59092 STATE OF FLORIDA PROFESSIONAL ENGINEER 06/21/2024 COA: 9090 <b>RICE</b> ENGINEERING 105 School Creek Trail Luxemburg, WI 54217 Phone: (920) 617-1042 Fax: (920) 617-1100 www.rice-inc.com	 Florida Firm No: F-0100005061 Certificate of Authorization: #9090 Wayne K. Helmila Registration No: 59092	5









N:\Drawing\LOUVERS\AMCA\1675WDVM\1675WDVM.dwg

REV. C - UPDATED PAGE NO.  
ADDED ITEM #8 - BAFFLE  
ADDED ITEM # 9 - JAMB STOP  
ADDED ITEM # 10 - 3 X 6 X 1/4 ANGLE (CONT.)  
ADDED ITEM # 11 - 3 X 6 X 3/8 ANGLE (CONT.)  
ADDED ITEM # 12 - 8 X 3 X 3/8 ANGLE (CONT.)





DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION  
**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/building](http://www.miamidade.gov/building)

**Nailor Industries Inc.**  
**4714 Winfield Road**  
**Houston, TX 77039**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Model 1605WDVM Aluminum Louver - L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. **1605WDVM**, titled "1605WDVM Louver", sheets 1 through 12 of 12, dated 10/12/2017, with revision B dated 05/28/2024, prepared by manufacturer, signed and sealed by Wayne K. Helmila, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, Houston, TX, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**LIMITATION:** This system is to be installed in a location where the room behind the louver is designed to drain water penetrating into the room, and the room will house water resistant/waterproof equipment, components, or supplies.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA **revises NOA No. 23-0724.25** and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**

MIAMI-DADE COUNTY  
APPROVED

07/09/24

NOA No. 24-0516.06  
Expiration Date: August 30, 2028  
Approval Date: July 18, 2024

Page 1

**Nailor Industries Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER NOA # 18-0117.14**

**A. DRAWINGS**

1. Drawing No. **1605WDVM**, titled “1605WDVM Louver”, sheets 1 through 11 of 11, dated 10/12/17, prepared by the manufacturer, signed and sealed by Wayne K. Helmila, P.E.

**B. TESTS**

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with installation diagram of Model 1605 WDVM Louver System, prepared by Intertek, Test Report No. **H4892.01-801-18-R4**, dated 09/25/17 and revised on 05/18/18, signed and sealed by Tyler Westerling, P.E.
2. Test Report on Wind Driven Rain Resistance per TAS 100(A)-95 on a Model 1605WDVM Vertical Aluminum Louver, prepared by Intertek, Test Report No. **H0211.02-801-18 R1**, dated 09/27/17 and revised on 11/21/17, signed and sealed by Tyler Westerling, P.E.
3. Test Report on High Velocity Wind Driven Rain Resistance per ANSI/AMCA 550-09 on a Model 1605WDVM Vertical Aluminum Louver, prepared by Intertek/ATI, Test Report No. **H0211.01-801-18-R3**, dated 04/20/17 and revised on 11/21/17, signed and sealed by Tyler Westerling, P.E.

**C. CALCULATIONS**

1. Louver structural calculations dated 11/03/17, prepared by Rice Engineering, signed and sealed by Wayne K. Helmila, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the **FBC 6<sup>th</sup> Edition (2017)** issued by Rice Engineering, dated 04/16/18, signed and sealed by Wayne K. Helmila, P.E.
2. Statement letter of no financial interest issued by Rice Engineering, dated 04/16/18, signed and sealed by Wayne K. Helmila, P.E.



---

Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 24-0516.06  
Expiration Date: August 30, 2028  
Approval Date: July 18, 2024

**Nailor Industries Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. EVIDENCE SUBMITTED UNDER NOA # 21-0630.12 AND NEW**

**A. DRAWINGS**

1. Drawing No. **1605WDVM**, titled “1605WDVM Louver”, sheets 1 through 12 of 12, dated 10/12/2017, with revision B dated 05/28/2024, prepared by manufacturer, signed and sealed by Wayne K. Helmila, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. Louver calculations, prepared by Rice Engineering, dated 04/29/2024, signed and sealed by Wayne K. Helmila, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the 8<sup>th</sup> edition (2023) of the FBC, issued by Rice Engineering, dated 04/29/2024, signed and sealed by Wayne K. Helmila, P.E.
2. Statement letter of no financial interest, issued by Rice Engineering, dated 04/29/2024, signed and sealed by Wayne K. Helmila, P.E.
3. ***Submitted under NOA # 21-0630.12***  
Statement letter of code conformance to the 7<sup>th</sup> edition (2020) FBC, issued by Rice Engineering, dated 08/16/21, signed and sealed by Wayne K. Helmila, P.E.



---

Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 24-0516.06  
Expiration Date: August 30, 2028  
Approval Date: July 18, 2024

DRAWING INDEX

1. INDEX TO DRAWINGS AND NOTES
2. 1605WDVM LOUVER - ELEVATION
3. 1605WDVM LOUVER - HEAD AND SILL DETAIL
4. 1605WDVM LOUVER - SKINNY WALL APPLICATION HEAD AND SILL DETAIL
5. 1605WDVM LOUVER - SKINNY WALL APPLICATION HEAD AND SILL DETAIL CONT.
6. 1605WDVM LOUVER - JAMB AND MULLION DETAIL
7. 1605WDVM LOUVER - BLADE STRAP DETAIL
8. 1605WDVM LOUVER - BAFFLE/ WEEP DETAIL
9. 1605WDVM LOUVER - SEALANT DETAIL
10. 1605WDVM LOUVER - PART PROFILES
- II. 1605WDVM LOUVER - BILL OF MATERIAL AND GENERAL NOTES
12. 1605WDVM LOUVER - FASTENER SCHEDULE

NOTES:

- I. THE 1605WDVM HAS BEEN TESTED IN ACCORDANCE WITH THE MIAMI-DADE COUNTY PROTOCOLS: TAS-100 A, TAS-201, TAS-202, & TAS-203 FOR WIND DRIVEN RAIN, LARGE MISSILE IMPACT, UNIFORM PRESSURE, AND CYCLIC WIND PRESSURE.
2. THIS LOUVER SYSTEM IS APPROVED FOR APPLICATIONS WITH DESIGN PRESSURES OF +/- 130 PSF OR LESS.
3. THIS LOUVER SYSTEM IS NON-BEARING AND IS NOT DESIGNED TO WITHSTAND BUILDING DEAD LOADS.
4. LOUVER ANCHORS ARE REVIEWED FOR ATTACHMENT INTO STEEL, CONCRETE, MASONRY, OR TIMBER STRUCTURE. MINIMUM EDGE DISTANCE AND EMBEDMENT REQUIREMENTS ARE SHOWN. NAILOR IND. DOES NOT DETERMINE THE STRUCTURE INTEGRITY OF THE SUBSTRUCTURE.
5. MAXIMUM SINGLE SECTION SIZE: 72" WIDE X 120" HIGH OR 120" WIDE X 72" HIGH.
6. MAXIMUM ASSEMBLED LOUVER SIZE UNLIMITED WIDE X 120" HIGH MAX. MULLION SPACING IS 72".
7. SECTIONS OR ASSEMBLIES MAY BE STACKED VERTICALLY PROVIDED A SUITABLE STRUCTURE STRUCTURAL SUPPORT IS DESIGNED AND INSTALLED BY OTHERS TO SUPPORT ALL LOADS TRANSFERRED FOR THE LOUVER.

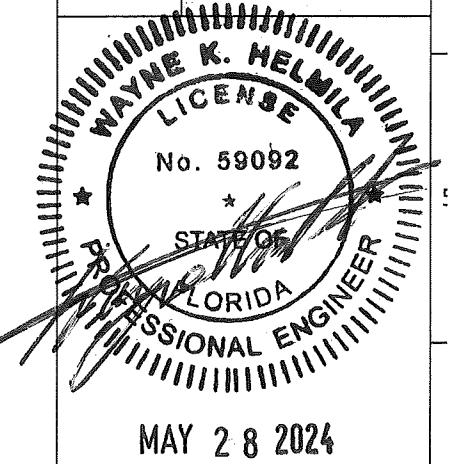
TESTS PERFORMED:

TAS-100 (A) WIND DRIVEN RAIN RESISTANCE  
 TAS-201 LARGE MISSILE IMPACT  
 TAS-202 UNIFORM STATIC AIR PRESSURE TEST  
 TAS-203 CYCLIC WIND PRESSURE TEST  
 DESIGN PRESSURE RATING 130 PSF

DWG. NO.	1605WDVM	
REV		B
SHEET: 1 OF 12		

INDEX

1605WDVM LOUVER  
 TITLE:  
 NAILOR INDUSTRIES INC.  
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 DO NOT REPRODUCE WITHOUT THE PERMISSION OF  
 Nailor Industries Inc.  
 Houston, TX 77039  
 4714 Wimfield Road  
 TEL: 281-590-1172  
 FAX: 281-590-3886  
 www.nailor.com



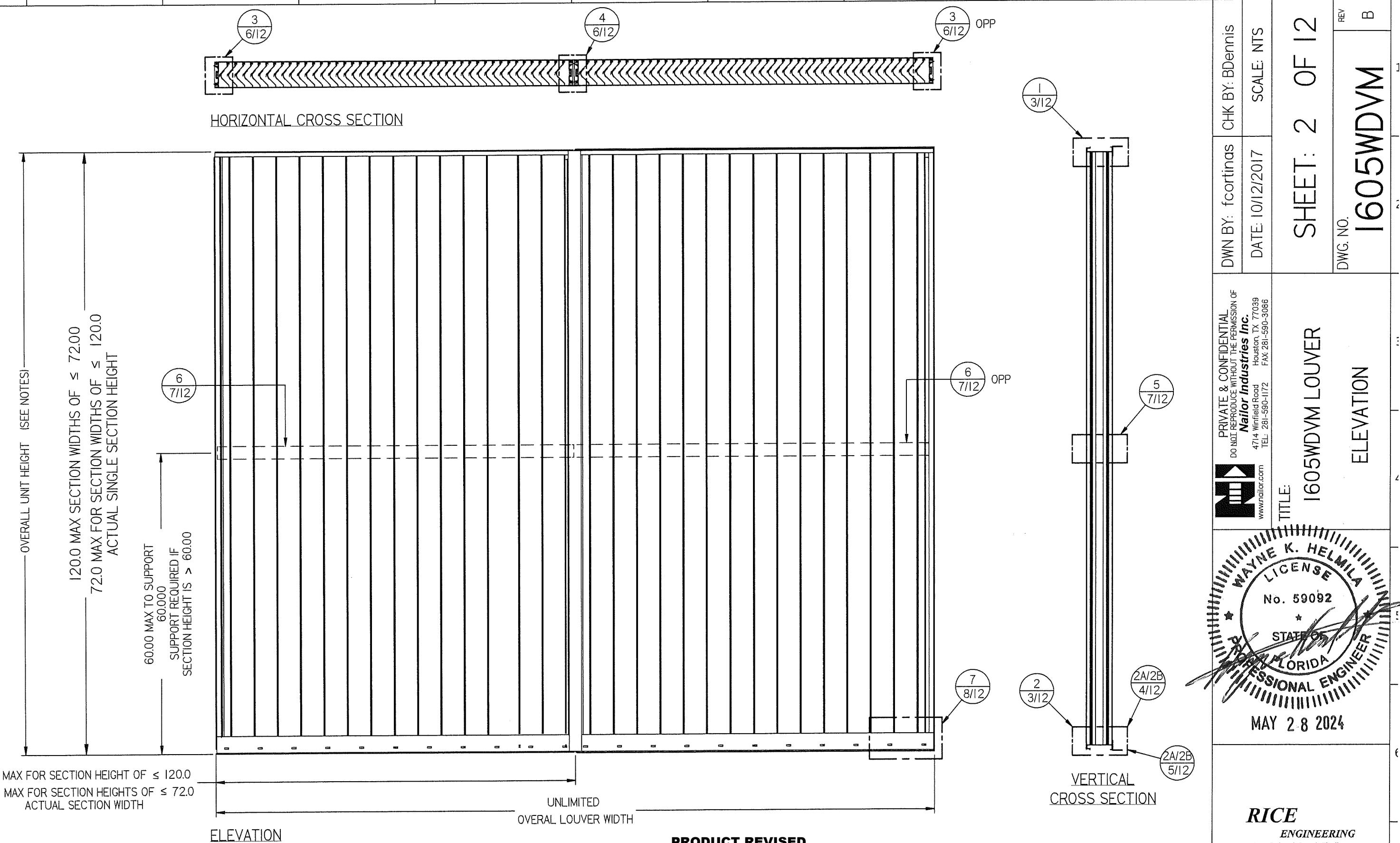
RICE  
 ENGINEERING

105 School Creek Trail  
 Luxemburg, WI 54217  
 Phone: (920) 617-1042  
 Fax: (920) 617-1100  
 www.rice-inc.com

Florida Firm No: F-01000005061  
 Certificate of Authorization: #9090  
 Wayne K. Helmila  
 Registration No: 59092

REVISIONS:

REV B: ADDED PAGE 5 AND RENUMBERED PAGES 6-12  
 - ADDED PAGE 5 SKINNY WALL APPLICATION HEAD AND SILL DETAIL CONT.  
 - UPDATED ALL PAGES.

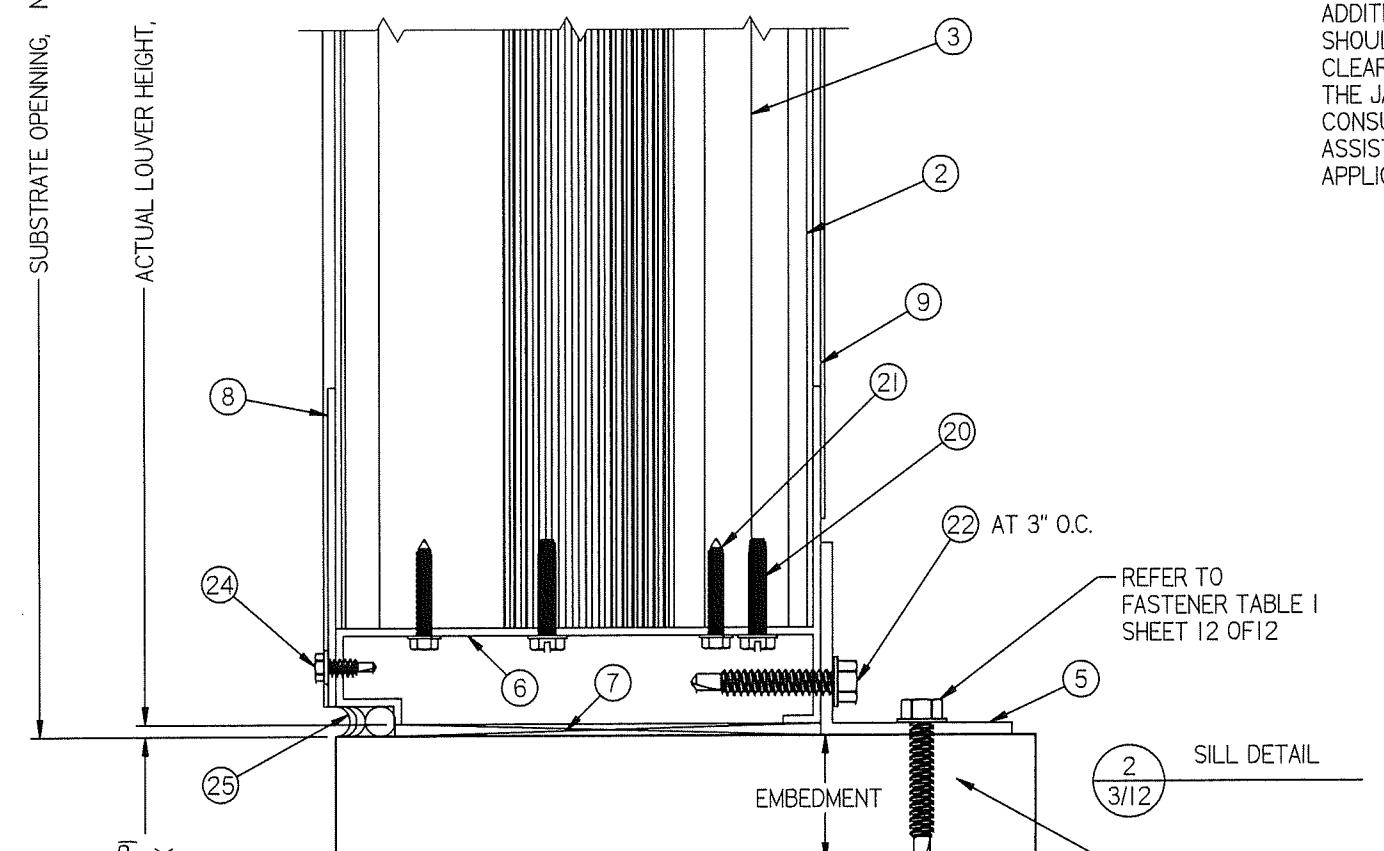
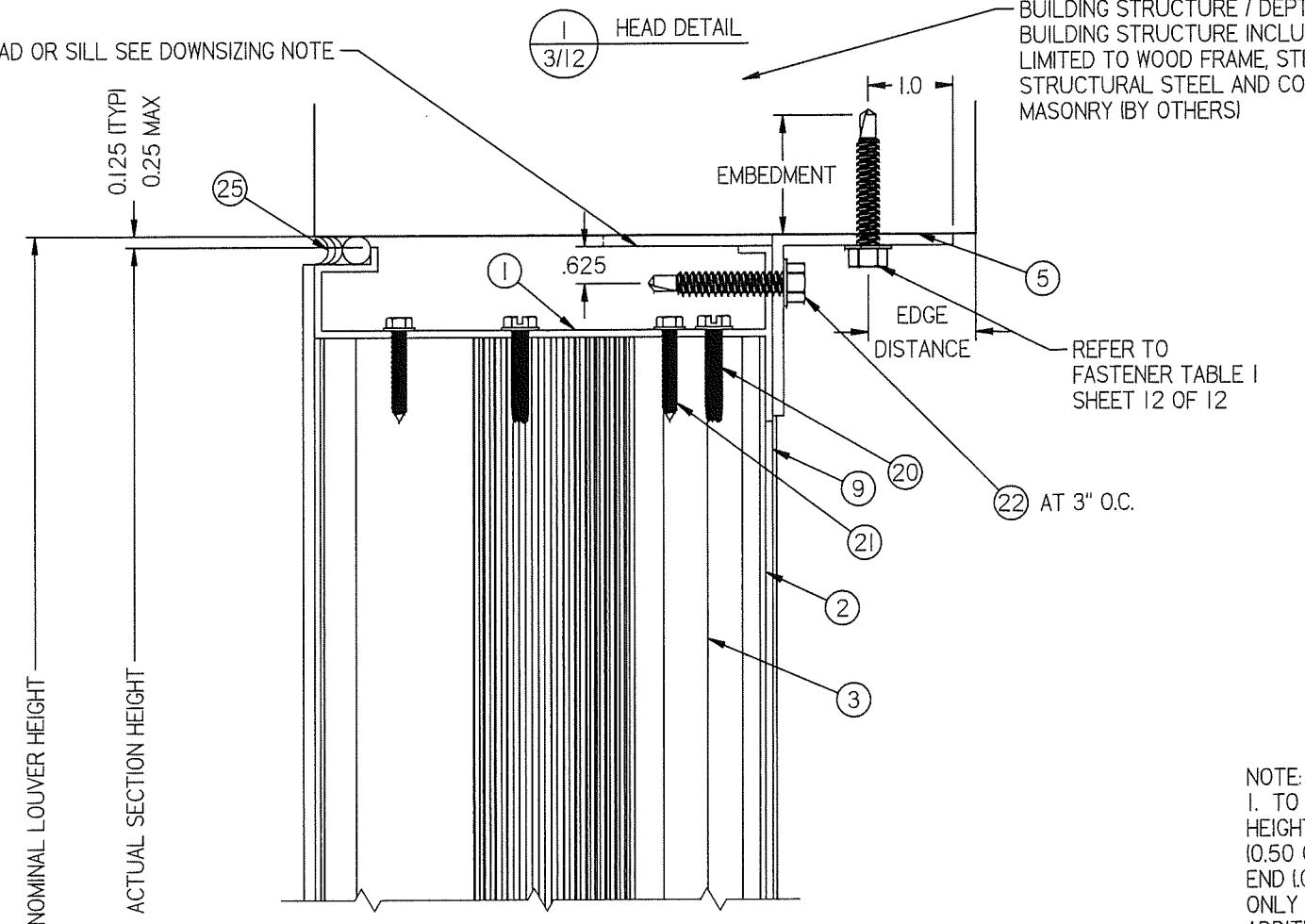


**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
**NOA-No. 24-0516.06**  
**Expiration Date 08/30/2028**  
By R. J. Morris  
**Miami-Dade Product Control**

REV. B- UPDATED SHEET TO ACCOUNT FOR PAGE 12

N:\Drawing\LOUVERS\AMCA\1605WDVM\1605WDVM.dft

ALTERNATE ORIENTATION OF ITEM 5. HEAD OR SILL SEE DOWNSIZING NOTE



NOTE:

I. TO ALLOW FOR SUBSTRATE ANCHOR HEAD CLEARANCE, LOUVER HEIGHT DOWNSIZING (UNDERCUT) OF UP TO 0.25 TOTAL PER END (0.50 OVERALL TOTAL) IS ALLOWABLE. DOWNSIZING OF 0.125 PER END (0.25 OVERALL TOTAL) FROM ACTUAL HEIGHT IS STANDARD. ONLY ENDS WITH ALTERNATE ANCHOR ORIENTATION MAY REQUIRE ADDITIONAL DOWNSIZING, BUT THE 0.125 STANDARD DOWNSIZING SHOULD ALLOW FOR ALTERNATE ANCHOR ORIENTATION SETUP CLEARANCES. THERE IS NO NEED FOR ADDITIONAL DOWNSIZING AT THE JAMBS WHEN USING ALTERNATE ANCHOR ORIENTATION. CONSULT YOUR LOCAL REP OR THE MANUFACTURER IF ASSISTANCE IS NEEDED FOR PROPER DOWNSIZING FOR YOUR APPLICATION.

**PRODUCT REVISED**  
as complying with the Florida  
Building Code

NOA-No. 24-0516.06

Expiration Date 08/30/2028

By Rice  
Miami-Dade Product Control

REV. B- UPDATED ADDED NOTE #2 TO REFLECT CALC.  
-UPDATED FASTENER NOTE TO REFLECT CHANGES TO  
FASTENER TABLES.

**RICE**  
ENGINEERING

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: (920) 617-1042  
Fax: (920) 617-1100  
www.rice-inc.com

Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
Wayne K. Helmila  
Registration No: 59092

SHEET: 3 OF 12  
DWG. NO. **1605WDVM**  
REV B

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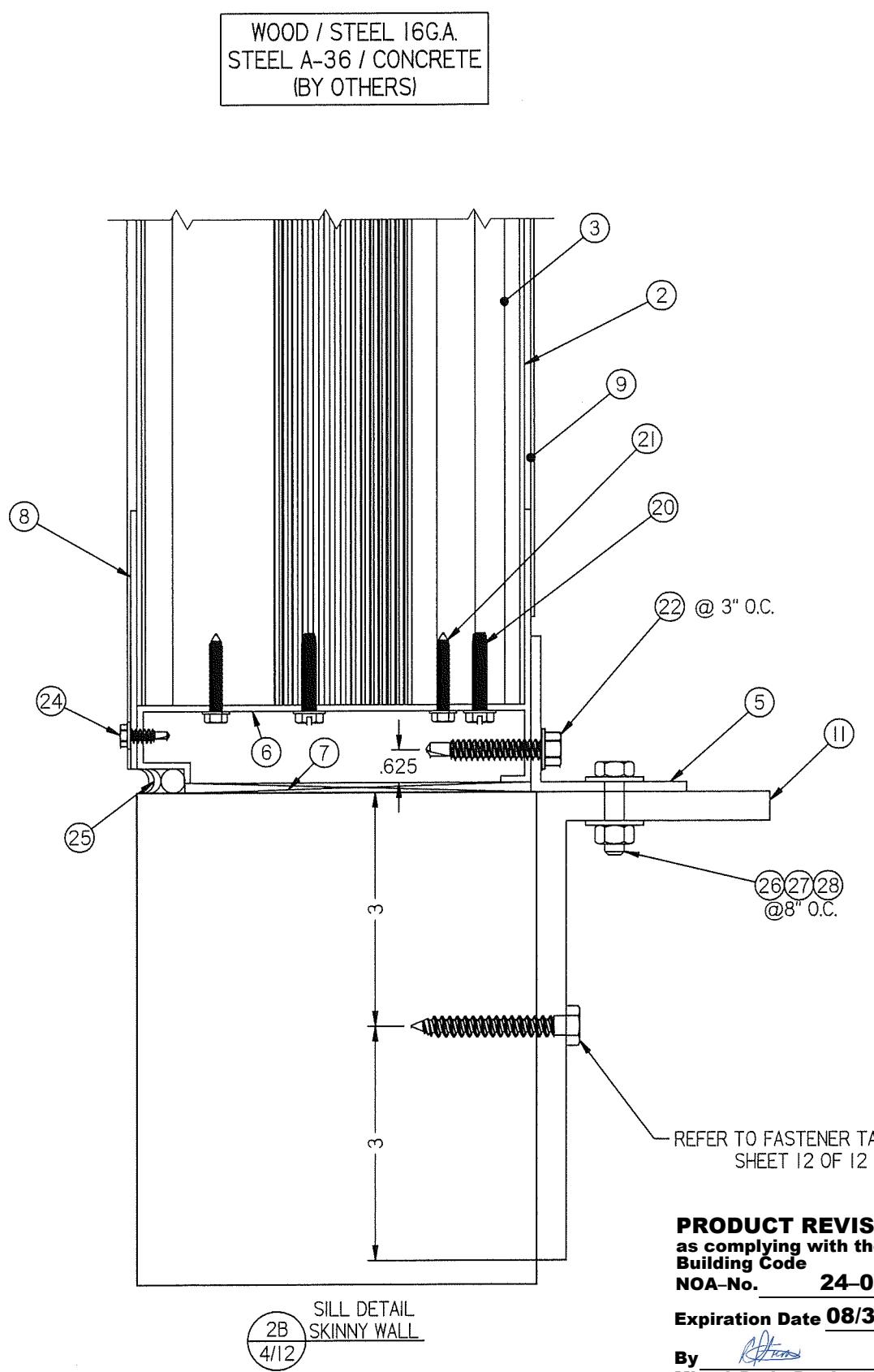
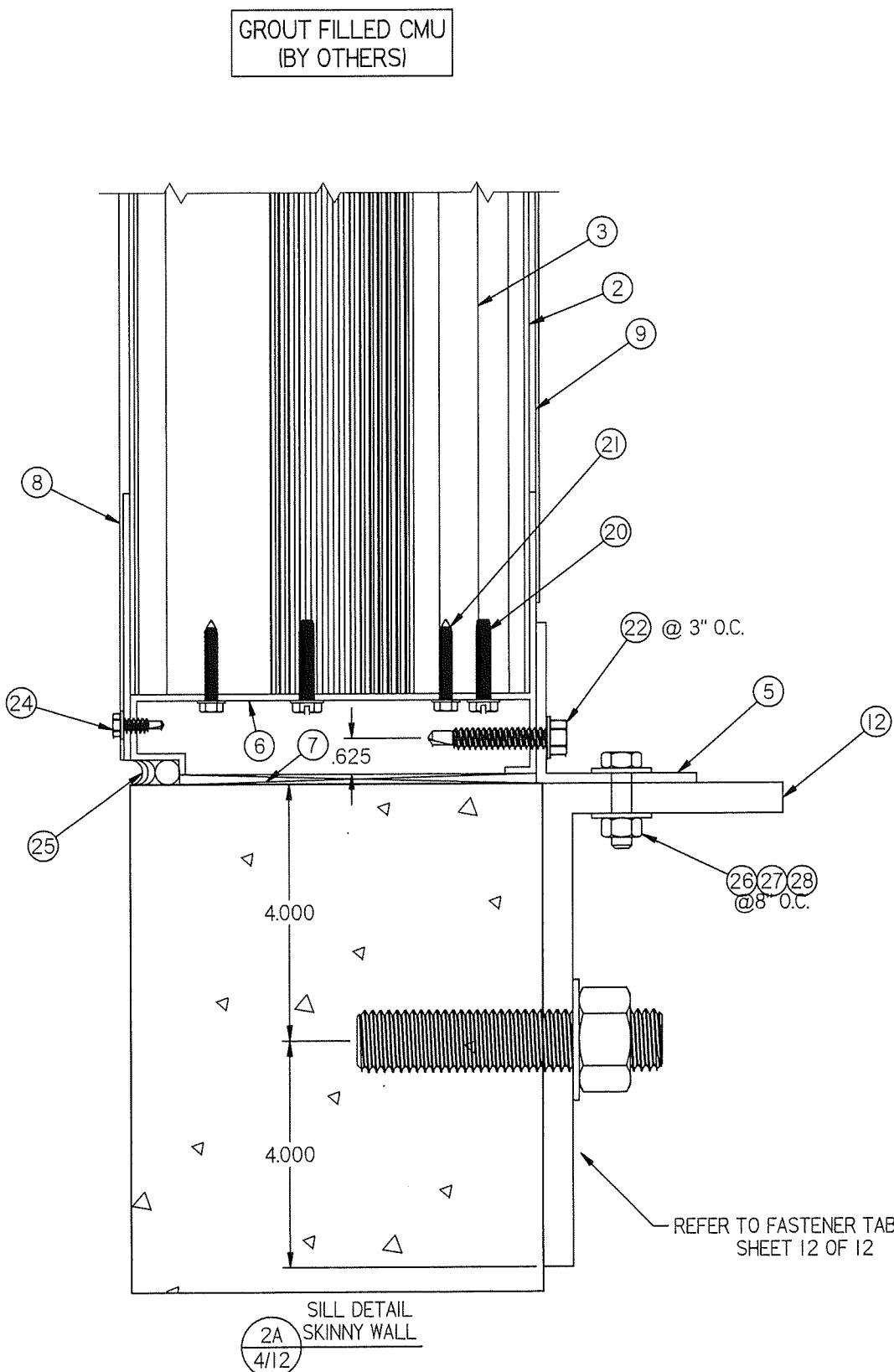
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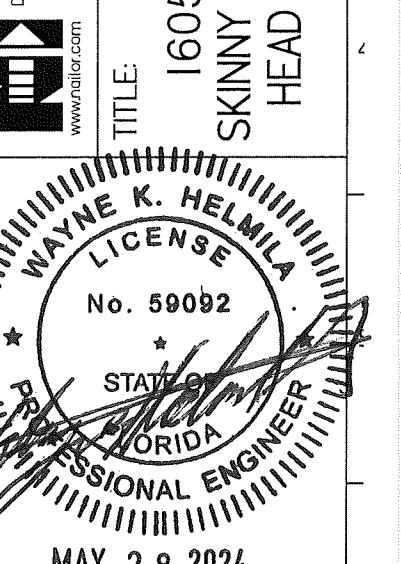


**PRODUCT REVISED**  
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Expiration Date 08/30/2028  
By   
Miami-Dade Product Control

REV. B - UPDATED FASTENER NOTE TO  
REFLECT CHANGES TO FASTENER TABLES  
- CMU DETAIL UPDATED PER CALCULATIONS

1605WDVM LOUVER  
SKINNY WALL APPLICATION  
HEAD AND SILL DETAIL

SHEET: 4 OF 12  
DWG. NO. 1605WDVM  
REV B



**RICE**  
ENGINEERING

105 School Creek Trail  
Luxemburg, WI 54217  
Phone: (920) 617-1042  
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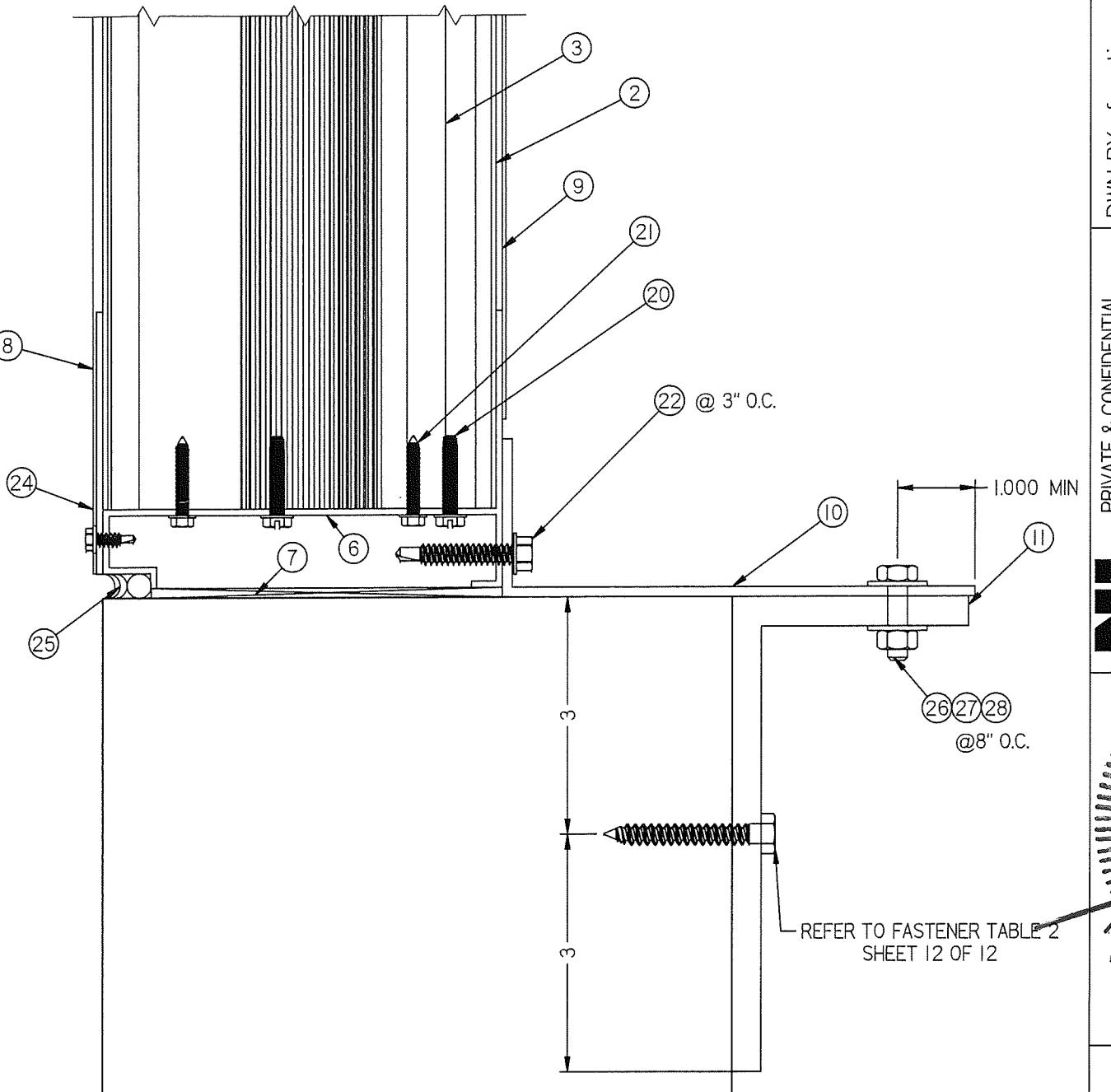
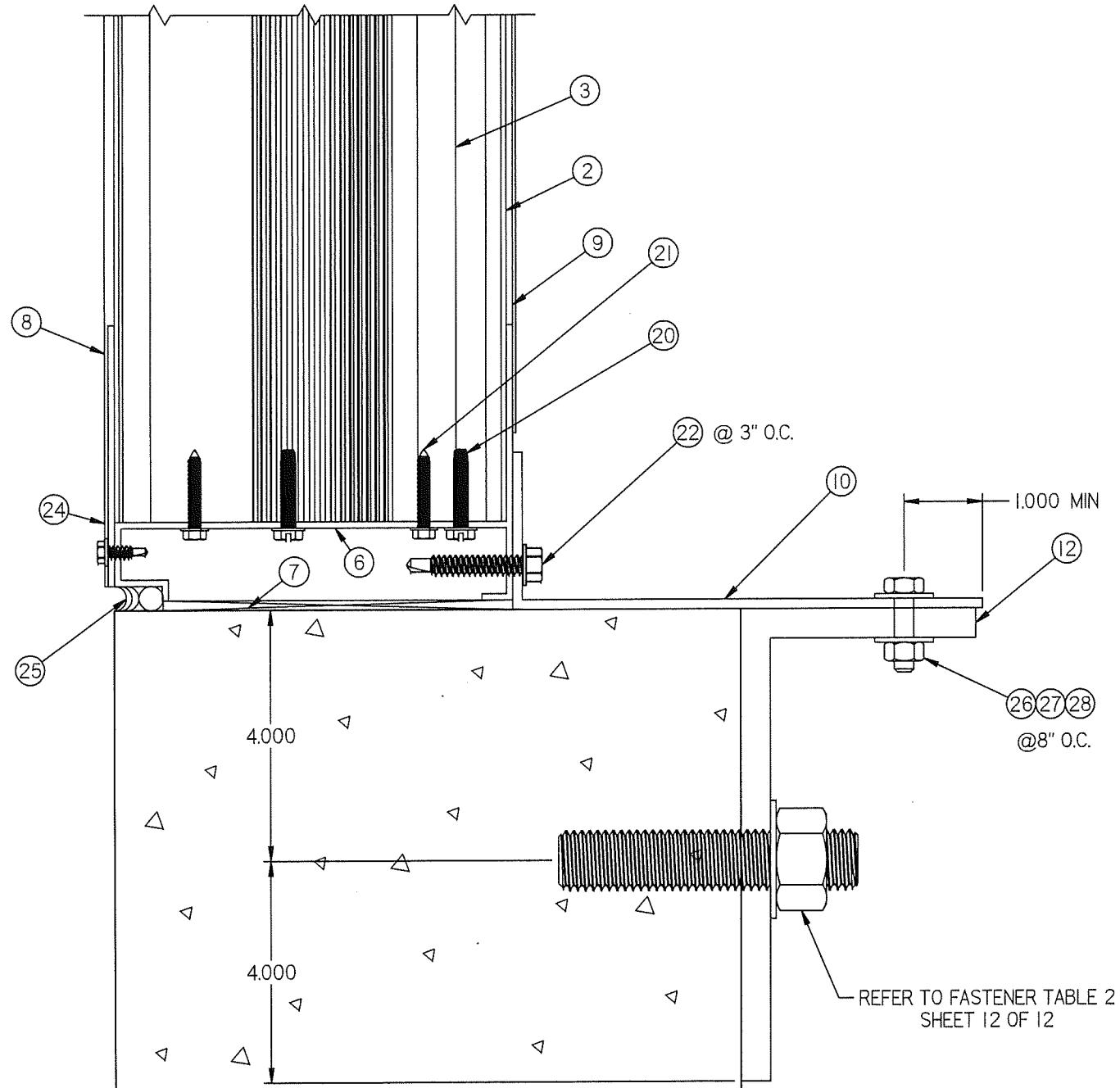
Florida Firm No: F-01000005061  
Certificate of Authorization: #9090  
Wayne K. Helmila  
Registration No: 59092

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Houston, TX 77039  
TEL: 281-590-4172  
FAX: 281-590-3086

DWN BY: fcortinas CHK BY: BDennis  
DATE: 10/12/2017 SCALE: NTS

GROUT FILLED CMU  
(BY OTHERS)

WOOD / STEEL 16GA.  
STEEL A-36 / CONCRETE  
(BY OTHERS)



2B  
SILL DETAIL  
SKINNY WALL  
5/12

2A  
SILL DETAIL  
SKINNY WALL  
5/12

**PRODUCT REVISED**  
as complying with the Florida  
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Expiration Date 08/30/2028

By   
Miami-Dade Product Control

REV. B- ADDED PAGE TO SHOW ALTERNATE  
INSTALLATION FOR THICKER SUBSTRATES.

**RICE**  
ENGINEERING

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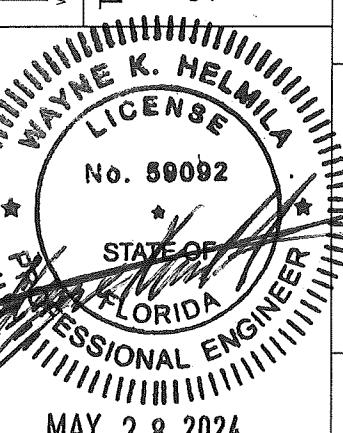
Florida Firm No: F-01000005061  
Certificate of Authorization: #0909  
Wayne K. Helmila  
Registration No: 59092

**1605WDVM**  
SHEET: 5 OF 12  
DWG. NO.  
REV B

**1605WDVM LOUVER**  
**SKINNY WALL APPLICATION**  
**HEAD AND SILL DETAIL**  
CONT.

**1605WDVM**  
TITLE:

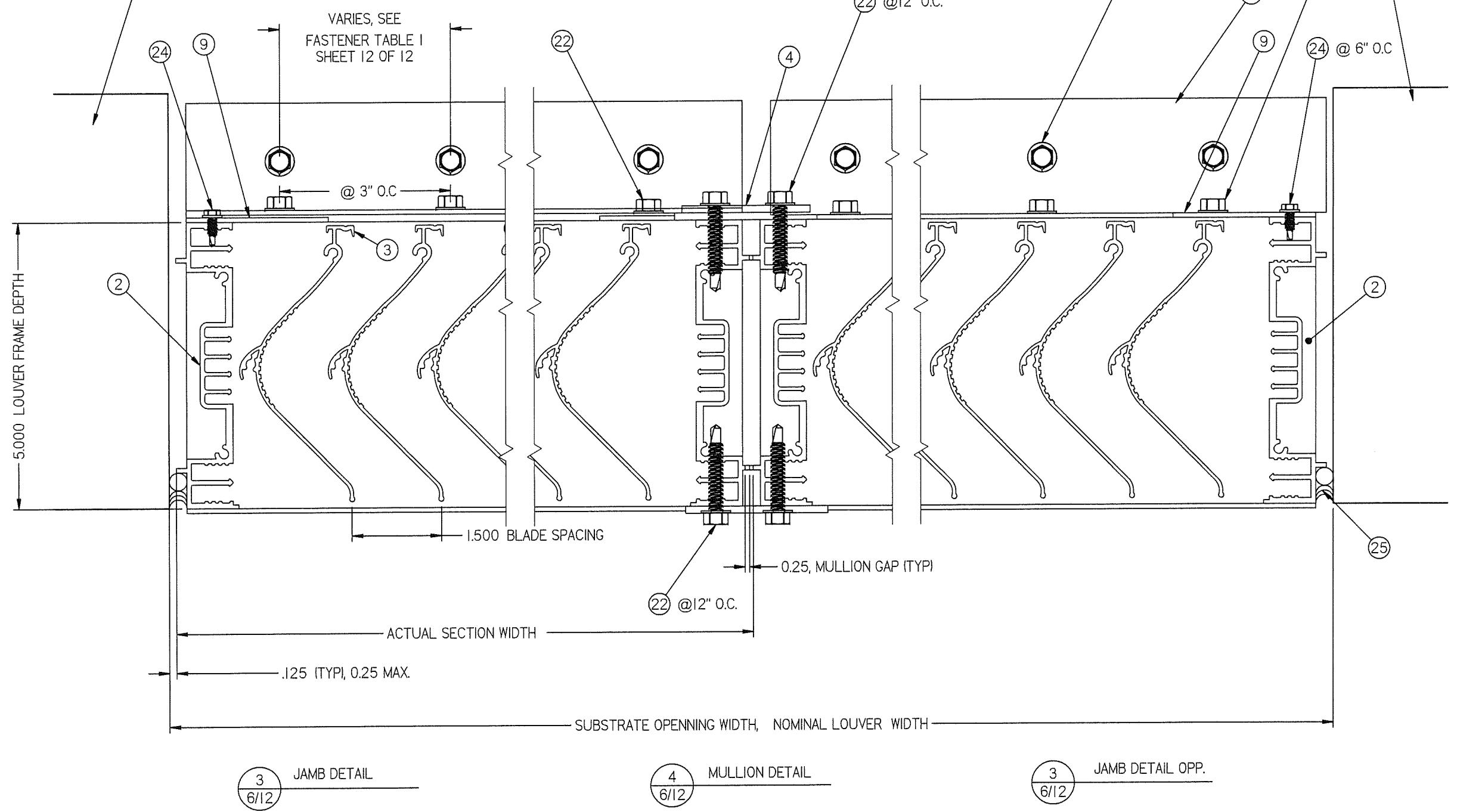
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4714 Wiford Road  
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TEL: 281-590-1172  
FAX: 281-590-3986



BUILDING STRUCTURE / DEPTH MAY VARY.  
BUILDING STRUCTURE INCLUDE BUT NOT  
LIMITED TO WOOD FRAME, STEEL STUDS,  
STRUCTURAL STEEL AND CONCRETE /  
MASONRY (BY OTHERS)

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 24-0516.06  
Expiration Date 08/30/2028  
By RH  
Miami-Dade Product Control

BUILDING STRUCTURE / DEPTH MAY VARY.  
BUILDING STRUCTURE INCLUDE BUT NOT  
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MASONRY (BY OTHERS)



REVISIONS:  
REV B: ADDED NOTE FOR ANGLE  
INSTALLATION O.C.  
- UPDATED PAGE NUMBERS

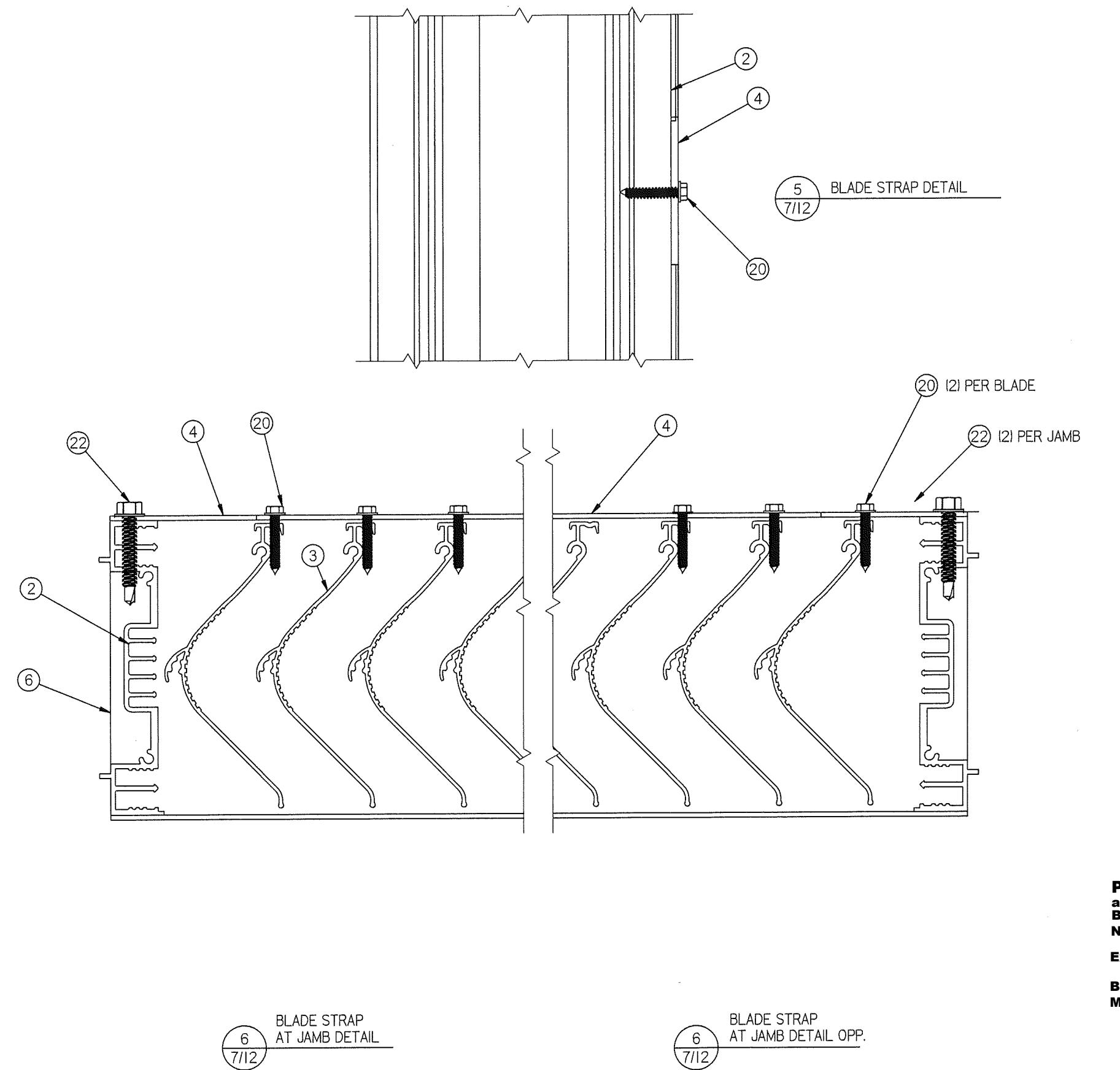
PRIVATE & CONFIDENTIAL DO NOT REPRODUCE WITHOUT THE PERMISSION OF <b>Nailor Industries Inc.</b> 4714 Winfield Road Houston, TX 77039 TEL: 281-590-1722 FAX: 281-590-3086	DWN BY: fcortinas	CHK BY: BDennis
	DATE: 10/12/2017	SCALE: NTS
SHEET: 6 OF 12		DWG. NO. <b>1605WDVM</b>
		REV B

**1605WDVM LOUVER**  
**JAMB AND MULLION DETAIL**

**WAYNE K. HELMILA**  
LIC. NO. 59092  
STATE OF FLORIDA  
PROFESSIONAL ENGINEER  
MAY 28 2024

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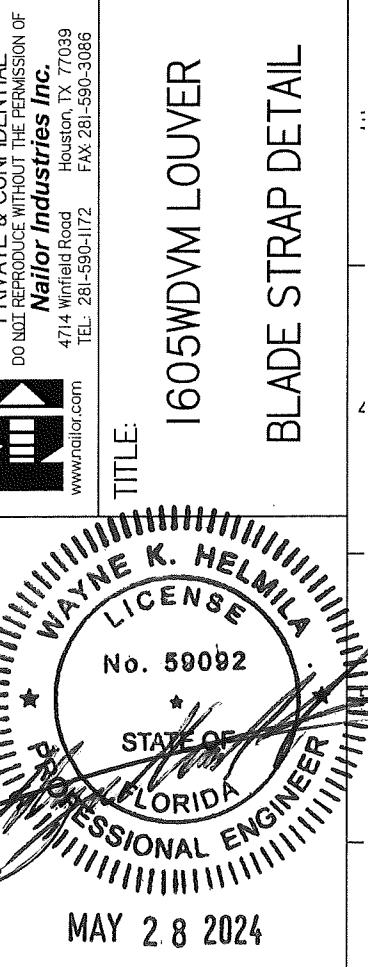


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REV B  
DWG. NO. 1605WDVM  
SHEET: 7 OF 12  
TITLE: 1605WDVM LOUVER  
BLADE STRAP DETAIL  
DWG. NO. 1605WDVM  
SHEET: 7 OF 12  
TITLE: 1605WDVM LOUVER  
BLADE STRAP DETAIL

DWN BY: fcortinas CHK BY: BDennis  
DATE: 10/12/2017 SCALE: NTS

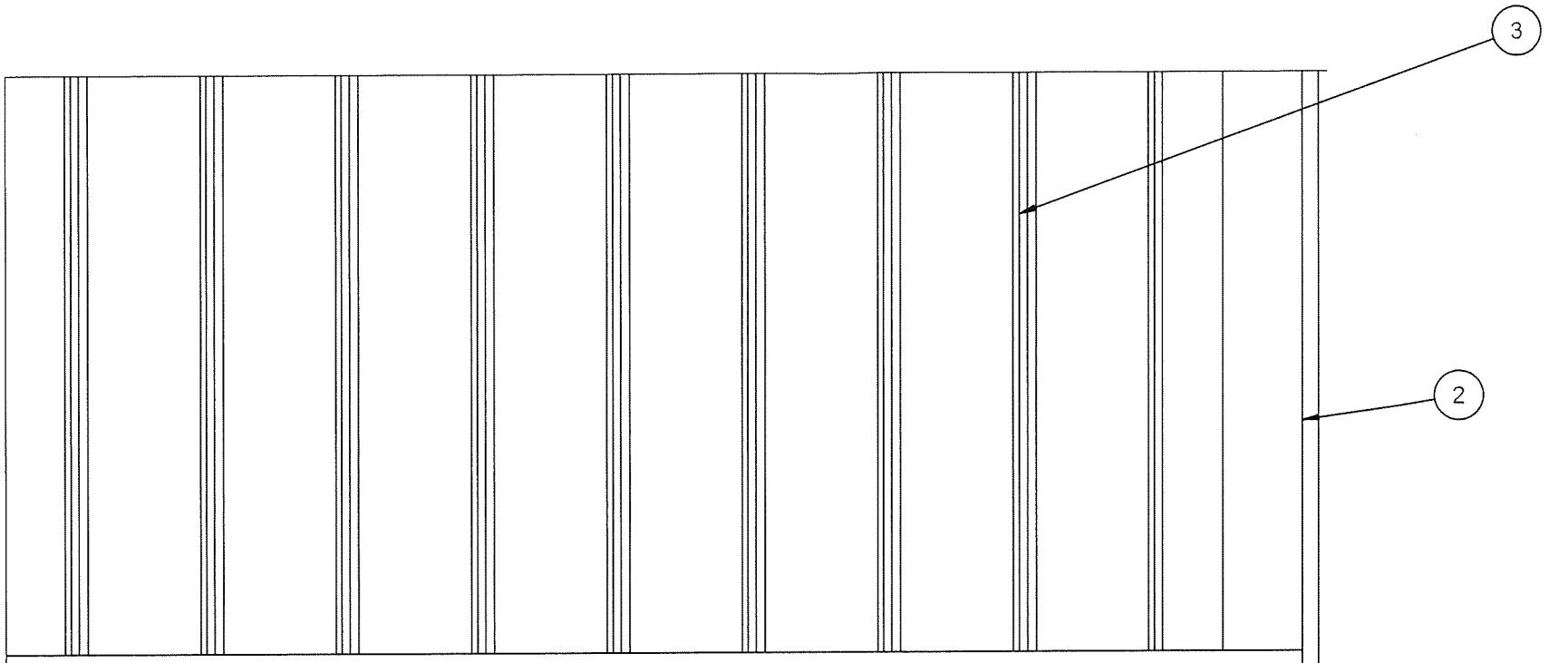
REV B  
DWG. NO. 1605WDVM  
SHEET: 7 OF 12  
TITLE: 1605WDVM LOUVER  
BLADE STRAP DETAIL



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Registration No: 59092



WEEP SLOTS

6.500

250

.875

6.000 O.C. TYP

3.25 OFFSET FROM EXTERIOR LEFT  
END OFFSET VARIES FROM EXTERIOR RIGHT

8  
24  
6  
.500 OFFSET, TYP.

7 BAFFLE/ WEEP DETAIL  
8/12

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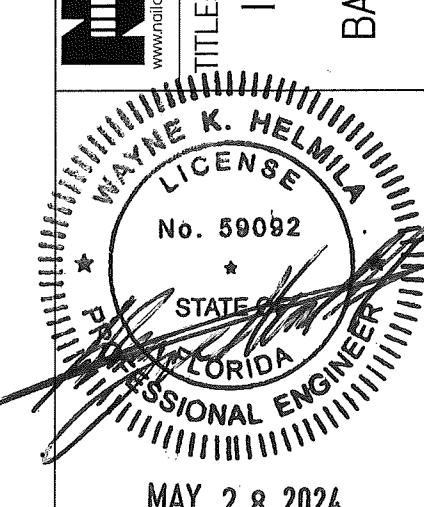
REV. B - UPDATED PAGE NUMBERS  
- ADDED SCREW AND BAFFLE

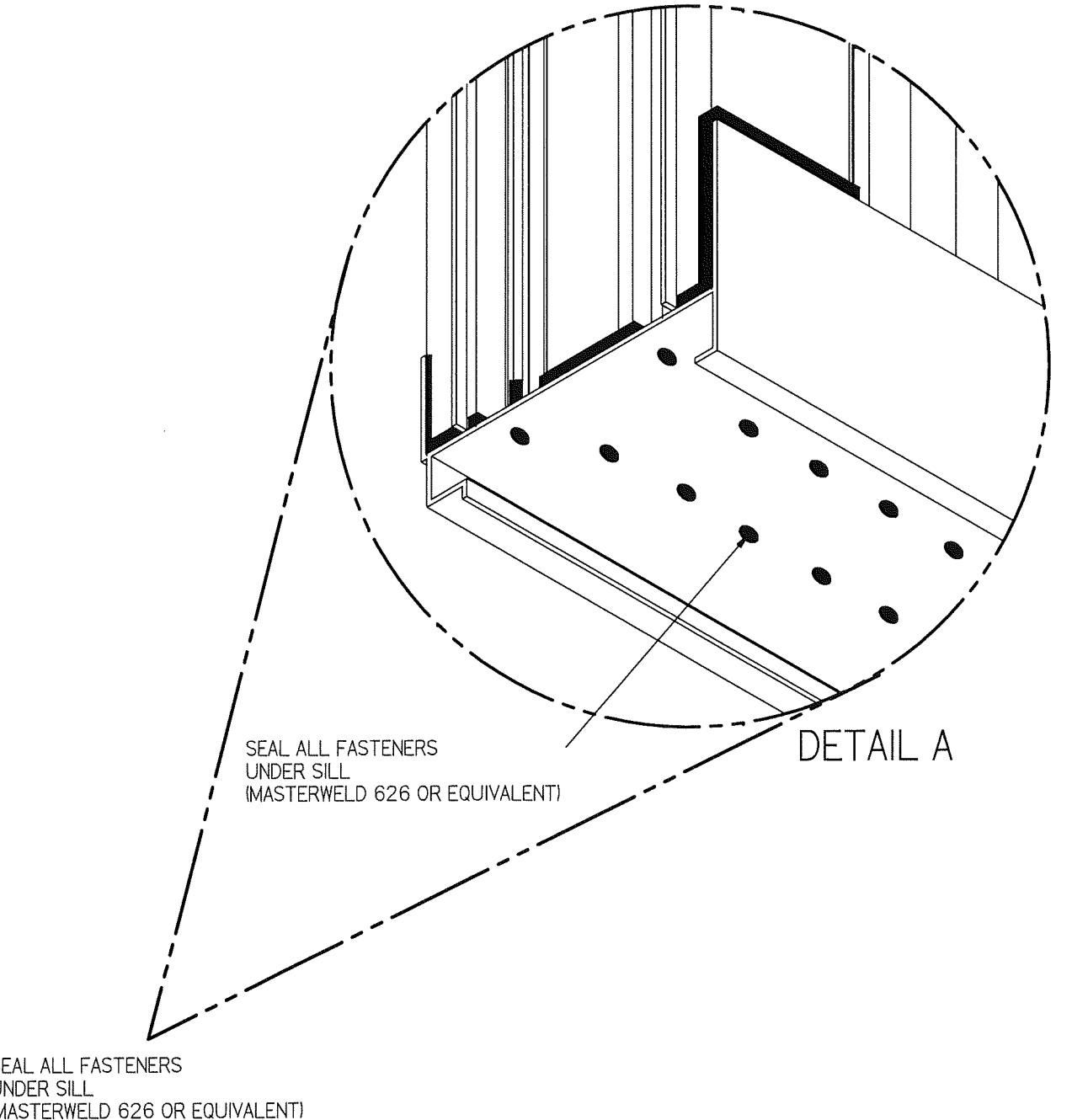
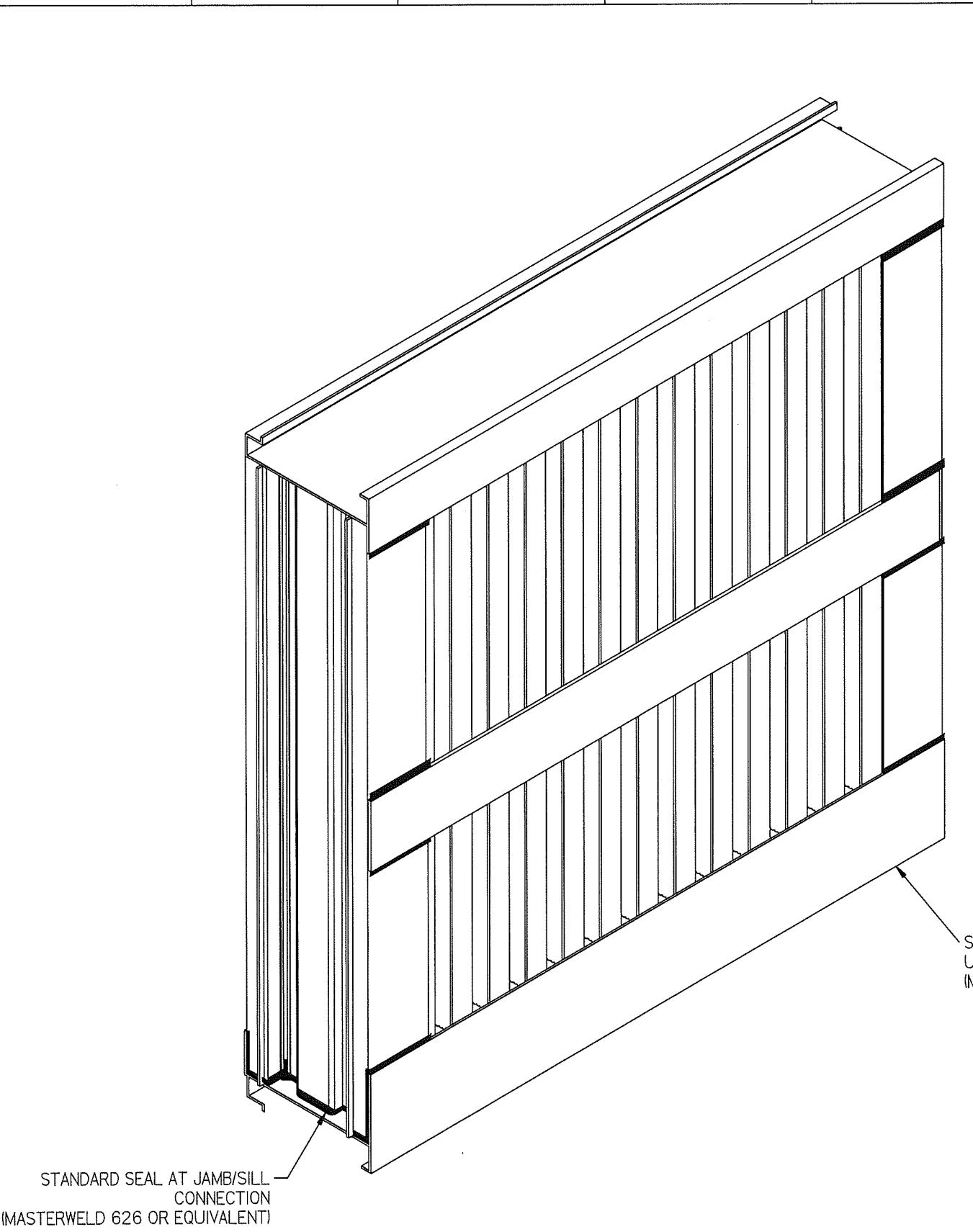
1605WDVM LOUVER  
BAFFLE / WEEP DETAIL  
DWG. NO. 1605WDVM

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DWN BY: fcortinas CHK BY: BDennis  
DATE: 10/12/2017 SCALE: NTS

REV B  
SHEET: 8 OF 12  
DWG. NO. 1605WDVM





DETAIL A

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		DATE: 10/12/2017	SCALE: NTS
		SHEET: 9 OF 12	
		DWG. NO. <b>1605WDVM</b>	
		REV	B

**1605WDVM LOUVER**

**SEALANT DETAIL**

**WAYNE K. HELMILA**  
LIC. NO. **59092**  
STATE OF **FLORIDA**  
PROFESSIONAL ENGINEER  
MAY 28 2024



## BILL OF MATERIALS

ITEM	INTERNAL ID	DESCRIPTION	MATERIAL	NOTES
1	C6-119	HEAD / SILL FRAME	6063-T6	ONLY AT HEAD
2	C6-241	JAMB FRAME	6063-T6	
3	C6-203	BLADE	6063-T6	1.5" CENTERS/SPACING
4	C6-179	BLADE STRAP / MULLION BAR	6063-T6	REQUIRED IF SECTION HEIGHT IS 60.0"
5	C6-160	2 X 2 X 1/8 ANGLE (CONT)	6063-T6	AT HEAD AND SILL ONLY
6	C6-240	SILL	6063-T6	ONLY AT SILL
7	-	ALUMINUM SUPPORT SHIM	5052-H32	BY OTHERS, OPTIONAL, AS NEEDED
8	-	BAFFLE	5052-H32	FRONT DRAIN
9	-	JAMB STOP	5052-H32	SIZE VARIES AS NEEDED
10	-	6 X 3 X 1/4 ANGLE (CONT)	6061-T6	USED FOR SKINNY WALL APPLICATIONS
11	-	6 X 3 X 3/8 ANGLE (CONT)	6061-T6	USED IN SKINNY WALL APPLICATION
12	-	3 X 8 X 3/8 ANGLE (CONT)	6061-T6	USED IN SKINNY WALL APPLICATION FOR CMU
--				
20	C6-189	SCREW, MACHINE, HW, #10-24 X 1 1/2,	300 SERIES, SS CON. CW	2 @ BLADE ENDS, AND BLADE STRAP ONE PER BLADE
21	C6-192	SCREW, MACHINE, HEX, #10 X 1 1/2,	300 SERIES, SS CON. CW	2 @ FRAME CORNERS
22	C6-193	SCREWM METAL, HEX, #14 X 1 1/2,	300 SERIES, SS CON. CW	@ HEAD AND SILL, AND 2 AT BLADE STRAP AT JAMBS
24	C6-198	SCREW, MTL, HEX, #8 X 3/4,	300 SERIES, SS CON. CW	@ SILL AT BAFFLE AND JAMB STOPS @ 6" O.C.
25	-	SEALANT & BACKER ROD	VARIOUS	BY OTHERS
26	C6-181	1/4 NYLON INSERT LOCKNUT	STAINLESS	
27	C6-186	1/4 COMM'L FLAT WASHER	STAINLESS	
28	C6-187	1/4-20 X 1 HEX CAP SCREW 18-8 SS	STAINLESS	

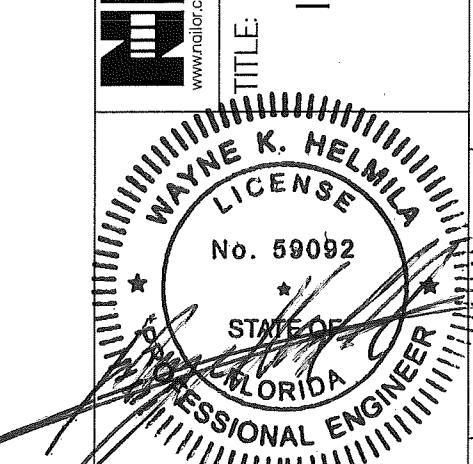
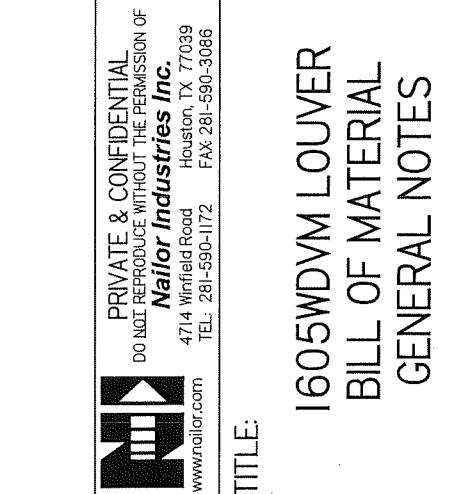
## GENERAL NOTES:

1. DUE TO PASSING TAS-100A, THE LOUVER IS DESIGNED TO PREVENT WIND DRIVEN RAIN FROM PENETRATING THE SPACE BEHIND THE LOUVER. AS SUCH, THE LOUVER MAY BE INSTALLED IN A LOCATION WHERE THE SPACE/ROOM BEHIND THE LOUVER IS NOT DESIGNED TO DRAIN WATER PENETRATING INTO THE ROOM OR THE ROOM WILL HOUSE NON-WATER RESISTANT/ PROOF EQUIPMENT, COMPONENTS, OR SUPPLIES.
2. THE MAXIMUM SINGLE SECTION SIZE IS 120 WIDE BY 72 HIGH OR 72 WIDE BY 120 HIGH. THE MAXIMUM OVERALL/ ASSEMBLED SIZE IS UNLIMITED WIDE BY USE OF MULTIPLE SECTIONS. SECTIONS/ ASSEMBLIES MAY BE STACKED VERTICALLY PROVIDED THERE IS SUITABLE STRUCTURAL SUPPORT ( DESIGNED AND INSTALLED BY OTHERS) TO SUPPORT ALL LOADS TRANSFERRED FROM THE LOUVER HEAD AND / OR SILL MOUNTING ANGLES TO THE SUBSTRATE.
3. GENERAL LOUVER CONSTRUCTION: HEAD, SILL, JAMBS, AND BLADES ARE EXTRUDED ALUMINUM. BLADE SPACING IS 1.5 INCHES. BLADES ARE SECURED WITH (2) #10 X 1 1/2" MACHINE SCREWS PER BLADE END. HEAD IS SECURED TO THE JAMB WITH (2) #10 X 1 1/2" MACHINE SCREWS PER HEAD END, SILL IS SECURED TO JAMBS WITH (2) #10 X 1 1/2" MACHINE SCREWS PER SILL END. BLADE SUPPORT STRAP IS SECURED TO BLADES BY (2) SCREW PER BLADE AND SECURED TO JAMB BY (2) SCREWS AT STRAP END. BLADE SUPPORT STRAP IS REQUIRED IF ACTUAL LOUVER HEIGHT IS > 60 INCHES.
4. INSTALLER TO PROVIDE SEPARATION OF DISSIMILAR MATERIALS AS REQUIRED. SEE ALUMINUM DESIGN MANUAL ( CHAPTER F ) FOR DETAILS.
5. ALL ALUMINUM, STAINLESS STEEL (SS), AND PLATED / COATED STEEL PARTS PROVIDED BY MANUFACTURER ARE INHERENTLY CORROSION RESISTANT OR HAVE A CORROSION RESISTANT COATING.
6. STEEL / STAINLESS, STEEL / ALUMINUM PARTS MAY BE MADE OUT OF ALTERNATE ALLOY THAT HAS EQUAL OR GREATER YIELD STRENGTH. PART DIMENSIONS ARE MINIMUMS UNLESS DEFINED OTHER WISE.
7. THE INTERNAL ID# SHOWN ON PAGE 9 IS FOR FACTORY USE AND TRACKING PURPOSES ONLY AND MAY BE UPDATED AT ANY TIME. ANY UPDATES WILL NOT ALTER THE ITEM AS DESCRIBED HEREIN.

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REV B - UPDATED PAGE NO.  
ADDED ITEM# 8- BAFFLE  
ADDED ITEM# 9- JAMB STOP  
ADDED ITEM #10- 6 X 3 X 1/4 ANGLE (CONT)  
ADDED ITEM#11- 6 X 3 X 3/8 ANGLE (CONT)  
ADDED ITEM # 12 -8 X 3 X 3/8 ANGLE (CONT)

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	DATE: 10/12/2017	SCALE: NTS
SHEET: 11 OF 12		
DWG. NO. 1605WDVM		
BILL OF MATERIAL GENERAL NOTES		



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TABLE I: HEAD & SILL ANCHORS													DWG. NO.		REV	
Wood	Steel Stud	Steel	Concrete	CMU	Skinny Wall	Min.	Fastener Type	Diameter	# Rqd	O.C.	Spacing	Edge	End	Embedment	1605WDVM	B
X						SG 0.42	LAG BOLT (300 SERIES SS - COND. CW - Fy = 65 ksi)	1/4"	1	3-1/4"	2"			2-1/16		
X						SG 0.42	LAG BOLT (300 SERIES SS - COND. CW - Fy = 65 ksi)	3/8"	1	3-3/4"	2"			2-1/16		
	X					16 Ga.	Elco Bi-Flex Screws (300 Series SS, FY = 65 ksi)	1/4"	1	3"	2"			3 THREADS BEYOND SUBSTRATE		
	X					A-36	Elco Bi-Flex Screws (300 Series SS, FY = 65 ksi)	1/4"	1	9"	2"			1/4"		
	X					A-36	Elco Drill-Flex Drilling Screws (Cond. CW - Fy = 65ksi) Sealed w/ Liquid Prosoco	5/16"	1	12"	2"			1/4"		
			X- Cracked 6" Deep			4 ksi	Hilti Kwik HUS-EZ SS 316	3/8	1	12"	4"	4"		2-1/2		

TABLE 2: SKINNY WALL ANCHORS													DWG. NO.		REV	
Wood	Steel Stud	Steel	Concrete	CMU	Skinny Wall	Min.	Fastener Type	Diameter	# Rqd	O.C.	Spacing	Edge	End	Embedment	1605WDVM	B
X					X	SG 0.42	LAG BOLT (300 SERIES SS - COND. CW - Fy = 65 ksi)	1/4"	1	3-3/4"	3"			2-3/16"		
X					X	SG 0.42	LAG BOLT (300 SERIES SS - COND. CW - Fy = 65 ksi)	3/8"	1	5"	3"			2-3/16"		
	X				X	16 Ga.	Elco Bi-Flex Drilling Screws (300 Series SS, FY = 65 ksi)	1/4"	1	1"	3"			3 THREADS BEYOND SUBSTRATE		
	X				X	A-36	Elco Bi-Flex Drilling Screws (300 Series SS, FY = 65 ksi)	1/4"	1	7"	3"			1/4"		
	X				X	A-36	Elco Drill-Flex Drilling Screws (Cond. CW - Fy = 65ksi) Sealed w/ Liquid Prosoco	5/16"	1	8"	3"			1/4"		
		X- Cracked 6" Deep			X	4 ksi	HILTI KWIK BOLT TZ2 SS 304	3/8"	1	8"	3"	3"		2-1/2"		
		X- Cracked 6" Deep			X	4 ksi	HILTI KWIK BOLT TZ2 SS 304	1/2"	1	10"	3"	3"		3"		
			X-Grout Filled	X	2 ksi		HILTI HIT-Hy 270 Threaded Rod 316/304 SS	3/4"	1	8"	4"			6-3/4"		

NOTE 1: CONCRETE MASONRY (CMU) SHALL BE > THE FOLLOWING, 6" WIDE, CMU CONFORMING TO ASTM C-90 FILLED WITH 4,747 KSI GROUT.

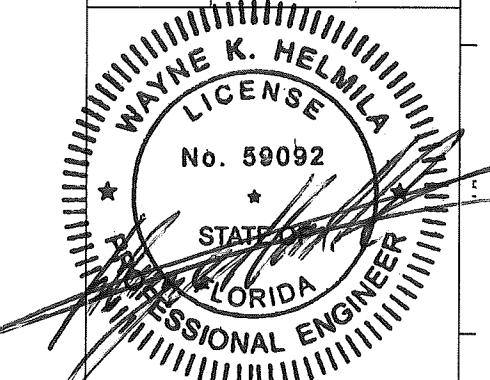
NOTE 2: CONCRETE MASONRY (CMU) SHALL BE > THE FOLLOWING, 6" WIDE, GRADE N, TYPE II, LIGHT-WEIGHT / MEDIUM-WEIGHT / NORMAL-WEIGHT CMU CONFORMING TO ASTM C-90. MORTAR MUST BE TYPE N. CMU STRENGTH = 2000 psi

NOTE 3: CONCRETE, STEEL, WOOD, MASONRY, CURTAIN WALL, STOREFRONT, AND ALL OTHER BUILDING SUBSTRATES ARE DESIGNED BY OTHERS.

NOTE 4: ENGINEER OF RECORD TO VERIFY THAT BUILDING SUBSTRATE CAN SUPPORT THE LOUVER REACTIONS.

NOTE 5: THREAD PENETRATION LENGTH SIGNIFIES THE REQUIRED LENGTH OF THE THREADED PORTION OF THE FASTENER INTO THE WOOD SUBSTRATE PROVIDING FULL CONTACT WITH WOOD. LAG SCREW TIP CANNOT BE CONSIDERED PART OF THE THREADED PORTION OF THE SCREW. LAG SCREWS ARE NOT TO BE INSTALLED AT WOOD JOINTS / SPICES WHERE THE LAG SCREW COULD FALL BETWEEN MEMBERS.

NOTE 6: STEEL STUDS TO BE 16 GA. FY = 33ksi MIN.



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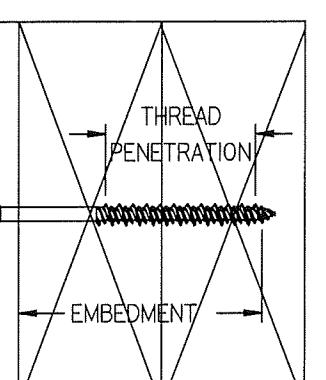


Diagram illustrating the dimensions of a threaded fastener. The 'Thread Penetration' is the length of the threaded portion of the screw that penetrates into the wood substrate. The 'Embedment' is the length of the threaded portion of the screw that is embedded in the wood substrate.

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REVISIONS:  
REV B: UPDATED FASTENER  
SCHEDULE (2 TABLES).

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