

EXTRUDED ALUMINUM LOUVERED PENTHOUSES BOX (POST) CORNERS MODEL: 1600PHB

Nailor Model 1600PHB Extruded Aluminum Box Corner Penthouses offer an aesthetically appealing option of concealing mechanical rooftop equipment or protecting air intake/relief openings from outside elements. A variety of finishes, construction options and accessories are available to meet almost any requirement.

STANDARD CONSTRUCTION:

BLADES: Type 6063-T5 extruded aluminum, .080" (2.03)

nominal wall thickness, see note 1 below.

BLADE SUPPORT 1 1/2" x 2" (38 x 51) on max. 60" (1524) centers.

ANGLES:

ROOF: Alum. sheet .080" (2.03) nom. wall thickness.

ROOF SUPPORT 1 1/2" x 2" x 1/4" (38 x 51 x 6) (as required by

ANGLES: size of unit).

BIRD SCREEN: 3/4" x .051 (19 x 1.3) expanded, flattened alum.

bird screen.

OPTIONS:

- ☐ BSSS Type 304 S.S. Bird Screen.
- ☐ BSN No Bird Screen.
- ☐ ISA Aluminum Insect Screen.
- ☐ ISSS Type 304 S.S. Insect Screen.
- ☐ IR1 1" (25) Fiberglass Roof Insulation.
- BIT Bitumastic Roof Undercoating.
- ☐ Other: _____

OPTIONAL FINISHES:

- ☐ PC3 Powder Coat AAMA 2603, Color:
- PC4 High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____
- ☐ PC5 Fluoropolymer Powder Coat AAMA 2605

(Equivalent to 70% Kynar®). Color: ____

☐ PCC Prime Coat.

- ☐ AN04 Clear Anodized 204-B1.
- ☐ AN15 Clear Anodized 215-R1.

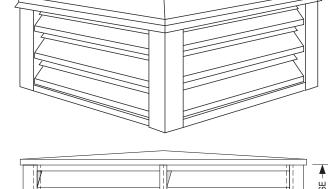
Color Anodized:

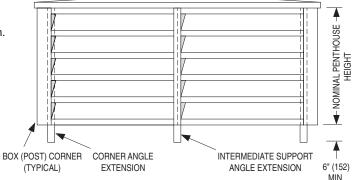
- ☐ ANLB Light Bronze. ☐ ANMB Medium Bronze.
- ☐ ANDB Dark Bronze. ☐ ANBK Black.

NOTE:

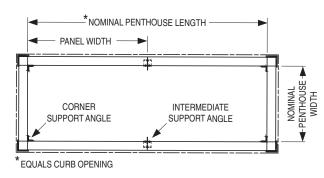
1. The following louver model styles may be used: 1604J, 1604Y, 1604KD, 1604D, 1604DD, 1604DHP, 1605WD, 1606WD, 1606J, 1606KD, 1606D, 1606DHP and 1606DD.

SCHEDULE TYPE:

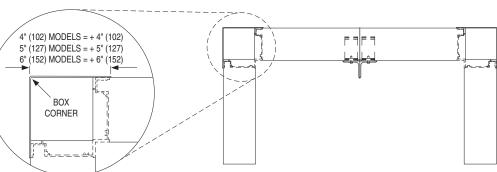




FRONT ELEVATION VIEW



PLAN VIEW



BOX (POST) CORNER DETAIL

PROJECT:	Dimensions are in inches (mm).			
ENGINEER:	DATE	B SERIES	SUPERSEDES	DRAWING NO
CONTRACTOR:	10 - 19 - 15	1600	5 - 11 - 15	1600PHB



EXTRUDED ALUMINUM LOUVERED PENTHOUSES MITERED CORNERS

MODEL: 1600PHM

Nailor Model 1600PHM Extruded Aluminum Mitered Corner Penthouses offer an aesthetically appealing option of concealing mechanical rooftop equipment or protecting air intake/relief openings from outside elements. A variety of finishes, construction options and accessories are available to meet almost any requirement.

STANDARD CONSTRUCTION:

BLADES: Type 6063-T5 extruded aluminum, .080"

(2.03) nominal wall thickness, see note 1

below

BLADE SUPPORT 1 1/2" x 2" (38 x 51) on max. 60" (1524)

ANGLES: centers.

ROOF: Aluminum sheet .080" (2.03) nominal wall

thickness.

ROOF SUPPORT 1 1/2" x 2" x 1/4" (38 x 51 x 6) (as required

ANGLES: by size of unit).

BIRD SCREEN: 3/4" x .051 (19 x 1.3) expanded, flattened

aluminum bird screen.

OPTIONS:

☐ BSSS Type 304 S.S. Bird Screen.

■ BSN No Bird Screen.

☐ ISA Aluminum Insect Screen.

☐ ISSS Type 304 S.S. Insect Screen.

☐ IR1 1" (25) Fiberglass Roof Insulation.

■ BIT Bitumastic Roof Undercoating.

☐ Other: ______.

OPTIONAL FINISHES:

□ PC3 Powder Coat AAMA 2603. Color: _____

☐ PC4 High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color:

□ PC5 Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color:

□ PCC Prime Coat.

☐ AN04 Clear Anodized 204-R1.

☐ AN15 Clear Anodized 215-R1.

Color Anodized:

☐ ANLB Light Bronze. ☐ ANMB Medium Bronze.

☐ ANDB Dark Bronze. ☐ ANBK Black.

NOTES:

- The following louver model styles may be used: 1604J, 1604Y, 1604KD, 1606J and 1606KD.
- Models 1604KD and 1606KD utilize architectural K blades only and are not drainable.

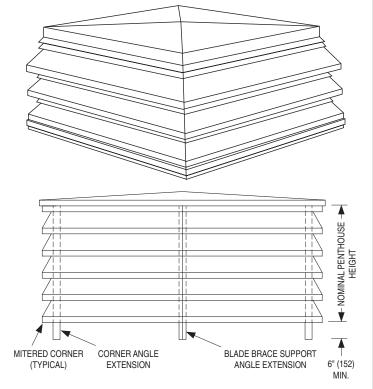
*4" (102) DEEP LOUVER:

Outside Length/Width = Inside Length/Width + 8" (203).

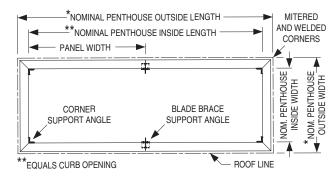
*6" (152) DEEP LOUVER:

SCHEDULE TYPE:

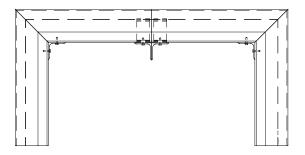
Outside Length/Width = Inside Length/Width + 12" (305).



FRONT ELEVATION VIEW



PLAN VIEW



MITERED CORNER DETAIL

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PROJECT:	Dimensions are in inches (mm)			
ENGINEER:	DATE	B SERIES	SUPERSEDES	DRAWING NO
CONTRACTOR:	2 - 19 - 19	1600	5 - 11 - 15	1600PHM



Slate Blue	LF01	Medium Bronze	LF02	Sandstone	LF03
Light Gray	LF04	Charcoal	LF05	Bone White	LF06
Western Tan	LF07	Architectural Bron	ze LF08	Regal Blue	LF09
Forest Green	LF10	Surrey Beige	LF11	Royal Brown	LF12
Barn Red	LF13	Burgundy	LF14	Clay	LF15
Almond	LF16	Coastal White	LF17	Vista Green	LF18
Black	LF19	Gloss Black	LF20	Campus Green	LF21

Nailor offers 21 standard paint colors selected for architectural exterior use which meet or exceed AAMA specifications and performance requirements for color retention, chalk resistance, gloss retention, erosion, corrosion and chemical resistance as well as dry film thickness and hardness. Our state-of-the-art powder coat system provides an environment friendly finishing solution with more uniform coverage and coating thickness. The result is an exceptional finish that better resists scratching, fading and general wear. Additional liquid coat facilities for special requirements complete our ability to provide unmatched beauty and durability for any application.

Custom color matching is also available upon request. Contact your local Nailor representative.

Available Finishes

FINISH TYPE	DESCRIPTION	STANDARD WARRANTY
Fluoropolymer Powder Coat AAMA 2605-Superior Finish (AKA: Powdura® 5000, Coraflon® Powder, Interpon® D3000-Fluoromax, IFS 500FP)	"Ultimate" - A next generation hyper durable powder coating, based on FEVE fluoropolymer resins and ceramic pigmentation that the industry has acknowledged as the foundation for superior performance coatings. They provide a hard surface that is resistant to scratching and scuffing, with superior color and gloss retention, when applied to a variety of exterior architectural applications. This technology represents the "ultimate" in environmentally friendly finishes, with Zero-VOC emissions. A superior alternative to traditional 70% Kynar 500® / Hylar 500® PVDF fluoropolymer liquid coatings.	10 years (Consult Nailo for availability of extended warranty)
High Performance Powder Coat AAMA 2604 - High Performance Finish (AKA: Powdura® 4000, Envirocron® Ultra Durable Powder, Dynadure™ 400, Interpon® D2000, IFS 400SD)	"Better" - A high performance polyester powder coating, based on "super durable" resins that utilize infrared reflective pigments, which provides excellent resistance to outdoor weathering. A harder and more environmentally friendly coating than other liquid paint counterparts and with Zero-VOC emissions. A good alternative to 50% Kynar 500® / Hylar 5000® liquid coatings.	5 years
Durable Powder Coat AAMA 2603 - Pigmented Organic Coatings (AKA: Powdura® 3000, Envirocron® Durable Powder, Dynadure™ 300, Interpon® D1000, IFS 300SP)	"Good" - A durable powder coat based on thermosetting polyester resin technology. Provides a good economical combination of physical and chemical resistance properties. Environmentally superior to liquid spray paints and Zero – VOC emissions.	1 year
Clear Anodize 215-R1 AA-M10C22A41 (0.7 mil. min.)	Architectural Class I. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for severely corrosive and abrasive atmospheric exposure.	5 years
Clear Anodize 204-R1 AA-M10C22A31 (0.4 - 0.7 mil.)	Architectural Class II. Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack. Recommended for normal weather exposure.	1 year
Color Anodize AA-M10C22A44 (0.7 mil. min.)	Architectural Class I. "Two-step" aluminum coating process. Following a standard anodizing procedure, a second electrolytic process deposits colored metallic pigments which penetrate the aluminum oxide pores, producing a corrosion resistant, colorfast finish. Available in light, medium, dark bronze and black.	5 years
Prime Coat	Prime coat provides a stable base for painting of louvers in the field. Surface pretreatment includes degreasing and a chemical cleaning before an epoxy prime coat is applied. Finish coat should be field applied as soon as possible for best adhesion, after a thorough cleaning for dust etc. that can contaminate the final finish and cause premature flaking or peeling.	N/A

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