

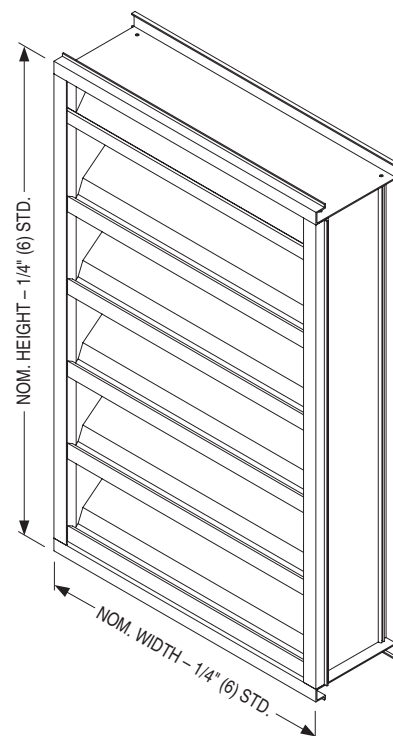


EXTRUDED ALUMINUM STATIONARY LOUVER
6" (152) DEEP • DRAINABLE BLADE
MODEL: 1606D

Nailor Model 1606D is designed to provide excellent weather protection in non-wind driven rain conditions with great air performance and pleasing aesthetics that compliment any structure's exterior styling. The drainable head feature is enhanced by the drainable blade design which utilizes additional rain gutters that divert collected water through concealed side downspouts and out the sill, effectively preventing water from infiltrating the space. Blades are reinforced with full length integral bosses for superior strength. Suitable for use in exhaust and low to medium velocity intake applications where water penetration concerns are a priority. Available in channel, flanged, or glazing adapter type, the 6" (152) deep frame installs easily in most common wall configurations.

STANDARD CONSTRUCTION:

- FRAME:** 6" (152) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral downspouts and caulking slot provided.
- BLADES:** Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses.
- BLADE ANGLE:** Fixed at 37/45 degrees.
- BLADE SPACING:** Approximately 5 1/4" (133) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 60" (1524) centers. Reinforced with 1 1/2" x 2" (38 x 51) angle (adds approx. 2" [51] to overall louver depth).
- MULLIONS:** Concealed type allowing continuous line appearance up to 120" (3048) wide. Larger assemblies require separate visible frames with downspouts.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 12" W x 12" H (305 x 305).
- MAX. SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m²). Larger louvers will require field assembly of smaller sections.



OPTIONS:

- FL15** Flanged Frame, 1 1/2" (38).
- FL20** Flanged Frame, 2" (51).
- BSSS** Type 304 S.S. Bird Screen.
- BSN** No Bird Screen.
- ISA** Aluminum Insect Screen.
- ISSS** Type 304 S.S. Insect Screen.
- WE** Welded Construction.
- ESI** Extended Sill.
- FR1** 1" (25) Filter Rack.
- FR2** 2" (51) Filter Rack.
- PACA** Perimeter Anchor Clips.
- Other:** _____

OPTIONAL FINISHES:

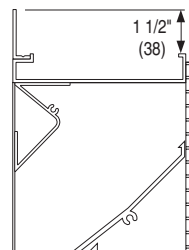
- PC3** Powder Coat AAMA 2603. Color: _____
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____
- PCC** Prime Coat.
- AN04** Clear Anodized 204-R1.
- AN15** Clear Anodized 215-R1.

Color Anodized:

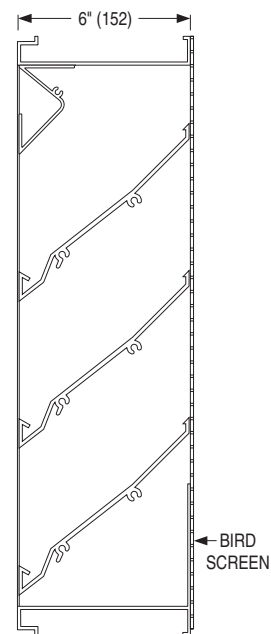
- ANLB** Light Bronze. **ANMB** Medium Bronze.
- ANDB** Dark Bronze. **ANBK** Black.

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- U00** Exact Size.
- U38** Undersize 3/8" (9.5).
- U50** Undersize 1/2" (12.7).



OPT. FLANGED FRAME (FL15 STD.)



SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

Page 1 of 3
 Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
3 - 12 - 24	1600	2 - 17 - 22	1606D



**EXTRUDED ALUMINUM STATIONARY LOUVER
6" (152) DEEP • DRAINABLE BLADE
PERFORMANCE DATA
MODEL: 1606D**

FREE AREA in Square Feet and Square Meters

		Width in Inches and Meters																							
		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120					
Height in Inches and Meters	12	0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05					
	0.3	0.26	0.42	0.59	0.75	0.91	1.07	1.23	1.39	1.55	1.72	1.88	2.04	2.20	2.36	2.52	2.68	2.84	3.01	3.17					
	0.02	0.02	0.04	0.05	0.07	0.08	0.10	0.11	0.13	0.14	0.16	0.17	0.19	0.20	0.22	0.23	0.25	0.26	0.28	0.29					
	18	0.53	0.86	1.18	1.51	1.83	2.16	2.49	2.81	3.14	3.46	3.79	4.11	4.44	4.77	5.09	5.42	5.74	6.07	6.39					
	0.46	0.05	0.08	0.11	0.14	0.17	0.20	0.23	0.26	0.29	0.32	0.35	0.38	0.41	0.44	0.47	0.50	0.53	0.56	0.59					
	24	0.80	1.29	1.78	2.27	2.76	3.25	3.74	4.23	4.72	5.21	5.70	6.19	6.68	7.17	7.66	8.15	8.64	9.13	9.62					
	0.61	0.07	0.12	0.17	0.21	0.26	0.30	0.35	0.39	0.44	0.48	0.53	0.58	0.62	0.67	0.71	0.76	0.80	0.85	0.89					
	30	1.07	1.72	2.38	3.03	3.69	4.34	4.99	5.65	6.30	6.96	7.61	8.27	8.92	9.58	10.23	10.88	11.54	12.19	12.85					
	0.76	0.10	0.16	0.22	0.28	0.34	0.40	0.46	0.52	0.59	0.65	0.71	0.77	0.83	0.89	0.95	1.01	1.07	1.13	1.19					
	36	1.34	2.16	2.97	3.79	4.61	5.43	6.25	7.07	7.89	8.71	9.52	10.34	11.16	11.98	12.80	13.62	14.44	15.25	16.07					
	0.36	0.12	0.20	0.28	0.35	0.43	0.50	0.58	0.66	0.73	0.81	0.88	0.96	1.04	1.11	1.19	1.27	1.34	1.42	1.49					
	42	1.61	2.59	3.57	4.55	5.54	6.52	7.50	8.49	9.47	10.45	11.44	12.42	13.40	14.38	15.37	16.35	17.33	18.32	19.30					
	1.07	0.15	0.24	0.33	0.42	0.51	0.61	0.70	0.79	0.88	0.97	1.06	1.15	1.25	1.34	1.43	1.52	1.61	1.70	1.79					
	48	1.73	2.80	3.86	4.92	5.98	7.04	8.10	9.17	10.23	11.29	12.35	13.41	14.47	15.54	16.60	17.66	18.72	19.78	20.84					
	1.22	0.16	0.26	0.36	0.46	0.56	0.65	0.75	0.85	0.95	1.05	1.15	1.25	1.34	1.44	1.54	1.64	1.74	1.84	1.94					
	54	2.00	3.23	4.45	5.68	6.91	8.13	9.36	10.58	11.81	13.04	14.26	15.49	16.71	17.94	19.17	20.39	21.62	22.84	24.07					
1.37	0.19	0.30	0.41	0.53	0.64	0.76	0.87	0.98	1.10	1.21	1.32	1.44	1.55	1.67	1.78	1.89	2.01	2.12	2.24						
60	2.27	3.66	5.05	6.44	7.83	9.22	10.61	12.00	13.39	14.78	16.17	17.56	18.95	20.35	21.74	23.13	24.52	25.91	27.30						
1.52	0.21	0.34	0.47	0.60	0.73	0.86	0.99	1.12	1.24	1.37	1.50	1.63	1.76	1.89	2.02	2.15	2.28	2.41	2.54						
66	2.54	4.09	5.65	7.20	8.76	10.31	11.87	13.42	14.98	16.53	18.09	19.64	21.20	22.75	24.30	25.86	27.41	28.97	30.52						
1.68	0.24	0.38	0.52	0.67	0.81	0.96	1.10	1.25	1.39	1.54	1.68	1.82	1.97	2.11	2.26	2.40	2.55	2.69	2.84						
72	2.81	4.53	6.25	7.96	9.68	11.40	13.12	14.84	16.56	18.28	20.00	21.72	23.44	25.15	26.87	28.59	30.31	32.03	33.75						
1.83	0.26	0.42	0.58	0.74	0.90	1.06	1.22	1.38	1.54	1.70	1.86	2.02	2.18	2.34	2.50	2.66	2.82	2.98	3.14						
78	3.08	4.96	6.84	8.73	10.61	12.49	14.38	16.26	18.14	20.03	21.91	23.79	25.68	27.56	29.44	31.33	33.21	35.09	36.98						
1.98	0.29	0.46	0.64	0.81	0.99	1.16	1.34	1.51	1.69	1.86	2.04	2.21	2.39	2.56	2.74	2.91	3.09	3.26	3.44						
84	3.20	5.17	7.13	9.09	11.05	13.01	14.98	16.94	18.90	20.86	22.82	24.79	26.75	28.71	30.67	32.63	34.60	36.56	38.52						
2.13	0.30	0.48	0.66	0.84	1.03	1.21	1.39	1.57	1.76	1.94	2.12	2.30	2.48	2.67	2.85	3.03	3.21	3.40	3.58						
90	3.47	5.60	7.73	9.85	11.98	14.10	16.23	18.36	20.48	22.61	24.74	26.86	28.99												
2.29	0.32	0.52	0.72	0.92	1.11	1.31	1.51	1.71	1.90	2.10	2.30	2.50	2.69												
96	3.74	6.03	8.32	10.61	12.90	15.19	17.49	19.78	22.07	24.36	26.65	28.94	31.23												
2.44	0.35	0.56	0.77	0.99	1.20	1.41	1.62	1.84	2.05	2.26	2.48	2.69	2.90												
102	4.01	6.46	8.92	11.37	13.83	16.28	18.74	21.19	23.65	26.10	28.56	31.01	33.47												
2.59	0.37	0.60	0.83	1.06	1.28	1.51	1.74	1.97	2.20	2.43	2.65	2.88	3.11												
108	4.28	6.90	9.52	12.14	14.76	17.37	19.99	22.61	25.23	27.85	30.47	33.09	35.71												
2.74	0.40	0.64	0.88	1.13	1.37	1.61	1.86	2.10	2.34	2.59	2.83	3.07	3.32												
114	4.55	7.33	10.11	12.90	15.68	18.46	21.25	24.03	26.82	29.60	32.38	35.17	37.95												
2.9	0.42	0.68	0.94	1.20	1.46	1.72	1.97	2.23	2.49	2.75	3.01	3.27	3.53												
120	4.82	7.76	10.71	13.66	16.61	19.56	22.50	25.45	28.40	31.35	34.30	37.24	40.19												
3.05	0.45	0.72	1.00	1.27	1.54	1.82	2.09	2.36	2.64	2.91	3.19	3.46	3.73												



SCHEDULE TYPE:	Page 2 of 3			
PROJECT:	Dimensions are in inches (mm).			
ENGINEER:	DATE	B SERIES	SUPERSEDES	DRAWING NO.
CONTRACTOR:	3 - 12 - 24	1600	2 - 17 - 22	1606D



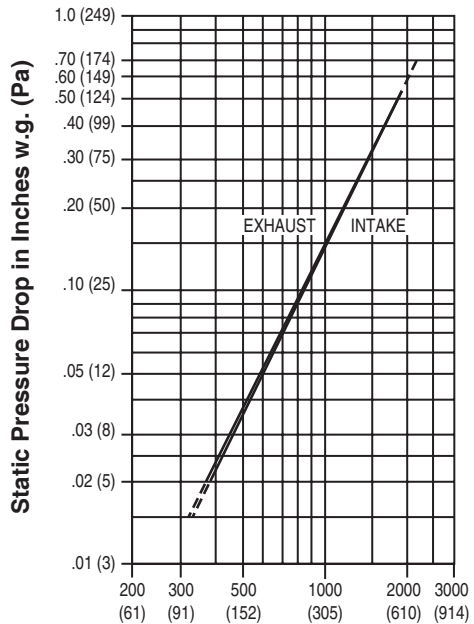
**EXTRUDED ALUMINUM STATIONARY LOUVER
6" (152) DEEP • DRAINABLE BLADE
PERFORMANCE DATA
MODEL: 1606D**

**AIRFLOW/WATER PENETRATION DATA
for 48" x 48" (1219 x 1219) Louver Size**

	Free Area %	51%
	Free Area sq. ft. (sq. m.)	8.10 (0.75)
I N T A K E	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1195 fpm (364 m/min.)
	Air Volume at 1195 fpm	9680 cfm (4568 l/s)
	Free Area Velocity	
	Pressure Drop @ 1195 fpm	.15 in. w.g. (37 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.

PRESSURE DROP



Air Velocity in Feet (Meters) Per Minute Through Free Area

Louver test size: 48" x 48" (1219 x 1219 mm).

Standard air density @ 0.075 lbs/ft³.

Tested to AMCA Fig. 5.5 - 6.5.



Nailor Industries Inc. certifies that the Model 1606D shown herein is licensed to bear the AMCA Certified Ratings Program seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Program seal applies to Water Penetration and Air Performance ratings.

Louvers were tested in accordance with AMCA Standard 500-L.



SCHEDULE TYPE:	Page 3 of 3			
PROJECT:	Dimensions are in inches (mm).			
ENGINEER:	DATE	B SERIES	SUPERSEDES	DRAWING NO.
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