**Eggcrate Return**
This aluminum face return diffuser features 1/2” x 1/2” x 1/2” (13 x 13 x 13) eggcrate that provides a high free area. It is offered with either a round or square neck for ducted return applications. The backpan or frame is available in both corrosion-resistant steel and aluminum construction.

Steel Frame/Backpan – Model 4260 See Page D216
Aluminum – Model 4260AA See Page D216

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**Modular Core**
This steel diffuser has four individual, corrosion-resistant steel, spring-loaded modular pattern controllers. The pattern controllers are shipped in a 4-way discharge pattern and can easily be field adjusted to provide a 1, 2, or 3-way discharge pattern. They are available with square necks and optional round transitions.

Steel – Model 7500 See Page D220
Suffix ‘-O’ adds a steel OBD.

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**Curved Blade**
The curved blade deflectors for this diffuser are individually adjustable and integrated in a modular sized panel to suit many ceiling systems. If ordered with directional vanes a 1 or 2-way discharge pattern is available. If directional vanes are not required, the curved blade deflectors are offered in a 1, 2, 3, or 4-way discharge pattern.

**Steel Construction**
Directional Vanes – Model 61CCD See Page D226
No Directional Vanes – Model 61CC See Page D226

**Aluminum Construction**
Directional Vanes – Model 51CCD See Page D226
No Directional Vanes – Model 51CC See Page D226

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**Options & Accessories**
Nailor offers an extensive selection of accessories for ceiling diffusers. Air balancing devices, air extractors and a selection of mounting frames are several of the accessories available.

**Options**
Mounting Frames See Page D233
Options See Page D234
Finishes See Page D234

**Accessories**
Air Balancing Devices See Page D235
Volume Extractors See Page D240
EXCLUSIVE WARRANTY FOR
NAILOR STEEL GRILLES,
REGISTERS AND DIFFUSERS

LIMITED WARRANTY – SERIES 61C, 6100, 61EC, 61F, RNS, RNS2,
UNI, 4300, 6500, 7500 AND 61CC

Nailor Industries Inc. (‘Nailor’) warrants to the original and each subsequent owner of a new Nailor Series Grille, Register or Ceiling Air Diffuser in the model series titled above, constructed of corrosion-resistant steel that should rust become visible on the exposed portion of any individual product covered by this agreement Nailor will replace the rusted unit. Any diffuser affected by chemicals or misuse, including, without limitation, the failure to perform reasonable and necessary maintenance, will not be covered by this warranty. This warranty is for sixty (60) months from the date of the shipment by Nailor.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

The rusted unit will be shipped by the owner at its cost to Nailor for replacement. The cost of the replacement, including the cost of shipment to the owner, but excluding any costs for either the removal or preparation for shipment of the rusted unit and the re-installation of the replacement unit, will be borne by Nailor. A reasonable time should be allowed after shipment to Nailor for the replacement of the rusted unit.

This is the only warranty given with the purchase. Any warranties implied by law are limited to sixty (60) months from the date of shipment by Nailor. Nailor neither assumes nor authorizes any person to assume for it any other liability in connection with any diffuser covered by this agreement.

No payment or other compensation will be made for indirect or consequential damage such as, damage or injury to person or property or loss of revenue or profit which might be paid, incurred or sustained by reason of the use or inability to use a Nailor product listed above, even if such loss or damage could have been foreseen by Nailor.

Some states do not allow the exclusion of limitation of incidental or consequential damages or limitation on how long an implied warranty lasts, so the above may not apply to you.
CURVED BLADE CEILING DIFFUSERS

CURVED BLADE DIFFUSERS
• 1, 2, 3 OR 4-WAY DISCHARGE PATTERNS AVAILABLE

Steel Models:
61CC 1, 2, 3 or 4-Way
61CCD 1 or 2-Way with Rear Directional Vanes

Aluminum Models:
51CC 1, 2, 3 or 4-Way
51CCD 1 or 2-Way with Rear Directional Vanes

• Suffix '-O' adds a steel opposed blade damper

• Suffix '-OA' adds an aluminum opposed blade damper
   (available on aluminum models only)

The Nailor 61CC and 51CC Series Curved Blade Diffusers are similar in design and construction to the Nailor 61C and 51C Series Curved Blade Grilles with the addition of a modular sized panel to integrate with various types of ceiling systems. Available with the choice of a 1, 2, 3 or 4-way discharge pattern.

They also feature individually adjustable friction pivoted curved blades on 1" (25) centers that positively control the airflow. Blades are adjustable from the face, regulating the angle of discharge from a horizontal through to a full down-blow vertical pattern as required. Blades can also regulate air volume as they are closed off.

Available in a comprehensive range of square duct sizes to suit a large range of air volumes, these diffusers, when adjusted correctly, produce a tight horizontal ceiling pattern and work extremely well in variable air volume applications.

The Nailor 61CCD and 51CCD Series, available in a 1 or 2-way discharge pattern are similar to the above but incorporate a set of rear vanes on 3/4" (19) centers that are individually adjustable, thus providing complete directional control and airflow equalization.

FEATURES:
• Extruded aluminum blades are formed to an engineered curved and streamlined cross-section. Formed with tenons at each end to fit snugly into side margin, friction loaded to firmly hold deflection setting.
• Adjustable angle of discharge from horizontal to vertical.
• Choice of one, two, three or four-way discharge patterns.
• Optional steel or aluminum opposed blade dampers have a screwdriver slot operator accessible through the face of the diffuser.
• A variety of frame/border styles to suit most ceiling systems.
• Available in square neck sizes 6" x 6" (152 x 152) through 21" x 21" (533 x 533) for standard 24" x 24" (600 x 600) ceiling modules.
• For non-listed rectangular sizes, see the 61C and 51C Series in this catalog and add a module sized extended panel (PL).

Material: Extruded aluminum blades with corrosion-resistant steel or aluminum panel construction, depending on model selection.
Finish: AW Appliance White baked enamel finish is standard. Other finishes are available.
### Dimensional Data and Frame Types

#### Models 61CC and 51CC

**Type PL** Panel Lay-in T-Bar

**Type TL** Tegular Lay-in

**Type F** Fineline®

**Type M** Metal Pan (Snap-in)

**Type SP** Spline

**Standard Duct Sizes for 24 x 24 (600 x 600) Ceiling Module**

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<tr>
<th>Imperial Units (inches)</th>
<th>Metric Units (mm)</th>
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**Available Discharge Patterns:**

- **4A** 4-way
- **3A** 3-way
- **2A** 2-way opposite
- **2C** 2-way corner
- **1A** 1-way

**61CC and 51CC** Diffusers may be ordered in any of the discharge patterns illustrated above.
Curved Blade Ceiling Diffusers – Model Series 51CC and 61CC

**MODEL**
- Aluminum 51CC
- Aluminum w/Rear Vanes 51CCD
- Steel 61CC
- Steel w/Rear Vanes 61CCD

**DAMPER**
- No Damper (default) —
- Opposed Blade (steel) O
- Opposed Blade (aluminum) OA
  (available on aluminum models only)

**NECK SIZE** (inches)
6 x 6, 8 x 8, 9 x 9, 10 x 10,
12 x 12, 14 x 14, 15 x 15,
16 x 16, 18 x 18, 21 x 21

**CEILING MODULE SIZE**
Standard Module
**Imperial (in.)** Metric (mm)
24 x 24 (default) 600 x 600

**FRAME TYPE**
- Panel Lay-in T-Bar (default) PL
- Tegular TL
- Fineline® F
- Metal Pan Snap-in M
- Spline SP

**ACCESSORIES**
- None (default) —
- Earthquake Tabs EQT
- Square to Round Transition Collar (04 thru 20 specify) SR

**AIR BALANCING DEVICES**
**Square Neck**
- Equalizing Grid EGL
- Damper/Equalizing Grid DEGL

**Round Neck**
- Radial Sliding Blade Damper 4250
- Radial Opposed Blade Damper 4275
- Butterfly Damper 4675
- Equalizing Grid EGR
- Damper/Equalizing Grid DEGR

**BLOW PATTERN**
- 4-Way 4A
- 3-Way 3A
- 2-Way Corner 2C
- 2-Way Opposite 2A
- 1-Way 1A

**FINISH**
- Appliance White (default) AW
- Aluminum AL
- Special SP

**AVAILABLE DISCHARGE PATTERNS**

Notes:
1. Consult text as to limitations of panel, neck size and core style combinations.
2. If more than one accessory is required, list in order.
CURVED BLADE CEILING DIFFUSERS

SUGGESTED SPECIFICATION:
Models 51CC, 51CCD – Aluminum
Furnish and install Nailor Model (select one) 51CC or 51CCD (with deflector vanes) Aluminum Curved Blade Supply Diffusers of the sizes and capacities as shown on the plans and air distribution schedules. The diffuser shall have an aluminum panel type frame that has a square neck and contains an extruded aluminum curved blade pack with individually adjustable blades. The blade pack shall be configured in a 4, 3, 2 or 1-way pattern as specified. The finish shall be AW Appliance White baked enamel (optional finishes are available).

(Optional) An opposed blade damper, constructed of heavy gauge corrosion-resistant steel (aluminum is optional), operable from the face of the diffuser, shall be provided with all units.

The manufacturer shall provide published performance data for the diffuser, which shall be tested in accordance with ANSI/ASHRAE Standard 70 – 2006.

Models 61CC, 61CCD – Steel
Furnish and install Nailor Model (select one) 61CC or 61CCD (with deflector vanes) Steel Curved Blade Supply Diffusers of the sizes and capacities as shown on the plans and air distribution schedules. The diffuser shall have a corrosion-resistant steel, panel type frame that has a square neck and contains an extruded aluminum curved blade pack with individually adjustable blades. The blade pack shall be configured in a 4, 3, 2 or 1-way pattern as specified. The finish shall be AW Appliance White baked enamel (optional finishes are available).

(Optional) An opposed blade damper, constructed of heavy gauge corrosion-resistant steel, operable from the face of the diffuser, shall be provided with all units.

The manufacturer shall provide published performance data for the diffuser, which shall be tested in accordance with ANSI/ASHRAE Standard 70 – 2006.
## Performance Data

**Models:** 61CC, 61CCD 51CC, 51CCD

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CFM - cubic feet per minute  
FPM - feet per minute velocity  
TP - total pressure - inches w.g.  
T - throw in feet  
NC - Noise Criteria (values) based on 10 dB room absorption, re 10^-12 watts.

### Performance Notes:

1. Pressures are expressed in inches of water gauge.
2. Throw values are given for terminal velocities of 150, 100 and 50 fpm, with a cooling temperature differential (ΔT) of 20°F and are based on surface mount units benefiting from the coanda effect. The blade settings were set for optimum discharge, parallel to the face of the grille, that have the outer blades closest to the frame set with an opening of 1/8" (3) and progressively wider spacing between blades away from the frame. (Note: The throw values may be increased or decreased by as much as 20% by changing the blade setting).
3. Blades in the full open position  
   - reduce the NC by 6.  
   - multiply the total pressure x 0.3.
4. The NC values are based on a room absorption of 10 dB, re 10^-12 watts.
5. Data derived from tests conducted in accordance with ANSI/ASHRAE Standard 70 – 2006.
## Performance Data

Models: 61CC, 61CCD  
51CC, 51CCD

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**CFM** - cubic feet per minute  
**FPM** - feet per minute velocity  
**TP** - total pressure - inches w.g.  
**T** - throw in feet  
**NC** - Noise Criteria (values) based on 10 dB room absorption, re 10⁻¹² watts.

### Performance Notes:

1. Pressures are expressed in inches of water gauge.
2. Throw values are given for terminal velocities of 150, 100 and 50 fpm, with a cooling temperature differential (ΔT) of 20°F and are based on surface mount units benefiting from the coanda effect. The blade settings were set for optimum discharge, parallel to the face of the grille, that have the outer blades closest to the frame set with an opening of 1/8” (3) and progressively wider spacing between blades away from the frame. (Note: The throw values may be increased or decreased by as much as 20% by changing the blade setting).
3. Blades in the full open position - reduce the NC by 6.  
   - multiply the total pressure x 0.3.
4. The NC values are based on a room absorption of 10 dB, re 10⁻¹² watts.
5. Data derived from tests conducted in accordance with ANSI/ASHRAE Standard 70 – 2006.
CEILING DIFFUSER OPTIONS AND ACCESSORIES

PRODUCT OVERVIEW
OPTIONS AND ACCESSORIES
FOR CEILING DIFFUSERS

MOUNTING FRAMES
- Surface mount adapter frames for plaster and sheet rock ceilings are available in steel and aluminum. They simplify installation, save time and allow ceiling plenum access.

OPTIONS
- A selection of optional items that are available on ceiling diffusers.

FINISHES
- Selection of standard and non-standard finishes to choose from.
- Baked enamel paint in custom colors to suit architect.

AIR BALANCING DEVICES
- Dampers for round and square necks.
- Equalizing grids.
- Volume extractors.

Effective air balancing of an HVAC System requires the correct selection, specification and installation of the right product to suit the system design.

Nailor offers a comprehensive range of models and options to cover all applications.

Nailor balancing devices are:
- Easy to select and specify. Many items can be ordered or specified as diffuser accessories.
- Designed to offer a smooth, accurate and predictable response during adjustment for precise air metering.
- Designed to provide quick access and adjustment.
- Engineered with attention to optimizing airflow, in order to minimize noise, turbulence and pressure drop.

Model DFA
Drywall/Plaster Frame
Surface Mount
Ceiling Adapter

Model 4275
Radial Opposed Blade Damper

Model 4250
Radial Sliding Blade Damper

Model 4675
Butterfly Damper

Model OBD
Opposed Blade Damper
Steel, Neck Mount

Model OBDD
Opposed Blade Damper
Steel, Duct Mount

Model EGR
Equalizing Grid

Model DEGR
Damper with Equalizing Grid

Model EX-1
Volume Extractor
Mounting Frames

MODELS: DFS (Steel), DFA (Aluminum)
Drywall/Plaster Frame

The DF Series are for mounting in finished drywall or plaster ceilings to accept any standard lay-in type grille, register, diffuser or other ceiling component. Installation of the air outlet is as simple as inserting them in a standard lay-in T-Bar type ceiling system. The DF Series simplifies and reduces installation time compared with surface mount type diffusers. This is especially true where flexible duct is utilized.

A major benefit is that the DF Series allows access to the ceiling plenum space above for maintenance purposes without the need for separate access doors. The finished appearance is professional and aesthetically pleasing.

Standard Finish: AW Appliance White baked enamel. Other finishes are available.

Model DFS is installed quickly and easily using adjustable fastening angle brackets which adapt to various ceiling thicknesses. Frames are roll-formed corrosion-resistant steel with staked and mitered corners.

<table>
<thead>
<tr>
<th>IMPERIAL MODULES</th>
<th>METRIC MODULES</th>
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<td>Imperial Units (inches)</td>
<td>S.I. Units (mm)</td>
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<td>24 x 24</td>
<td>610 x 610</td>
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Ceiling opening = CM + 1/4" (6)

Model DFA requires framing of the ceiling opening with 'C' channel or wood studs for attachment with mounting screws (by others).

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<td>60 x 12</td>
<td>1524 x 305</td>
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Ceiling opening = CM + 1/4" (6)
Options and Finishes

OPTIONS:

EQT  Earthquake Tabs
Earthquake (seismic) retaining safety tabs are available; factory installed on diffusers when required by local building code that units be independently restrained and safety wired to supporting structure.

SC  Safety Chain
An optional safety chain is available on all of Nailor’s round ceiling diffusers.

GK  Foam Gaskets
Foam gasket is available on a selection of surface mount diffusers.

SR  Square to Round Transition Collar
Transition collars are for use on Nailor square neck diffusers where a round duct connection is required.

FINISHES:

BAKED ENAMEL PAINT

AW  Appliance White (standard)
A white finish that is currently the industry standard. Closely matches standard finishes supplied by the majority of T-Bar ceiling system manufacturers. (No additional cost).

AL  Aluminum
Contains suspended metal particles to give the appearance of a silver grey metallic or anodized finish. (No additional cost).

WH  Off-White
Has a creamy appearance. (Additional cost)

BK  Black
This black has a matte finish. (Additional cost)

BA  Black Interior/Appliance White Face
Optional on perforated diffusers. AW Appliance White is applied on the perforated face and BK Black is applied on the interior of the backpan for a discreet appearance. (No additional cost)

SP  Special
The Nailor range of diffusers are available in any color for special architectural consideration. Custom colors are individually mixed to match customer supplied samples. (Additional cost)

ACRYLIC

AAW  Acrylic Appliance White
Extra protection for your diffusers. This color matches the industry standard white finish. (Additional cost).

ASP  Acrylic Special Finish
Extra protection for your diffusers. Custom colors are individually mixed to match customer supplied samples. (Additional cost)

EXTENDED TO AVAILABLE

MI  Mill Finish
(No additional cost).

PPA  Paint Prepared Metal (Washed only)
(No additional cost).

PC  Prime Coat
(Additional cost)

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<tr>
<th>SQUARE NECK SIZE (INCHES)</th>
<th>ROUND NECK SIZE D (INCHES)</th>
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Air Balancing Devices

Radial Opposed Blade Damper
A unique method of controlling volume through a diffuser providing premium design quality and performance. The multi-blade perimeter design offers true radial flow at any setting. A screwdriver slot, accessible through the damper, requires only a half turn to adjust from fully closed to fully open. The damper is designed to fit directly on the neck of the diffuser, Simple, convenient and accurate installation and operation. Available with an optional operator arm. Model 4275-OA allows damper adjustment on the UNI Diffusers without removing the inner cone assembly.

Radial Sliding Blade Damper
The Model 4250 is a neck mounted radial sliding blade damper used in round neck diffuser applications to provide fine volume control. Gang operated radial blades slide at right angles to the duct with minimal protrusion above the diffuser neck; allowing the damper to work effectively in flexible duct applications. Available in sizes 6", 8", 10", 12" and 14" (152, 203, 254, 305 and 356).

Butterfly Damper
The Model 4675 Butterfly Damper is an economical damper for volume balancing in round neck diffusers. Adjustable friction pivots hold the blades at the required setting. Adjusted from the face of the diffuser. Not recommended for use with flexible duct.
Air Balancing Devices

**OPPOSED BLADE DAMPERS**

*Nailor* Opposed Blade Dampers feature heavy gauge, roll-formed, corrosion-resistant steel or extruded aluminum blades and frame with miscellaneous steel components.

The gang operated multi-blade design with blades closing at 45 degrees permits fine volume control for accurate balancing with minimum disturbance to the airflow pattern. Blades are individually pivoted on 1” (25) centers.

**DIFFUSER MOUNT MODELS:**

**OBD**  Steel  
**OBD-A**  Aluminum  

This style of damper mounts directly on the neck and are sized to suit most *Nailor* diffusers. Uses steel barbed S-clips for easy field mounting or removal when ordered separately. Supplied as standard with a screwdriver slot operator (Type SL).

Can be specified as an integral part of the diffuser model by adding a - O (steel) or - OA (aluminum) suffix to the diffuser model.

Available with Type DL Lever Operator for use with 6200, 6400 and 6500 Series Pattern Diffusers and 6600 Series Plaque Diffusers. Permits balancing without removing the diffuser inner core assembly.

**Type SL Operator**

The SL Operator incorporates a screwdriver slot, which adjusts from the face of the diffuser. This operator is the standard supplied when ordered separately.

**Type DL Operator**

The DL Operator incorporates a lever that adjusts without the use of tools. The lever operator extends through the diffuser face.
CEILING DIFFUSER OPTIONS AND ACCESSORIES

Air Balancing Devices

**DUCT MOUNT MODELS:**
- **OBDD**  Steel
- **OBDD-A**  Aluminum

Designed to be field mounted independently in the duct, separate from and behind the diffuser. They are sized to suit and offer a friction fit in nominally sized ducts. They are secured with 1/2" (13) long sheet metal screws (by others) through the double walled sub-frame.

Min. Size = 4" x 2 1/2" (102 x 64)  Max. Size = 24" x 24" (610 x 610)

**Type SL Operator**

These models are supplied with a screwdriver slot face operator that is accessed from inside the duct by removing the diffuser.

**Type EH Operator**

These duct mount models feature an external 3/16" (5) hex operator accessible from outside the duct; from the side of the duct when blades run vertically and from underneath the duct when blades run horizontally.

**Type EN Operator**

These duct mount models feature an external glass-filled nylon screwdriver slot operator accessible from outside the duct; from underneath the duct when blades run vertically, and from the side of the duct when blades run horizontally.

**Type QD Operator** *

A snap-in shaft extension with ‘mini’ hand locking quadrant is available as an optional accessory.

**Type QX Operator** *

A snap-in shaft extension with ‘mini’ hand locking quadrant and 2" (51) stand-off bracket for externally insulated ducts. Order damper with blades parallel to horizontal duct dimension to ensure quadrant is located on vertical side of the duct.

*Not available on Model OBDD-A
Equalizing Grid for Round Necks

The Model EGR is a duct mounted grid that equalizes the airflow into the branch duct or diffuser neck and provides directional control. They are shipped loose for field installation. The individually adjusted vanes are friction pivoted to hold the desired setting.

Recommended method of installation is flush with the take-off collar and with the vanes perpendicular to the direction of the approaching airflow.

Equalizing Grid for Square and Rectangular Necks

The Models EGS and EGL are duct mounted grids that equalize the airflow into the branch duct or diffuser neck and provide directional control. They are shipped loose for field installation. The individually adjusted vanes are friction pivoted to hold the desired setting.

Recommended method of installation is flush with the take-off collar and with the vanes perpendicular to the direction of the approaching airflow.

The suffix 'S' or 'L' indicates blades are parallel to the short or long dimension.

Damper with Equalizing Grid for Round Necks

The Model DEGR is a duct mounted combination damper with equalizing grid.

It performs as a volume extractor with dampering to near shut-off as well as equalizing the airflow into the branch duct or diffuser neck and providing directional control.

The individual adjustable vanes are friction pivoted to hold the desired setting.

Damper blade may be adjusted to any angle and locked in position with adjusting wires under screw heads.
Damper with Equalizing Grid for Square and Rectangular Necks

The Models DEGS and DEGL are duct mounted combination dampers with equalizing grids. They perform as a volume extractor with dampering to near shut-off as well as equalizing the airflow into the branch duct or diffuser neck and providing directional control.

The individual adjustable vanes are friction pivoted to hold the desired setting.

Damper blade may be adjusted to any angle and locked in position with adjusting wires under screw heads.

The suffix 'S' or 'L' indicates blades are parallel to the short or long dimension.

Quadrant Blanks for RNS and RNSA Round Neck Diffusers

The Model 4295 Quadrant Blanks are for insertion into the diffuser neck to provide one, two or three-way discharge as may be required to accommodate nearby airflow obstructions. Quadrant Blanks are available for all neck sizes. Hinge pins on the unit clip easily into pre-set holes on the collar for simple installation.
CEILING DIFFUSER OPTIONS AND ACCESSORIES

Volume Extractors

MODEL SERIES
EX  Blades on 2” centers
EXD  Blades on 1” centers

The Model Series EX Volume Extractors uniformly divert air from the main duct into the branch take-off and across the face of a grille or diffuser. Gang-operated parallel blades available on 2” (51) or 1” (25) centers pivot from full open to full closed with blades overlapping for shut-off. The curved blade design improves airflow by reducing turbulence, thereby reducing noise and pressure drop.

Specify or order: Length x Width. (Length is first dimension. Blades are parallel to width, second dimension).

FEATURES:
• Material: Galvanized steel.
• Minimum size: 6” x 4” (152 x 102).
• Maximum size: 36” x 36” (914 x 914).

Operator Types

EX/EXD-1
Standard unit with adjusting strap.

EX/EXD-1-R
Rod operator for external operation.

EX/EXD-2
Linkage with 7/16” (11) square hole (2 per unit). Remote operator (eg. Young Regulator #1) by others.

EX/EXD-3
Screw gear operator. Adjusts with 3/16” (48) wrench (by others).

Optional Accessories

RLD
Locking device for Models EX/EXD-1-R.