Nailor

GENERAL PRODUCT OVERVIEW

Over the past 100 years, the US and other industrial countries have experienced a dramatic decrease in deaths attributed to fires in commercial and industrial-use buildings. As the focus of modern commercial and industrial building construction continues to become increasingly life safety oriented, fire containment and smoke management systems are being utilized to a higher degree as more sophisticated technology is developed and implemented into building codes. Resulting property damage is minimized and occupant safety is maximized. Nailor Industries' commitment to the development of new and existing fire and smoke control technology has resulted in a comprehensive line of premium quality smoke, fire and combination fire/smoke dampers and accessories, available at a reasonable cost and in a timely fashion. Nailor's 'multi-blade' type fire dampers are available in several blade and frame styles with a multitude of options to suit most commercial and light industrial applications.

MODEL SERIES D1200 (1 1/2 HR.) & D1200-3 (3 HR.) DYNAMIC FIRE DAMPER AIRFOIL BLADE

Model Series D1200 and D1200-3 Airfoil Multi-blade Fire Dampers provide the ultimate in fire containment for both static and dynamic HVAC systems. The design utilizes an innovative inter-locking double skin airfoil blade that maintains a complete barrier throughout the fire test with absolutely no visible through-gaps. Amazingly, the damper gets tighter as it gets hotter! Ideal for use where building codes require a fire damper for the protection of ductwork penetrations in walls or floors with a low pressure drop design suitable for high velocity applications. Premium performance, versatility and assured closure under airflow make the D1200 and D1200-3 series dampers an excellent choice for the majority of today's commercial applications.



Model D1200



Model 1200

MODEL SERIES D1250 (1 1/2 HR.) DYNAMIC FIRE DAMPER VEE-GROOVE BLADE

Model Series D1250 provides 1 1/2 hour UL labeled fire protection suitable for use where ductwork penetrates a wall or floor with a fire resistance rating of up to 2 hours. Nailor's most popular and economical design features sturdy vee groove style blades and a rugged mitered corner hat channel frame design that virtually eliminates racking. The over-center/knee lock with high torque spring/fusible link assures fail-safe closure during fire conditions under airflow. The D1250 series is approved for use in both static and dynamic HVAC system designs, and is an economical and versatile performer, available with a factory fitted sleeve and choice of transition styles, suitable for use in the majority of today's commercial applications.

MODEL SERIES 1200 (1 1/2 HR.) & 1200-3 (3 HR.) STATIC FIRE DAMPER AIRFOIL BLADE

Model Series 1200 and 1200-3 Airfoil Multi-blade Fire Dampers are classified for use only in static "fans off" systems where the HVAC system is automatically shut down in the event of a fire alarm. Largest fire damper listing in the industry (exceeding curtain dampers) at 144" x 96" (3658 x 2438). Standard features include an innovative inter-locking double skin airfoil blade design that maintains a complete barrier throughout the fire test with absolutely no visible through-gaps. The airfoil blade design and elimination of blade sills, top and bottom, provide a low pressure drop design. The 1200 and 1200-3 series dampers have been especially designed and tested to provide premium performance.

E



Model D1250

- STANDARD PERFORMANCE
- VEE BLADE
- UL 555 CLASSIFIED
- DYNAMIC FIRE DAMPER
- 1 1/2 HOUR RATING

Models:

D1250	Type A No Sleeve	(for
D1251	Type A Sleeve	(for
D1252	Type B Sleeve Enclosure	(for
D1253	Type C Sleeve Enclosure	(for

or fire separations of up to 2 hours) or fire separations of up to 2 hours) or fire separations of up to 2 hours) or fire separations of up to 2 hours)



Model D1250

Model Series D1250 Multi-Blade Dynamic Fire Dampers have been especially designed and tested to offer a rugged cost effective damper well suited to the majority of commercial applications. Ideal for applications where building codes require a fire damper for the protection of ductwork penetrations in walls or floors that have a fire resistance rating of up to 2 hours. Engineered to perform, reliable parallel blade action assures closure in dynamic ("fans on") systems. UL approved for installation with airflow in either direction and inverted mounting. Supplied as standard with an internal crank arm and locking screw which holds the damper in the fully open position, but may also be used for system balancing if required.

QUALIFICATIONS:

- UL 555 & CAN/ULC-S112 CLASSIFIED DYNAMIC FIRE DAMPER 1 1/2 hr. Label (File # R9492).
- Meets NFPA 80, 90A and 101 as well as IBC and NBC (Canada) Building Code requirements.
- City of New York Board of Standards and Appeals. Cal. No. 460-88-SA.
- California State Fire Marshal: Fire Damper Listing No. 3225-0935:0101.
- Maximum velocity: 4000 fpm @ 4" w.g. (20 m/s @ 1 kPa).

STANDARD CONSTRUCTION:

Frame:	5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized steel hat channel.
Blades:	6" (152) wide on 5 1/2" (140) centers. 16 ga. (1.6) galvanized steel vee groove design. Parallel action.
Linkage:	Concealed in frame. 12 ga. (2.7) plated steel.
Bearings:	1/2" (13) dia. self-lubricating oilite bronze.
Axles:	1/2" (13) dia. plated steel double bolted to blades.
Jackshaft:	1/2" (13) dia. cadmium plated steel. Internal locking quadrant is factory installed.

Fusible Link: 165°F (74°C) standard. 212°F (100°C) available.

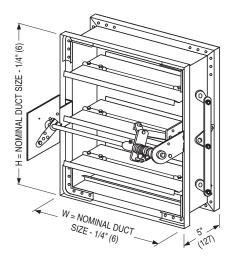
Models D1250 and D1251 Sizes (Duct W x H):

Velocity/	Minimum			Maximum	
Pressure	Single Section	Single Section		Single Section Multiple Section	
Rating	Vertical/Horiz.	Vertical	Horizontal	Vertical	Horizontal
24	8" x 8" (203 x 203)	36" x 48" (914 x 1219)	30" x 40" (762 x 1016)	72" x 48" (1829 x 1219) or 36" x 96" (914 x 2438).	60" x 40" (1524 x 1016) or 30" x 80" (762 x 2032).
34, 44	(200 X 200)	(314 × 1213)	(702 x 1010)	n/a	n/a

Notes: Dampers with duct heights less than 8" (203) require a Type 'B' sleeve enclosure (Model D1252). Units less than 8" (203) in width only, or in both width and height, require a Type 'C' enclosure (Model D1253).

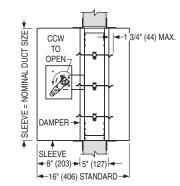
COMMON OPTIONS:

- MLS-300 Position Indicator Switch Pack.
- QS1 & QS2 "Quick-Set" Retaining Angles.
- Factory fitted sleeves in custom lengths, gauges and transition styles.



MODEL D1250 1 1/2 HOUR LABEL

(Side Mounting Plate/Sleeve not shown)



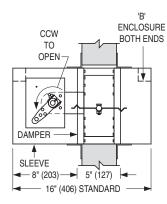
MODEL D1251: TYPE A SLEEVE

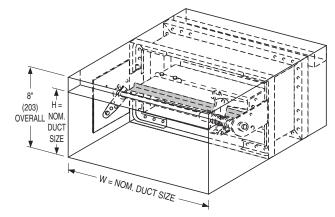
Standard factory sleeve 16" long x 20 ga. (406×1.0). Available up to 36" (914) dependent upon wall thickness and 10 through 20 ga. (3.5 through 1.0).

DIMENSIONAL DATA:

Model Series D1250 dampers with duct heights less than 8" (203) in width only, or in both width and height, require a Type 'B' sleeve enclosure (Model D1252). Duct sizes less than 8" (203) in width require a Type 'C' enclosure (Model D1253).

MODEL D1252: TYPE B SLEEVE ENCLOSURE





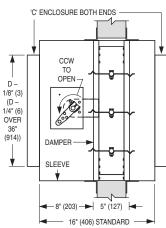
Model D1252 Sizes (Duct W x H):

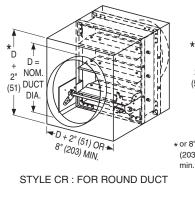
Standard factory sleeve 16" long x 20 ga. (406 x 1.0). Available up to 36" (914) dependent upon wall thickness and 10 through 20 ga. (3.5 through 1.0).

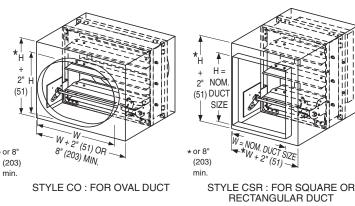
Wall Thickness	Minimum Sleeve Length
4 (102)	16 (406)
8 (203)	20 (508)
12 (305)	24 (610)
16 (406)	28 (711)

Velocity/	Minimum	Maximum			
Pressure	Single Section	Single	Section	Multiple	Section
Rating	Vertical/Horizontal	Vertical	Horizontal	Vertical	Horizontal
24	8" x 4" (203 x 102) Overall damper height is 8" (203).	36" x 7 1/2"	30" x 7 1/2" (762 x 191)	72" x 7 1/2" (1829 x 191)	60" x 7 1/2" (1524 x 191)
34, 44		(914 x 191)		n/a	n/a

MODEL D1253: TYPE C SLEEVE ENCLOSURES







Model D1253 - Round Duct Connection Sizes (Duct Dia.):

Velocity/	Minimum		Maxi	mum	
Pressure	Single Section	Single	Section	Multiple	Section
Rating	Vertical/Horizontal	Vertical	Horizontal	Vertical	Horizontal
24	4" (102) dia. Overall damper size is 8" x 8" (203 x 203) min.	· · · ·	28" (711) dia.	46" (1168) dia.	38" (965) dia.
34		(004) 018.	(711) dia.	n/a	n/a

Model D1253 - Sq., Rect. or Oval Duct Connection Sizes (Duct W x H):

Velocity/	Minimum	Maximum				
Pressure	Single Section	Single Section		Multiple Section		
Rating	Vertical/Horiz.	Vertical	Horizontal	Vertical	Horizontal	
24	4" x 4" (102 x 102). Overall damper size is 8" x 8" (203 x 203) min.	34" x 46" (864 x 1168)	28" x 38" (711 x 965)	70" x 46" (1778 x 1168) or 34" x 94" (864 x 2388).	58" x 38" (1473 x 965) or 28" x 78" (711 x 1981).	
34, 44				n/a	n/a	

Standard factory sleeve 16" long x 20 ga. (406 x 1.0). Available up to 36" (914) dependent upon wall thickness and 10 through 20 ga. (3.5 through 1.0).

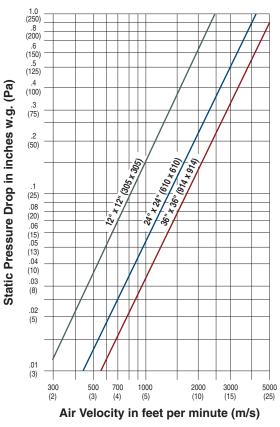
Wall Thickness	Minimum Sleeve Length
4 (102)	16 (406)
8 (203)	20 (508)
12 (305)	24 (610)
16 (406)	28 (711)

MULTI-BLADE FIRE DAMPERS • VEE BLADE • DYNAMIC Nailor

PERFORMANCE DATA:

MODEL SERIES: D1250 - 1 1/2 HOUR LABEL

PRESSURE DROP:



D1250 Series Maximum Performance Ratings		
UL 555 Fire Rating	1 1/2 Hour	
Maximum Velocity	4000 fpm (20 m/s)	
Maximum Pressure 4 in. w.g. (1 kPa)		

Pressure drop tested per AMCA Standard 500-D, Figure 5.3. Data corrected to standard air density of 0.075 lbs/ft.³.

HOW TO SPECIFY

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, Multi-Blade Dynamic Fire Dampers as manufactured by Nailor Industries, Inc. which meet or exceed the following criteria: Fire dampers shall meet the requirements of NFPA 80, 90A and 101 and shall be manufactured, tested and labeled in accordance with UL 555. Each damper shall bear a UL fire resistance rating label of 1 1/2 hours and in addition, a label verifying the airflow and closure pressure ratings of (**specifier select rating**) 2000 fpm (10 m/s) **or** 3000 fpm (15 m/s) **or** 4000 fpm (20 m/s), at 4" w.g. (1 kPa) static pressure differential, as established by the Dynamic Closure Test. Each fire damper shall also be marked with the words "For use in dynamic systems". Dampers marked "For use in static systems only" are not acceptable.

Frame shall be constructed of 16 ga. (1.6) galvanized steel hat channel with mitered corners reinforced with die-formed corner gussets for strength. Blades shall be of vee-groove design, 16 ga. (1.6) galvanized steel on 5 1/2" (140) centers, and shall be parallel configuration. Blade axles shall be 1/2" (13) dia. plated steel, double bolted at each end of blade to ensure positive locking connection. Hex, square friction-fit or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type. Blade linkage shall be zero-maintenance, concealed in frame, out of airstream.

Each fire damper shall be complete with a (**specifier select temperature**) 165°F (74°C) **or** 212°F (100°C) UL Listed fusible link that will cause the damper to close and lock in closed position by means of an over center/knee lock linkage for assured closure. Fire dampers shall each include a steel sleeve of appropriate length/gauge as field verified by contractor, with Nailor 'Quick-Set' retaining angles supplied by damper manufacturer to ensure proper installation in accordance with damper manufacturer's instructions. Each damper shall be supplied with an internal manual quadrant(s) for setting and locking of blades in desired position. Contractor shall provide and install an access door at each fire damper, of appropriate size to allow for inspection, testing and fusible link replacement. Data submitted for approval shall include confirmation of UL qualifications in addition to manufacturer's installation instructions. Each shipment of fire dampers shall include same installation instructions. Standard of acceptance shall be Nailor Model Series D1250.

MULTI-BLADE & TRUE ROUND FIRE DAMPERS

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HOW TO ORDER

MULTI-BLADE & TRUE ROUND FIRE DAMPERS MODEL SERIES: D1200, D1200-3, D1200SS, D1200SS-3, D1201-OW, D1201-DOW, D1250, 1290F, 1290F-SS, 1200, 1200-3, 1200SS, 1200SS-3

EXAMPLE: D1251 - 24 x 24 - V - 24 - FL - 165 - BO - SL = 16 - 20G - L8

1a. Models

Dynamic or Static Applications D1200 Airfoil Blade, 1 1/2 Hour Label D1200-3 Airfoil Blade, 3 Hour Label D1200SS Stainless Steel, 9 Airfoil Blade, 1 1/2 Hour Label D1200SS-3 Stainless Steel, Airfoil Blade, 3 Hour Label D1201-OW Out-Of-Wall Airfoil Blade, 1 1/2 Hour Label, Grille Mount D1201-DOW Out-Of-Wall Airfoil Blade, 1 1/2 Hour Label, **Through Penetrations** D1250 Vee Blade, 1 1/2 Hour Label 1290F True Round, 1 1/2 Hour Label 1290F-SS Stainless Steel, True Round. 1 1/2 Hour Label Static Only Applications 1200 Airfoil Blade, 1 1/2 Hour Label 1200-3 Airfoil Blade, 3 Hour Label 1200SS Stainless Steel, Airfoil Blade, 1 1/2 Hour Label 1200SS-3 Stainless Steel, Airfoil Blade, 3 Hour Label

1b. Sleeve/Enclosure Style

(4th digit not applicable to all models)

- 0 = No Sleeve
- 1 = Type A Sleeve
- 2 = Type B Sleeve Enclosure
- 3 = Type C Sleeve Enclosure

2. Duct Size

Width x Height or Diameter (inches [mm's])

3. Construction

- (Stainless Steel models only)304 Type 304 Stainless Steel (default)
- 316 Type 316 Stainless Steel

4. Mounting

- V Vertical (wall)
- H Horizontal (floor)

5. Max. Velocity/Pressure Rating

(Dynamic models only)

- 24 2000 fpm @ 4" w.g. (default)
- 34 3000 fpm @ 4" w.g.
- 44 4000 fpm @ 4" w.g.

6. Closure Device

FL Fusible Link (default)

7. Closure Temperature

- 165 165°F (default)
- 212 212°F

Bearings BO Oilite Bronze (default) BS Stainless Steel (default on

Stainless Steel models) **Jamb Seals** (Not applicable to all models) None JSM Flexible metal JSS Stainless steel 10. Blade Seals (Not applicable to all models) None BSS Silicone (D1250 Series only) 11a. Side Mounting Plate (No sleeve models only) SMP Side Mounting Plate 11b. Sleeve Length SL = Specify 16" (406) standard (default) 16" - 36" (406 - 914) **Sleeve Gauge** 12.

20G 20 ga. standard (default)

- 18G 18 ga.
- 16G 16 ga.
- 14G 14 ga.
- 10G 10 ga.
- 13. Transition
 - (Sleeve Type C models only) CR Round
 - CO Oval
 - CSR Square/Rectangular

14. Damper Location

- L8 8" (203) from sleeve end
- LX Other (specify)
 - 8" 16" (203 406)

ACCESSORIES:

- 15. Retaining Angles
 - None (default)
 - QS1 Single set (Not available on Model D1201-DOW)
 - QS2 Pair (Not available on Model D1201-OW)
- 16. Position Indicator
 - None (default)
 - 300 MLS-300 (4-wire)
- 17. TDF Flange
 - (Type A sleeved models only)
 - None (default)
 - TDF1 One end
 - TDF2 Both ends

Notes:

1. Not all variants and options are available on all models. Refer to individual model for selection availability.

2. One MLS-300 required per damper assembly.

3. All multi-blade fire dampers are supplied with a locking quadrant.

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MULTI-BLADE FIRE DAMPER OPTIONS

Options and Accessories

Nailor multi-blade fire dampers are tested by and listed with Underwriters Laboratories Inc. and are manufactured within UL procedural requirements. Approved variables including a variety of options and accessories are available to suit specific applications.

MATERIAL OPTIONS:

OPTION CODE **304** STAINLESS STEEL CONSTRUCTION

OPTION CODE **316** STAINLESS STEEL CONSTRUCTION All parts of damper (except blade seals) will be constructed of 304 stainless steel. Provides higher corrosion resistance against harsh atmospheric and process elements. Consult your Nailor representative for specific application suitability.

All parts of damper (except blade seals) will be constructed of 316 stainless steel. Provides higher corrosion resistance against harsh atmospheric and process elements. Consult your Nailor representative for specific application suitability.

uncertain or difficult.

Bronze sintered (oil impregnated) self-lubricating oilite

bearings provide long time lubrication making them ideal

for use in applications where proper maintenance is

304 grade stainless steel bearings provide corrosion

resistance in a wide variety of corrosive media. In higher

heat applications, provides good oxidation resistance.

BEARING OPTIONS:

OPTION CODE **BO** OILITE[®] BRONZE BEARINGS



OPTION CODE **BS** STAINLESS STEEL BEARINGS



CLOSURE TEMPERATURES:

OPTION CODES 165 212 FUSIBLE LINK TEMPERATURE Fusible links for Model Series (D)1200, D1250 and 1290F fire dampers are available with a choice of several melting temperature ratings. Nailor fire dampers are provided as standard with 165°F (74°C) fusible link. Optional 212°F (100°C) link can be installed on damper at time of manufacturing, or can be ordered separately as a replacement part for field installation as part of a regular maintenance program or after a fire emergency (providing damper is still functional).

Standard for stainless steel models.

The National Fire Protection Association Standard 90A states that "fusible links shall have a temperature rating approximately 50°F (28°C) above the maximum temperature that normally is encountered when the system is in operation or shut down, but not less than 160°F (71°C)." Adhering to this guideline helps prevent 'nuisance trips' resulting in unnecessary replacement costs and labor time. Note that local building codes may also stipulate a maximum closure temperature rating.

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MULTI-BLADE FIRE DAMPER OPTIONS

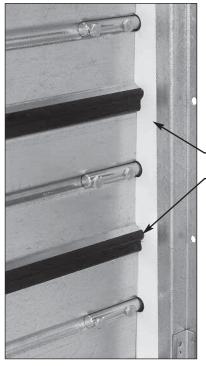
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OPTIONAL SEALS:

OPTION CODE **JSM** FLEXIBLE METAL JAMB SEALS

OPTION CODE **JSS** STAINLESS STEEL JAMB SEALS

OPTION CODE **BSS** SILICONE SEALS



Option Code JSM (Option Code JSS on stainless steel models) provides damper with flexible metal jamb seals to minimize air leakage between blade ends and frame. Suitable for use in applications that may require damper to be used as a shut-off damper for example, as well as a fire damper.

 JSM	JSS
 BSS	

Option Code BSS provides damper with Silicone blade edge seals. Blade seals minimize air leakage between blades, and are a suitable option for use in applications that may require damper to be used as a shut-off damper for example, as well as a fire damper.

RETAINING ANGLES:

QS2 TWO SIDES (PAIR)

'QUICK-SET' RETAINING ANGLES

OPTION CODES

QS1 ONE SIDE

FOR USE WITH ALL MULTI-BLADE FIRE DAMPERS EXCEPT MODELS 1290FS AND 1290FS-SS

• Maximum Size: 90" x 48" (2286 x 1219) or 48" x 90" (1219 x 2286)

Note: Reference IOM-FDQSRA for more details.

BENEFITS:

- Factory fabricated by the manufacturer to suit the individual fire damper.
- Dampers can ship directly to the job site complete with all necessary installation sheet metal hardware (saves on double handling at contractor's shop).
- Reduced cost when compared to conventional retaining angles.
- Only two sets of angles to handle per damper (rather than eight).
- Angles ship with individual damper no sorting or matching.
- Pre-drilled holes on 8" (203) centers to ensure correct angle/sleeve attachment.
- Help ensure a correct installation as per U.L. approved installation instructions.

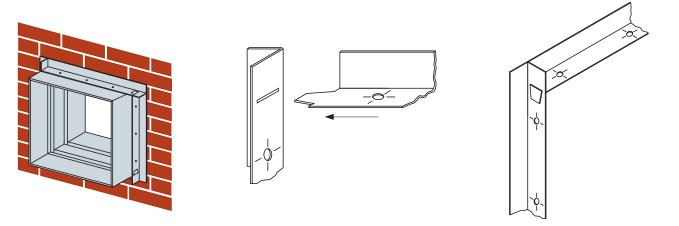
The majority of installing contractors view fire damper installation as a costly time consuming and troublesome procedure. Eight conventional angles must be custom fabricated for each damper either in a sheet metal shop or at the job site and sized to suit each individual damper. Invariably, they are mislaid or lost and must be matched to each factory supplied damper. The Nailor "Quick-Set" solution solves the majority of problems. They are pre-formed to fit each damper and shipped with the individual damper units for ultimate convenience.

Nailor "Quick-Set" retaining angles are an accessory option for all dampers ordered with factory sleeves.

QS2: Two sides (pair). For standard installations where angles are installed on both sides of the fire partition.

QS1: One side (single set). For use in a single side retaining angle installations and with grille mount and "out of wall" damper models. "Quick-Set" angles are supplied with correctly spaced pre-drilled screw-holes to ensure a quick, easy and accurate installation for all Nailor fire dampers - no measuring required.

"Quick-Set" retaining angles when specified and supplied with Nailor integral sleeve fire dampers provide the "complete" installation package. Simple, fast, convenient.



Style 1: 1 1/2" x 1 1/2" x 20 ga. (38 x 38 x 1.0) Four sides are connected together with rivets in three corners. Standard for the majority of applications with the following limitations:

- 1 1/2 hour label fire dampers.
- Maximum Size: 36" x 36" (914 x 914).
- Two sided installation only.

Style 2: 1 1/2" x 1 1/2" x 16 ga. (38 x 38 x 1.6) Slot and tab design. The retaining angle assembly for each side has four angles, each with a tab end and a slot end (Detail A). The tabs are to be inserted into the slots and knocked down either before or after fastening to the sleeve (Detail B).

- 1 1/2 or 3 hour label fire dampers.
- Maximum Size: 90" x 48" (2286 x 1219) or 48" x 90" (1219 x 2286).
- Single side (1 1/2 hour only. Refer to Single Side Retaining Angles Supplementary Installation Instructions for size limitations) or two sided installation.

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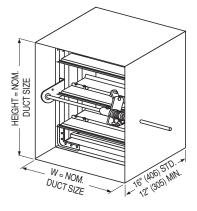
SLEEVES OR SIDE MOUNTING PLATE:

TYPE A SLEEVES MODELS (D)1201 and D1251

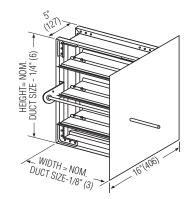
All fire dampers require a steel sleeve of correct length and gauge in order to be installed in accordance with the product's UL approved installation instructions. Nailor recommends that all multi-blade fire dampers, including Type A models, are specified and ordered complete with a factory installed full sleeve (Type B and C models are manufactured as standard with a transition casing that acts as a sleeve). Nailor can provide a factory furnished sleeve that allows the units to ship directly to job site ready for installation, saving time, money and costly shop or field fabrication, as well as helping to ensure proper installation to UL requirements. A factory furnished sleeve also permits factory mounting of Nailor's MLS-300 Position Indicator Switch Pack. Standard sleeve is 16" (406) long. For further damper/sleeve details, see Models (D)1201 and D1251.

The following indicates model numbers to order for multi-blade fire dampers with factory fitted Type A sleeves:

Standard	With Type A
Model #	Sleeve
. ,	Model (D)1201 Model D1251



Nailor's **SMP**, Side Mounting Plate is required for factory mounting of the MLS-300 Position Indicator Switch Pack when a full factory sleeve is not requested. As with all fire dampers, an appropriate steel sleeve is required for installation of damper in wall or floor.



SIDE MOUNTING PLATE FOR MULTI-BLADE FIRE DAMPERS

OPTION CODE **SMP** SIDE MOUNTING PLATE

Nailor

FLANGED SLEEVE:

OPTION CODES TDF FLANGE TDF2 BOTH ENDS TDF1 ONE END



TDF (by Engle) and **TDC** (by Lockformer) proprietary flange systems are approved as breakaway connections for connecting a combination fire/smoke damper Type A sleeve (22 or 20 gauge) to ductwork. They may be used in place of the approved slip joints shown in standard installation instructions. For Option **TDF1** the sleeve

is factory flanged on one end only.

For Option **TDF2** the sleeve is factory flanged on both ends.

Note that the maximum wall/floor opening size permitted by UL, relative to the damper size, may not physically allow the flange to fit through the opening. Consultation and co-ordination with the wall/floor contractor is recommended. **TDF1**, flange on one end only, will permit the non-flanged end of the sleeve to fit through the opening. Specify which end to be flanged in relation to the jackshaft.

Maximum TDF1/TDF2 Sleeve Size Allowed:

For Curtain Type Fire Damper: 60" wide x 60" high (1524 x 1524).

For Multi-Blade Type Fire Damper: 36" wide x 48" high (914 x 1219).

Note: Reference IOM-FDTDCFINST for more details.